Reference Example 10

 $\label{lem:condition} 6\text{-Methoxy-2-(N-methylamino)} \\ \text{methyltetralin} \\ \text{hydrochloride}$

An acetonitrile (400 ml) solution of N-(6-methoxy-1-oxo-2-tetralinyl)methyl-N,N,N-trimethylammonium 5 iodide (44.5 g), N-benzyl-N-methylamine (14.4 g) and triethylamine (18 ml) was heated under reflux for 16 hours. The reaction mixture was concentrated, then water (200 ml) was added to the resulting residue, and an aqueous solution of 1 N sodium hydroxide was added 10 to this to make it have pH of 9, which was then extracted with ethyl acetate (200 ml). The organic layer was washed with water, dried, and then concentrated. The residue was dissolved in methanol, and sodium borohydride (7.1 g) was added thereto, with 15 cooling with ice, and then stirred at room temperature for 16 hours. The reaction mixture was concentrated, then water (200 ml) was added to the resulting residue, and an aqueous solution of 1 N sodium hydroxide was added to this to make it have pH of 9, which was then 20 extracted with ethyl acetate (200 ml). The organic layer was washed with water, dried and then concentrated. The residue was purified by alumina column chromatography (eluent: ethyl acetate/hexane = 25 1/1). Concentrated hydrochloric acid (26 ml) and 10% palladium-carbon (3 g) were added to an ethanol solution (200 ml) of the effective fraction obtained through the chromatography. The reaction mixture was catalytically reduced under atmospheric hydrogen 30 pressure for 48 hours. The catalyst was removed from the mixture through filtration, and the resulting filtrate was concentrated. The crystals formed were washed with acetone to obtain the entitled compound (8.17 g).

35 m.p.: 192-193°C.

100

Reference Example 11

2-Aminomethyl-6-methoxytetralin hydrochloride
The entitled compound was obtained in the same
manner as in Reference Example 10.

m.p. 217-218°C.

Solvent for recrystallization: ethanol-diisopropylether

Reference Example 12

N-(6-Methoxy-2-tetralinyl)methylacetamide
Acetyl chloride (0.67 g) was added to a pyridine
solution (15 ml) of 2-aminomethyl-6-methoxytetralin
hydrochloride (1.5 g; obtained in Reference Example 11),
and the reaction mixture was stirred at room
temperature for 16 hours, to which was added ethyl
acetate. The organic layer was washed with 1 N
hydrochloric acid and a saturated aqueous sodium
bicarbonate solution, then dried, and concentrated.
The resulting crude crystals were recrystallized from
ethyl acetate-diisopropyl ether to obtain the entitled
compound (960 mg).

m.p.: 96-97°C.

Reference Example 13

N,N-Dimethyl-(6-methoxy-2-tetralin)acetamide
(6-Methoxy-2-tetralin)acetic acid (1.491 g),
dimethylamine hydrochloride (0.846 g), WSC (1.726 g),
1-hydroxybenzotriazole (1.069 g) and triethylamine (2.8 ml) were added to acetonitrile (30 ml). The reaction
mixture was stirred at room temperature for 20 hours,
and 1 N hydrochloric acid was added thereto, which was
then extracted with ethyl acetate. The organic layer
was separated, washed with water, a saturated aqueous
sodium bicarbonate solution and a saturated aqueous
sodium chloride solution, then dried, and concentrated.
The residue was purified by silica gel column

10

15

20

30

35

chromatography (eluent: ethyl acetate/hexane = 1/1) to obtain the entitled compound (1.667 g).

¹H NMR δ: 1.34-1.57(1H,m), 1.91-2.08(1H,m), 2.22-2.51(2H,m), 2.36(2H,s), 2.77-2.94(3H,m), 2.98(3H,s), 3.02(3H,s), 3.77(3H,s), 6.59-6.72(2H,m), 6.96(1H,d,J=8Hz).

Reference Example 14

2-[2-(N,N-dimethylamino)ethyl]-6-methoxytetralin hydrochloride

Lithium aluminum hydride (0.25 g) was added to a THF solution (20 ml) of N,N-dimethyl-(6-methoxy-2-tetralin)acetamide (1.613 g; obtained in Reference Example 13). The reaction mixture was stirred at room temperature for 6 hours, to which was added water. Insoluble substances were removed from the reaction mixture through filtration, and the filtrate was concentrated. The residue was processed with a solution of 4 N hydrochloric acid-ethyl acetate to obtain its hydrochloride, which was then recrystallized from methanol-ethyl acetate to obtain the entitled compound (1.247 g).

m.p.: 183-185°C.

25 Reference Example 15

 $\label{lem:condition} 2\hbox{-}[N\hbox{-}Benzyl-N\hbox{-}(3,3\hbox{-}diphenylpropyl)amino}] methyl-6\hbox{-}\\ methoxytetralin$

2-(N-benzylamino)methyl-6-methoxytetralin hydrochloride (0.602 g; obtained in Reference Example 6), 3,3-diphenylpropyl iodide (0.803 g) and potassium carbonate (0.800 g) were added to DMF (20 ml). The reaction mixture was stirred at room temperature for 24 hours, and water was added thereto, which was then extracted with ethyl acetate. The organic layer was washed with water and a saturated aqueous sodium

15

20

25

chloride solution, then dried, and concentrated. The residue was purified by silica gel column chromatography (eluent: ethyl acetate/hexane = 1/1) to obtain the entitled compound (0.335 g).

¹H NMR δ: 1.11-1.40(1H,m), 1.70-2.05(2H,m), 2.13-2.48(7H,m), 2.62-2.88(3H,m), 3.54(2H,s), 3.76(3H,s), 3.98(1H,t,J=8Hz), 6.55-6.70(2H,m), 6.95(1H,d,J=8Hz), 7.04-7.38(15H,m).

10 Reference Example 16

 $\hbox{$2-(N,N-Dimethylamino)$methyl-$6-hydroxytetral in} \\ hydrochloride$

2-(N,N-Dimethylamino)methyl-6-methoxytetralin hydrochloride (0.365 g; obtained in Reference Example 5) was added to 48% hydrobromic acid (10 ml), and the reaction mixture was heated under reflux for 3 hours, and then left cooled. This was neutralized with an aqueous solution of 1 N sodium hydroxide, and a solution of 10% potassium carbonate was added thereto, which was then extracted with ethyl acetate. The organic layer was washed with a saturated aqueous sodium chloride solution, then dried, and concentrated. The residue was purified by alumina column chromatography (eluent: ethyl acetate/hexane = 1/2), and then processed with a solution of 4 N hydrochloric acid-ethyl acetate to obtain its hydrochloride. This was washed with ethyl acetate to obtain the entitled compound (0.211 g).

m.p.: 221-224°C.

30

35

Compounds of the following Reference Examples 17 to 22 were obtained in the same manner as in Reference Example 16.

Reference Example 17

2-(N,N-Dipropylamino)methyl-6-hydroxytetralin

```
hydrochloride
           m.p.: 173-175°C.
           Solvent for recrystallization: methanol-
           diisopropyl ether
5
      Reference Example 18
           2-[N-Benzyl-N-(3,3-diphenylpropyl)amino]methyl-6-
      hydroxytetralin
           <sup>1</sup>H NMR \delta: 1.10-1.34(1H,m), 1.68-2.02(2H,m), 2.12-
      2.48(7H,m), 2.57-2.87(3H,m), 3.55(2H,d,J=2Hz),
10
      3.98(1H,t,J=8Hz), 6.48-6.60(2H,m), 6.89(1H,d,J=8Hz),
      7.04-7.34(15H,m).
      Reference Example 19
           6-Hydroxy-2-piperidinomethyltetralin hydrochloride
           m.p.: 216-218°C.
15
           Solvent for recrystallization: methanol-diethyl
           ether
      Reference Example 20
           2-[2-(N,N-Dimethylamino)ethyl]-6-hydroxytetralin
           m.p.: 114-116°C.
20
           Solvent for recrystallization: ethyl acetate-
           hexane
      Reference Example 21
           2-(N,N-Dimethylamino)methyl-7-hydroxytetralin
      hydrochloride
25
           m.p.: 197-198°C.
           Solvent for recrystallization: methanol-ethyl
           acetate
      Reference Example 22
           6-Hydroxy-2-(N-methylamino)methyltetralin
30
      hydrochloride
           m.p.: 229-230°C.
```

Solvent for recrystallization: methanol-ethyl

35 Reference Example 23

acetate

10

15

20

25

30

35

N-[6-(4-Biphenyly1)methoxy-2-tetraliny1]methylacetamide

Boron tribromide (1.57 g) was added to a methylene chloride (15 ml) solution of N-(6-methoxy-2tetralinyl)methylacetamide (730 mg; obtained in Reference Example 12), at 0°C. The reaction mixture was warmed to room temperature, and stirred for 1 hour. Water was added to this, which was then extracted with ethyl acetate. The organic layer was washed with a saturated aqueous potassium carbonate solution, then dried, and concentrated. The residue was dissolved in DMF (20 ml), to which were added 4-(iodomethyl)biphenyl (1.35 g) and potassium carbonate (1.36 g). The reaction mixture was stirred at room temperature for 16 hours. Water was added to this, which was then extracted with ethyl acetate. The organic layer was washed with 1 N hydrochloric acid, a saturated aqueous sodium bicarbonate solution and a saturated aqueous sodium chloride solution, then dried, and concentrated. The residue was purified by silica gel column chromatography (eluent: ethyl acetate/hexane = 1/1). The resulting crude crystals were recrystallized from ethyl acetate-diisopropyl ether to obtain the entitled compound (750 mg).

m.p.: 144-145°C.

Reference Example 24

Methyl (6-hydroxy-2-tetralin)acetate
(6-Methoxy-2-tetralin)acetic acid (15.22 g) was
added to 48% hydrobromic acid (100 ml), and the
reaction mixture was heated under reflux for 3 hours.
After this was cooled, water was added thereto, which
was then extracted with ethyl acetate. The organic
layer was washed with water and a saturated aqueous
sodium chloride solution, then dried, and concentrated.
The resulting residue was dissolved in methanol (200

ml), to which was dropwise added thionyl chloride (6.0 ml) at 0°C. The reaction mixture was stirred at room temperature for 2 hours, and then concentrated. Water was added to the residue, which was then extracted with ethyl acetate. The organic layer was washed with water and a saturated aqueous sodium chloride solution, then dried, and concentrated. The resulting crude crystals were recrystallized from ethyl acetate-hexane to obtain the entitled compound (9.566 g).

¹H NMR δ: 1.32-1.55(1H,m), 1.84-2.00(1H,m), 2.10-2.48(4H,m), 2.70-2.89(3H,m), 3.71(3H,s), 4.80(1H,s), 6.52-6.64(2H,m), 6.91(1H,d,J=8Hz).

Reference Example 25

15 Methyl [6-(2-naphthyl)methoxy-2-tetralin]acetate Methyl (6-hydroxy-2-tetralin)acetate (0.608 q; obtained in Reference Example 24), 2-naphthylmethyl bromide (0.737 g) and potassium carbonate (0.59 g) were added to DMF (20 ml). The reaction mixture was stirred 20 at room temperature for 5 hours, and water was added thereto, which was then extracted with ethyl acetate. The organic layer was washed with water and a saturated aqueous sodium chloride solution, then dried, and concentrated. The residue was purified by silica gel 25 column chromatography (eluent: ethyl acetate/hexane = 1/4), and then recrystallized from ethyl acetate-hexane to obtain the entitled compound (0.624 g).

m.p.: 73-75°C.

30 Reference Example 26

35

2-(2-Hydroxyethyl)-6-(2-naphthyl)methoxytetralin Lithium aluminum hydride (75 mg) was added to a THF solution (10 ml) of methyl [6-(2-naphthyl)methoxy-2-tetralin]acetate (0.712 g; obtained in Reference Example 25). The reaction mixture was stirred at room

35

temperature for 2 hours, and then water was added thereto. Insoluble substances were removed from the reaction mixture through filtration, and the filtrate was concentrated. The resulting crystals were recrystallized from ethyl acetate-hexane to obtain the entitled compound (0.451 g).

m.p.: 90-91°C.

Reference Example 27

10 2-(2-Iodoethyl)-6-(2-naphthyl)methoxytetralin P-Toluenesulfonyl chloride (0.301 g) was added to a dichloromethane solution (15 ml) of 2-(2hydroxyethyl)-6-(2-naphthyl)methoxytetralin (0.712 g; obtained in Reference Example 26) and pyridine (0.19 15 ml), at 0°C. The reaction mixture was stirred at room temperature for 24 hours, and 1 N hydrochloric acid was added thereto, which was then extracted with dichloromethane. The organic layer was washed with water, a saturated aqueous sodium bicarbonate solution 20 and a saturated aqueous sodium chloride solution, then dried, and concentrated. The residue was dissolved in acetone (10 ml), to which was added sodium iodide (0.371 g). The reaction mixture was heated under reflux for 4 hours, and then concentrated. A saturated 25 aqueous sodium bicarbonate solution and an aqueous sodium thiosulfate solution were added to this, which was then extracted with ethyl acetate. The organic layer was washed with a saturated aqueous sodium chloride solution, then dried, and concentrated. residue was purified by silica gel column 30 chromatography (eluent: ethyl acetate/hexane = 1/10) to obtain the entitled compound (0.451 g).

¹H NMR δ: 1.30-1.60(1H,m), 1.75-2.02(4H,m), 2.26-2.46(1H,m), 2.72-2.89(3H,m), 3.30(2H,t,J=7Hz), 5.19(2H,s), 6.72-6.83(2H,m), 6.98(1H,d,J=8Hz), 7.42-

10

15

20

25

30

35

107

7.57(3H,m), 7.78-7.91(4H,m).

Reference Example 28

Methyl [6-(4-biphenylyl)methoxy-2-tetralin]acetate 60% oily sodium hydride (1.034 g) was added to a DMF solution (100 ml) of methyl (6-hydroxy-2-tetralin)acetate (4.407 g; obtained in Reference Example 24), at 0°C. The reaction mixture was stirred at 40°C for 1 hour, and then again cooled to 0°C, to which was then added 4-(chloromethyl)biphenyl (4.466 g). The reaction mixture was stirred at room temperature for 14 hours, and water was added thereto, which was then extracted with ethyl acetate. The organic layer was washed with water and a saturated aqueous sodium chloride solution, then dried, and concentrated. The resulting crude crystals were washed with diisopropyl ether to obtain the entitled compound (3.995 g).

m.p.: 65-70°C.

Reference Example 29

[6-(4-Biphenylyl)methoxy-2-tetralin]acetic acid
Methyl [6-(4-biphenylyl)methoxy-2-tetralin]acetate
(3.480 g; obtained in Reference Example 28) was
dissolved in THF (80 ml) and methanol (40 ml), to which
was added an aqueous solution of 1 N sodium hydroxide
(20 ml). The reaction mixture was stirred at room
temperature for 7 hours, and then concentrated. 1 N
hydrochloric acid was added to the residue until the
resulting mixture became acidic, and this was then
extracted with a mixed solvent of ethyl acetate and THF.
The organic layer was washed with a saturated aqueous
sodium chloride solution, then dried, and concentrated.
The resulting crude crystals were recrystallized from
THF-diisopropyl ether to obtain the entitled compound
(2.956 g).

m.p.: 167-169°C.

10

15

Reference Example 30

6-[(4-Biphenyly1)methoxy-2-tetralin]-N,N-dimethylacetamide

[6-(4-Biphenylyl)methoxy-2-tetralin]acetic acid (1.866 g; obtained in Reference Example 29), dimethylamine hydrochloride (0.553 g), WSC (1.512 g), 1-hydroxybenzotriazole (0.764 g) and triethylamine (2.1 ml) were added to a mixture of acetonitrile (50 ml) and THF (50 ml). The reaction mixture was stirred at room temperature for 20 hours, and 1 N hydrochloric acid was added thereto, which was then extracted with ethyl acetate. The organic layer was washed with water, a saturated aqueous sodium bicarbonate solution and a saturated aqueous sodium chloride solution, then dried, and concentrated. The resulting crude crystals were recrystallized from ethyl acetate-hexane to obtain the entitled compound (1.497 g).

m.p.: 114-119°C.

20

25

30

35

Reference Example 31

6-Acetylamino-2-(N,N-dimethylamino)methyltetralin A THF solution (40 ml) of 6-acetylamino-1-tetralone (1.692 g) was added to an acetonitrile solution (40 ml) of N,N-dimethylmethylene ammonium chloride (2.04 g), then stirred at room temperature for 24 hours, and concentrated. An aqueous solution of 10% potassium carbonate was added to the residue, which was then extracted with ethyl acetate. The organic layer was washed with a saturated aqueous sodium chloride solution, then dried, and concentrated. The residue was dissolved in methanol (50 ml), to which was added sodium borohydride (0.86 g). The reaction mixture was stirred at room temperature for 1 hour, and water was added thereto, which was then extracted with ethyl acetate. The organic layer was washed with a saturated

10

15

20

25

30

aqueous sodium chloride solution, then dried, and concentrated. The residue was dissolved in methanol (50 ml), to which were added 10% palladium-carbon (0.4 g) and 1 N hydrochloric acid (20 ml). Then, this was catalytically reduced under a hydrogen pressure of 1 atmosphere, for 12 hours. The palladium-carbon was removed from the reaction mixture through filtration, the filtrate was concentrated, and an aqueous solution of 10% potassium carbonate was added thereto to form a Then, this was extracted with free form compound. ethyl acetate. The organic layer was washed with a saturated aqueous sodium chloride solution, then dried, and concentrated. The resulting crude crystals were recrystallized from ethyl acetate-hexane to obtain the entitled compound (1.862 g).

m.p.: 104-107°C.

Reference Example 32

6-Amino-2-(N,N-dimethylamino)methyltetralin 6-Acetylamino-2-(N,N-dimethylamino)methyltetralin hydrochloride (0.879 g; obtained in Reference Example 31) was added to 2 N hydrochloric acid. The reaction mixture was heated under reflux for 90 minutes, and then an aqueous solution of 1 N sodium hydroxide was added thereto to thereby make the resulting mixture have pH of 9. Then, this was extracted with ethyl acetate. The organic layer was washed with water and a saturated aqueous sodium chloride solution, then dried, and concentrated. The residue was purified by alumina column chromatography (eluent: ethyl acetate/hexane = 1/1) to obtain the entitled compound (0.231 g).

¹H NMR δ: 1.24-1.47(1H,m), 1.60-2.00(3H,m), 2.13-2.40(2H,m), 2.24(6H,s), 2.66-2.89(3H,m), 3.23-2.73(2H,br), 6.42-6.52(2H,m), 6.89(1H,d,J=8Hz).

Reference Example 33

5

10

15

25

6-(4-Bromobenzyl)oxy-2-(N,N-

dimethylamino)methyltetralin

2-(N,N-Dimethylamino)methyl-6-hydroxytetralin (5.0 g; obtained in Reference Example 16) was dissolved in DMF (130 ml), to which was added 60% oily sodium hydride (1.46 g) at 0°C. The reaction mixture was warmed to room temperature, and stirred for 1 hour. This was again cooled to 0°C, to which was added a DMF solution (20 ml) of 4-bromobenzyl bromide (10.0 g). The reaction mixture was stirred at room temperature for 2 hours, and water was added thereto, which was then extracted with ethyl acetate. The organic layer was washed with water and a saturated aqueous sodium chloride solution, then dried, and concentrated. The residue was purified by alumina column chromatography (eluent: ethyl acetate/hexane = 1/10) to obtain the entitled compound (3.4 g).

110

¹H NMR δ: 1.2-1.5(1H,m), 1.7-2.1(2H,m), 2.1-20 2.5(3H,m), 2.24(6H,s), 2.7-3.0(3H,m), 4.97(2H,s), 6.6-6.8(2H,m), 7.00(1H,d,J=8Hz), 7.28(2H,d,J=8Hz), 7.50(2H,d,J=8Hz).

Compounds of the following Reference Examples 34 to 40 were obtained in the same manner as in Reference Example 33.

Reference Example 34

6-(3-Bromobenzyl)oxy-2-(N,N-dimethylamino)methyltetralin

30 ¹H NMR δ: 1.2-1.5(1H,m), 1.7-2.1(2H,m), 2.1-2.5(3H,m), 2.24(6H,s), 2.7-3.0(3H,m), 4.99(2H,s), 6.6-6.8(2H,m), 7.01(1H,d,J=8Hz), 7.1-7.5(3H,m), 7.59(1H,s). Reference Example 35

6-(2-Bromobenzyl)oxy-2-(N,N-

35 dimethylamino)methyltetralin

```
<sup>1</sup>H NMR \delta: 1.2~1.5(1H,m), 1.7~2.1(2H,m), 2.1~
      2.5(3H,m), 2.24(6H,s), 2.7-3.0(3H,m), 5.09(2H,s), 6.7-
      6.8(2H,m), 7.02(1H,d,J=8Hz), 7.17(1H,td,J=7Hz,2Hz),
      7.32(1H, td^{-}, J=7Hz, 2Hz), 7.5-7.6(2H, m).
      Reference Example 36
5
           6-Benzyloxy-2-(N,N-dimethylamino)methyltetralin
      hydrochloride
           m.p.: 196-198°C.
           Solvent for recrystallization: methanol-ethyl
10
           acetate
      Reference Example 37
           6-(2-Chlorobenzyl)oxy-2-(N,N-
      dimethylamino)methyltetralin hydrochloride
           m.p.: 203-207°C.
15
           Solvent for recrystallization: methanol-diethyl
           ether
      Reference Example 38
           6-(2,4-Dichlorobenzyl)oxy-2-(N,N-
      dimethylamino)methyltetralin hydrochloride
20
           m.p.: 217-218°C.
           Solvent for recrystallization: methylene chloride-
           diethyl ether
      Reference Example 39
           6-(4-Benzyloxybenzyl)oxy-2-(N,N-
      dimethylamino)methyltetralin hydrochloride
25
           m.p.: 208-209°C.
           Solvent for recrystallization: ethanol-ethyl
           acetate
      Reference Example 40
30
           2-[N-Benzyl-N-(3,3-diphenylpropyl)amino]methyl-6-
      (2,4-dichlorobenzyl)oxytetralin hydrochloride
           This was amorphous powder.
           <sup>1</sup>H NMR \delta: 1.12-1.35(1H,m), 1.72-2.06(2H,m), 2.14-
      2.48(7H,m), 2.54-2.88(3H,m), 3.55(2H,d,J=2Hz),
35
      3.98(1H,t,J=7Hz), 5.07(2H,s), 6.63-6.74(2H,m),
```

10

15

20

25

30

35

6.96(1H,d,J=8Hz), 7.06-7.34(15H,m), 7.37-7.53(3H,m).
IR (KBr): 3058, 3028, 2925, 2572, 1592, 1500, 1234, 747, 701 cm⁻¹.

Reference Example 41

Methyl [6-(4-bromobenzyl)oxy-2-tetralin]acetate
Methyl (6-hydroxy-2-tetralin)acetate (17.5 g), 4bromobenzyl bromide (24.0 g) and potassium carbonate
(30.6 g) were added to DMF (160 ml). The reaction
mixture was stirred at room temperature for 12 hours,
and water was added thereto, which was then extracted
with ethyl acetate. The organic layer was washed with
water and a saturated aqueous sodium chloride solution,
then dried, and concentrated. The resulting crude
crystals were recrystallized from toluene-diisopropyl
ether to obtain the entitled compound (31.0 g).

m.p.: 78-79°C.

Reference Example 42

[6-(4-Bromobenzyl)oxy-2-tetralin]acetic acid
Methyl [6-(4-bromobenzyl)oxy-2-tetralin]acetate
(31.0 g) was dissolved in methanol (200 ml), to which
was added an aqueous solution of 1 N sodium hydroxide
(200 ml). The reaction mixture was stirred at 80°C for
4 hours, and then concentrated. 1 N hydrochloric acid
was added to the residue until the resulting mixture
became acidic, and this was then extracted with ethyl
acetate. The organic layer was washed with a saturated
aqueous sodium chloride solution, then dried, and
concentrated. The resulting crude crystals were
recrystallized from ethyl acetate-hexane to obtain the
entitled compound (29.4 g).

m.p.: 145-146°C.

Reference Example 43

Methyl 3-(6-methoxy-2-methoxycarbonyl-1-oxo-2-tetralin)propionate

A 28% sodium methoxide-methanol solution (17.3 g) was added to a methanol solution (100 ml) of methyl (6-

10

methoxy-1-oxo-2-tetralin)carboxylate (21 g; described in J. Am. Chem. Soc., Vol. 78, p. 461, 1951). To the reaction mixture was added a methanol solution (100 ml) of methyl acrylate (9.7 ml), and stirred at room temperature for 3 hours. The reaction mixture was poured into an aqueous solution of 10% citric acid, which was then extracted with ethyl acetate. The organic layer was washed with water and a saturated aqueous sodium chloride solution, then dried, and concentrated. The resulting crude crystals were recrystallized from ethyl acetate-diisopropyl ether to obtain the entitled compound (19.7 g).

m.p.: 66-67°C.

15 Reference Example 44

3-(6-Methoxy-1-oxo-2-tetralin)propionic acid 6 N Hydrochloric acid (150 ml) was added to an acetic acid solution (30 ml) of methyl 3-(6-methoxy-2-methoxycarbonyl-1-oxo-2-tetralin)propionate (17.7g), and heated under reflux for 2 hours. Water (200 ml) was added to the reaction mixture, and the crystals formed were taken out through filtration to obtain the entitled compound (13.3 g).

m.p.: 129-130°C.

25

30

35

20

Reference Example 45

4-(6-Methoxy-1-oxo-2-tetralin)butyric acid
Methyl 3-(6-methoxy-1-oxo-2-tetralin)carboxylate
(20 g), ethyl 4-bromocrotonate (26.4 g) and potassium
carbonate (23.6 g) were added to DMF (300 ml). The
reaction mixture was stirred at 80°C for 12 hours, and
water was added thereto, which was then extracted with
ethyl acetate. The organic layer was washed with water
and a saturated aqueous sodium chloride solution, then
dried, and concentrated. 10% palladium-carbon (3.0 g)
was added to an ethanol solution (200 ml) of the

10

15

20

25

30

35

residue, which was thus catalytically reduced under a hydrogen pressure of one atmosphere at room temperature for 12 hours. The catalyst was removed from the reaction mixture through filtration, and the filtrate was concentrated. 6 N hydrochloric acid (100 ml) was added to an acetic acid solution (50 ml) of the residue, and heated under reflux for 4 hours. Water (200 ml) was added to the reaction mixture, which was then extracted with ethyl acetate. The organic layer was washed with water and a saturated aqueous sodium chloride solution, then dried, and concentrated. The resulting crude crystals were recrystallized from ethyl acetate-diisopropyl ether to obtain the entitled compound (14.0 g).

m.p.: 91-92°C.

Reference Example 46

3-(6-Methoxy-2-tetralin)propionic acid
Perchloric acid (0.25 ml) and 10% palladium-carbon
(1.0 g) were added to an acetic acid solution (50 ml)
of 3-(6-methoxy-1-oxo-2-tetralin)propionic acid (10 g),
which was thus catalytically reduced under a hydrogen
pressure of one atmosphere at room temperature for 24
hours. The catalyst was removed from the reaction
mixture through filtration, and the filtrate was
concentrated. Water was added to the residue, which
was then extracted with ethyl acetate. The organic
layer was washed with water and a saturated aqueous
sodium chloride solution, then dried, and concentrated.
The resulting crude crystals were recrystallized from
toluene-diisopropyl ether to obtain the entitled
compound (6.6 g).

m.p.: 114-115°C.

Reference Example 47

4-(6-Methoxy-2-tetralin)butyric acid

25

30

The entitled compound was obtained in the same manner as in Reference Example 46.

m.p.: 100-101°C.

Solvent for recrystallization: toluene-diisopropyl ether

Reference Example 48

[6-(4-Bromobenzyl)oxy-2-tetralin]acetic acid (15.0 10 g), dimethylamine hydrochloride (4.24 g), WSC (12.0 g), 1-hydroxybenzotriazole (6.13 g) and triethylamine (16.7 ml) were added to a mixed solvent of acetonitrile (200 ml) and THF (200 ml). The reaction mixture was stirred at room temperature for 12 hours, and 1 N hydrochloric 15 acid was added thereto, which was then extracted with ethyl acetate. The organic layer was washed with water, a saturated aqueous sodium bicarbonate solution and a saturated aqueous sodium chloride solution, then dried, 20 and concentrated. The resulting crude crystals were recrystallized from ethyl acetate-hexane to obtain the entitled compound (14.3 g).

m.p.: 86-87°C.

Compounds of the following Reference Examples 49 and 50 were obtained in the same manner as in Reference Example 48.

Reference Example 49

N,N-Dimethyl-3-(6-methoxy-2-tetralin)propionamide
This was oily.

¹H NMR δ: 1.32-1.54(1H,m), 1.60-1.84(3H,m), 1.84-2.02(1H,m),2.26-2.50(3H,m), 2.70-2.90(3H,m), 2.95(3H,s),3.03(3H,s), 3.76(3H,s), 6.56-6.72(2H,m), 6.97(1H,d,J=8Hz).

35 Reference Example 50

N, N-Dimethyl-4-(6-methoxy-2-tetralin) butanamide This was oily.

 1 H NMR δ: 1.30-1.50(3H,m), 1.60-1.84(3H,m), 1.84-2.00(1H,m), 2.24-2.44(3H,m), 2.70-2.90(3H,m),

5 2.95(3H,s), 3.01(3H,s), 3.76(3H,s), 6.56-6.72(2H,m), 6.97(1H,d,J=8Hz).

Reference Example 51

6-(4-Bromobenzyl)oxy-2-[2-(N,N-

10 dimethylamino)ethyl]tetralin hydrochloride

Lithium aluminum hydride (1.95 g) was added to a THF solution (300 ml) of [6-(4-bromobenzyl)oxy-2-tetralin]-N,N-dimethylacetamide (13.8 g). The reaction mixture was stirred at room temperature for 2 hours,

mixture was stirred at room temperature for 2 hours, and then an aqueous solution of 1 N sodium hydroxide was added thereto. Insoluble substances were removed from the reaction mixture through filtration, and the filtrate was concentrated. The residue was purified by silica gel column chromatography (eluent: ethyl acetate to methanol), and then processed with a solution of 4 N hydrochloric acid-ethyl acetate to form a hydrochloride. The thus-formed salt was recrystallized from methanol-

m.p.: 200-202°C.

25

15

20

Compounds of the following Reference Examples 52 and 53 were obtained in the same manner as in Reference Example 51.

ethyl acetate to obtain the entitled compound (10.5 g).

Reference Example 52

30 2-[3-(N,N-Dimethylamino)propyl]-6-methoxytetralin hydrochloride

m.p.: 163-164°C.

Solvent for recrystallization: methanol-disopropyl ether

35 Reference Example 53

WO 98/38156 PCT/JP98/00780

2-[4-(N,N-Dimethylamino)butyl]-6-methoxytetralin hydrochloride

117

m.p.: 144-145°C.

Solvent for recrystallization: methanoldiisopropyl ether

Reference Example 54

5

25

35

2-[3-(N,N-Dimethylamino)propyl]-6-hydroxytetralin hydrochloride

10 2-[3-(N,N-Dimethylamino)propyl]-6-methoxytetralin hydrochloride (3.6 g) was added to 48% hydrobromic acid (20 ml), and the reaction mixture was heated under reflux for 3 hours, and then left cooled. This was neutralized with an aqueous solution of 1 N sodium hydroxide, and an aqueous solution of 10% potassium 15 carbonate was added thereto, which was then extracted with ethyl acetate. The organic layer was washed with a saturated aqueous sodium chloride solution, then dried, and concentrated. The residue was 20 recrystallized from methanol-diisopropyl ether to

m.p.: 110-111°C.

Reference Example 55

2-[4-(N,N-Dimethylamino)butyl]-6-hydroxytetralin hydrochloride

The entitled compound was obtained in the same manner as in Reference Example 54.

m.p.: 123-124°C.

30 Solvent for recrystallization: methanoldiisopropyl ether

obtain the entitled compound (2.0 g).

Reference Example 56

N, N-Dimethyl-(6-methoxy-1-oxo-2-tetralin)acetamide Dimethylamine hydrochloride (24.3 g, 298 mmols), WSC (66.0 g, 344 mmols) and 1-hydroxybenzotriazole

10

15

20

25

30

35

hydrate (35.1 g, 230 mmols) were added to an acetonitrile solution (1 liter) of (6-methoxy-1-oxo-2-tetralin)acetic acid (53.8 g, 230 mmols; described in Eur. J. Med. Chem., Vol. 25, p. 765, 1990).

Triethylamine (96 ml, 689 mmols) was added to the reaction mixture with cooling with ice, and stirred at room temperature for 48 hours. The reaction mixture was concentrated under reduced pressure, and water was added to the residue, which was then extracted with ethyl acetate. The organic layer was washed with water and a saturated aqueous sodium chloride solution, then dried, and concentrated under reduced pressure. The residue was recrystallized from ethyl acetate-toluene to obtain the entitled compound (34 g).

m.p.: 102-104°C.

Reference Example 57

N, N-Dimethyl[6-methoxy-2-(3,4-dihydronaphthalene)]acetamide

Sodium borohydride (15 g, 397 mmols) was divided into 3 portions, which were separately added to a methanol solution (1 liter) of N,N-dimethyl-(6-methoxy-1-oxo-2-tetralin)acetamide (44.7 g, 180 mmols) with cooling with ice. The reaction mixture was stirred at room temperature for 2 hours, then neutralized with 1 N hydrochloric acid, and concentrated under reduced pressure to about 1/3. Water was added to the concentrate, which was then extracted with ethyl acetate. The organic layer was washed with water and a saturated aqueous sodium chloride solution, then dried, and concentrated under reduced pressure. Ptoluenesulfonic acid hydrate (700 mg, 4.06 mmols) was added to a toluene solution (700 ml) of the resulting residue, and heated under reflux for 30 minutes. reaction mixture was washed with a saturated aqueous sodium bicarbonate solution and a saturated aqueous

sodium chloride solution, then dried, and concentrated under reduced pressure. The residue was purified by silica gel column chromatography (eluent: hexane/ethyl acetate = 1/1 to ethyl acetate alone) to obtain the entitled compound (37.5 g).

¹H NMR δ : 2.30(2H,t,J=8.0Hz), 2.83(2H,t,J=8.0Hz), 2.99(3H,s), 3.04(3H,s), 3.26(2H,s), 3.79(3H,s), 6.21(1H,s), 6.62-6.72(2H,m), 6.86-6.96(1H,m).

Reference Example 58 10

> (-)-N, N-Dimethyl-(6-methoxy-2-tetralin)acetamide Degassed ethanol (160 ml) was added to N,Ndimethyl-[6-methoxy-2-(3,4-

dihydronaphthalene)]acetamide (18.03 g, 73.50 mmols)

15 and $[RuCl_{2}(R)-(BINAP)]_{NEt_{3}}(1.24 \text{ g}, 0.734 \text{ mmols})$, and the resulting solution was transferred into an autoclave, in which the solution was stirred under a hydrogen pressure of 100 kg/cm², at 70°C for 6 hours. This was concentrated to dryness under reduced pressure, 20 and the residue was subjected to silica gel column

chromatography (eluent: hexane/ethyl acetate = 1/2) to obtain the entitled compound (15.5 g, 98.3% e.e.).

m.p.: 70-71°C.

Solvent for recrystallization: ethyl acetate-

25 hexane

30

 $[\alpha]_{n}^{25} = -61.3^{\circ}$ (c = 1.00, chloroform)

Elemental Analysis: for C₁₅H₂₁NO₂

C 72.84, H 8.56, Calc.: N 5.66 C 72.76, H 8.49,

N 5.79

Reference Example 59

Found:

(+)-N,N-Dimethyl-(6-methoxy-2-tetralin)acetamide Degassed ethanol (160 ml) was added to N,Ndimethyl-[6-methoxy-2-(3,4-

35 dihydronaphthalene)]acetamide (18.06 g, 73.50 mmols)

and $[RuCl_2[(S)-(BINAP)]]_2NEt_3$ (1.24 g, 0.734 mmols), and the resulting solution was transferred into anautoclave, in which the solution was stirred under a hydrogen pressure of 100 kg/cm², at 70°C for 6 hours. This was concentrated to dryness under reduced pressure, and the residue was subjected to silica gel column chromatography (eluent: hexane/ethyl acetate = 1/2) to obtain the entitled compound (15.8 g, 98.7% e.e.).

m.p.: 71-72°C.

5

15

20

25

30

10 Solvent for recrystallization: ethyl acetatehexane

> $[\alpha]_{D}^{25} = +63.7^{\circ} \text{ (c = 1.00, chloroform)}$ Elemental Analysis: for C₁₅H₂₁NO₂

> > Calc.: C 72.84, H 8.56, N 5.66

C 72.68, H 8.42, N 5.65 Found:

Reference Example 60

(+)-2-[2-(N,N-Dimethylamino)ethyl]-6methoxytetralin hydrochloride

Lithium aluminum hydride (0.203 g) was added to a THF solution (15 ml) of (+)-N, N-dimethyl-(6-methoxy-2tetralin)acetamide (0.870 g). The reaction mixture was stirred at room temperature for 50 minutes, then heated under reflux for 30 minutes, and thereafter left cooled.

Water was added to this, from which were removed insoluble substances through filtration, and the filtrate was then concentrated. The residue was purified by alumina column chromatography (eluent: hexane alone to ethyl acetate/hexane = 1/10 to 1/4),

and then processed with a solution of 4 N hydrochloric acid-ethyl acetate solution to form a hydrochloride. The thus-formed salt was recrystallized from methanoldiisopropyl ether to obtain the entitled compound (0.749 g).

35 m.p.: 195-197°C.

10

15

30

35

$$[\alpha]_{p}^{20} = +68.2^{\circ} \text{ (c = 0.55, methanol)}$$

Reference Example 61

(+)-2-[2-(N,N-Dimethylamino)ethyl]-6-

hydroxytetralin hydrochloride

(+)-2-[2-(N,N-Dimethylamino)ethyl]-6methoxytetralin hydrochloride (0.602 g) was added to
48% hydrobromic acid (10 ml), and the reaction mixture
was heated under reflux for 3.5 hours, and then left
cooled. This was neutralized with an aqueous solution
of 1 N sodium hydroxide, and a solution of 10%
potassium carbonate was added thereto, which was then
extracted with ethyl acetate. The organic layer was
washed with a saturated aqueous sodium chloride
solution, then dried, and concentrated. The residue
was processed with a solution of 4 N hydrochloric acidethyl acetate to form a hydrochloride. The thus-formed
salt was recrystallized from methanol-diisopropyl ether
to obtain the entitled compound (0.490 g).

$$[\alpha]_{p}^{20} = +69.1^{\circ} \text{ (c = 0.52, methanol)}$$

Reference Example 62

(-)-2-[2-(N,N-dimethylamino)ethyl]-6-

25 methoxytetralin hydrochloride

Lithium aluminum hydride (0.130 g) was added to a THF solution (15 ml) of (-)-N,N-dimethyl-(6-methoxy-2-tetralin)acetamide (0.807 g). The reaction mixture was stirred at room temperature for 15 minutes, then heated under reflux for 15 minutes, and thereafter left cooled. Water was added to this, from which were removed insoluble substances, and the filtrate was concentrated. The residue was purified by alumina column chromatography (eluent: hexane alone to ethyl acetate/hexane = 1/4), and then processed with a

WO 98/38156 PCT/JP98/00780

solution of 4 N hydrochloric acid-ethyl acetate to form a hydrochloride. The thus-formed salt was recrystallized from methanol-diisopropyl ether to obtain the entitled compound (0.683 g).

122

m.p.: 193-195°C. $\left[\alpha\right]_{0}^{20} = -68.0^{\circ} \text{ (c = 0.49, methanol)}$

Reference Example 63

5

15

20

(-)-2-[2-(N,N-Dimethylamino)ethyl]-6-

10 hydroxytetralin hydrochloride

(-)-2-[2-(N,N-Dimethylamino)ethyl]-6methoxytetralin hydrochloride (0.563 g) was added to
48% hydrobromic acid (10 ml), and the reaction mixture
was heated under reflux for 4 hours, and then left
cooled. This was neutralized with an aqueous solution
of 1 N sodium hydroxide, and a solution of 10%
potassium carbonate was added thereto, which was then
extracted with ethyl acetate. The organic layer was
washed with a saturated aqueous sodium chloride
solution, then dried, and concentrated. The residue
was processed with a solution of 4 N hydrochloric acidethyl acetate to form a hydrochloride. The thus-formed
salt was recrystallized from methanol-diisopropyl ether
to obtain the entitled compound (0.480 g).

25 m.p.: 213-215°C. $[\alpha]_{D}^{20} = -69.9^{\circ} \text{ (c = 0.55, methanol)}$

Reference Example 64

6-(4-Biphenylyl)methoxy-2-(2-hydroxyethyl)tetralin
To a suspension of lithium aluminum hydride (4.71 g) in THF (200 ml) was added a solution of methyl 6-(4-biphenylyl)methoxy-2-tetralinacetate (24.0 g) in THF (50 ml) under ice-cooling. The reaction mixture was stirred at room temperature for 2 hr and diluted with saturated aqueous Rochelle salt. The precipitate was

filtered off and the filtrate was concentrated. The residue was recrystallized from ethyl acetate-hexane to obtain the titled compound (22.1 g).

m.p.: 101-102°C.

5

10

15

20

Reference Example 65

6-(4-Biphenylyl)methoxy-2-(2-iodoethyl)tetralin
To a solution of triphenylphosphine (12.5 g) in
THF (200 ml) were successively added imidazole (3.25 g)
and iodine (12.1 g). A solution of 6-(4biphenylyl)methoxy-2-(2-hydroxyethyl)tetralin (13.15 g)
in THF (100 ml) was added to the reaction mixture at
room temperature. The reaction mixture was stirred at
room temperature for 5 min, diluted with water, and
extracted with ethyl acetate. The organic layer was
washed with aqueous sodium thiosulfate and saturated
aqueous sodium chloride, dried, and concentrated. The
residue was purified by silica gel column
chromatography (eluent; toluene) to obtain the titled
compound (13.2 g).

¹H NMR δ: 1.30-1.60 (1H, m), 1.75-2.00 (4H, m), 2.20-2.46 (1H, m), 2.72-2.92 (3H, m), 3.30 (2H, t, J=7Hz), 5.07 (2H, s), 6.70-6.84 (2H, m), 6.99 (1H, d, J=8Hz), 7.14-7.66 (9H, m).

25

30

35

Reference Example 66

(+)-6-(4-Bromobenzyl)oxy-2-[2-(N,N-dimethylamino)ethyl]tetralin hydrochloride

To a suspension of (+)-2-[2-(N,N-dimethylamino)ethyl]-6-hydroxytetralin (9.2 g) in toluene (180 ml) was added sodium hydride (60% in oil, 2.0 g). After stirring at 50°C for 30 min, a solution of 4-bromobenzyl chloride (9.7 g) in toluene (45 ml) was added to the reaction mixture, which was heated under reflux for one hr. The reaction mixture was

diluted with water and concentrated. The residue was diluted with water and extracted with ethyl acetate. The organic layer was washed with saturated aqueous sodium chloride, dried, and concentrated. The residue was dissolved in solvent mixture of ethyl acetate/hexane (1 : 4) and the precipitate was filtered off. The filtrate was concentrated and the residue was purified by alumina column chromatography (eluent: ethyl acetate: hexane =1:50 to 1:4) and converted into its hydrochloride. The crystals were washed with diisopropyl ether to obtain the titled compound (17.0 g).

m.p.: 191-193°C.

 $[\alpha]_{D}^{20} = +44.1^{\circ}$ (c=0.99 in methanol).

1.5

20

25

30

10

5

Reference Example 67

N,N-Diethyl-(6-methoxy-1-oxo-2-tetralin)acetamide
To a solution of (6-methoxy-1-oxo-2tetralin)acetic acid (30 g) in acetonitrile (500 ml)
were added diethylamine (18.7 g), WSC (36.8 g), and 1hydroxybenzotriazole (19.6 g). The reaction mixture
was stirred at room temperature for 2 days and
concentrated. The residue was diluted with ethyl
acetate and washed with 0.5 N aqueous hydrochloric acid,
and saturated aqueous sodium bicarbonate. The organic
layer was dried and concentrated. The residue was
purified by silica gel column chromatography (eluent;
hexane: ethyl acetate =1:1) and further
recrystallized from ethyl acetate-diisopropyl ether to
obtain the titled compound (26.8 g).

m.p.: 88-89°C.

Reference Example 68

N, N-Diethyl-[6-methoxy-2-(3,4-

35 dihydronaphthalene)]acetamide

10

15

30

35

To a solution of N, N-diethyl-(6-methoxy-1-oxo-2tetralin)acetamide (25 g) in methanol (400 ml) was added sodium borohydride (6.54 g) in an ice bath. After stirring at room temperature for 30 min, the reaction mixture was neutralized by adding 1 N aqueous hydrochloric acid. The reaction mixture was concentrated and extracted with ethyl acetate. The organic layer was washed with water, saturated aqueous sodium bicarbonate, and saturated aqueous sodium chloride, dried, and concentrated. The residue was dissolved in degassed toluene (300 ml) followed by addition of p-toluenesulfonic acid monohydrate (20 mg). The reaction mixture was heated under reflux for 1 hr and cooled to room temperature. The reaction mixture was diluted with ethyl acetate and washed with saturated aqueous sodium bicarbonate, dried and concentrated. The residue was purified by silica gel column chromatography (eluent; hexane : ethyl acetate =1:1) to obtain the titled compound (23.1 g).

¹H NMR δ: 1.10-1.25 (6H, m), 2.31 (2H, t, J=7.6 Hz), 2.82 (2H, t, J=7.6 Hz), 3.23 (2H, s), 3.26-3.48 (4H, m), 3.78(3H, s), 6.22 (1H, s), 6.62-6.72 (2H, m), 6.84-6.96 (1H, m).

25 Reference Example 69

(+)-N,N-Diethyl-(6-methoxy-2-tetralin)acetamide N,N-Diethyl-[6-methoxy-2-(3,4-dihydronaphthalene)]acetamide (10.0 g) and $Ru_2Cl_4[(S)-BINAP]_2NEt_3$ (618 mg) were added to degassed ethanol (170 ml). The reaction mixture was stirred under hydrogen (100 kg/cm²) at 70°C for 6 hr in an autoclave. The reaction mixture was concentrated and the residue was purified by silica gel column chromatography (eluent; hexane : ethyl acetate=2 : 1) and alumina column chromatography (eluent; hexane : ethyl acetate=4 : 1)

to obtain the titled compound (8.8 g). $[\alpha]_{D}^{20} = +54.0^{\circ} (c = 1.000 \text{ in methanol}).$ ¹H NMR δ : 1.00-1.22 (6H, m), 1.30-1.56 (1H, m), 1.88-2.08 (1H, m), 2.20-2.50 (4H, m), 2.70-3.00 (3H, m), 3.26-3.46 (4H, m), 3.77 (3H, s), 6.60-6.75 (2H, m), 5 6.96 (1H, d, J=8.0Hz). Optical purity: 94% e.e. (by HPLC analysis). Reference Example 70 (-)-N.N-Diethyl-(6-methoxy-2-tetralin)acetamide 10 N, N-Diethyl-[6-methoxy-2-(3,4dihydronaphthalene)]acetamide (10.0 g) and Ru,Cl,[(R)-BINAP], NEt, (618 mg) were added to degassed ethanol(170 ml). The reaction mixture was stirred under hydrogen (100 kg/cm²) at 70°C for 6 hr in an autoclave. The 15 reaction mixture was concentrated and the residue was purified by silica gel column chromatography (eluent; hexane : ethyl acetate=2 : 1) and further purified by alumina column chromatography (eluent; hexane: ethyl acetate=4 : 1) to obtain the titled compound (8.88 g). 20 $[\alpha]_{n}^{20} = -53.0^{\circ} (c = 0.799 \text{ in methanol}).$ ¹H NMR δ: 1.00-1.22 (6H, m), 1.30-1.56 (1H, m), 1.88-2.08 (1H, m), 2.20-2.50 (4H, m), 2.70-3.00 (3H, m), 3.26-3.46 (4H, m), 3.77 (3H, s), 6.60-6.75 (2H, m), 6.96 (1H, d, J=8.0Hz). 25 Optical purity: 93.7% e.e. (by HPLC analysis). Reference Example 71 (+)-2-[2-(N,N-Diethylamino)ethyl]-6-methoxy-2-30 tetralin hydrochloride To a solution of (+)-N, N-diethyl-(6-methoxy-2-

tetralin)acetamide (8.8 g) in THF (150 ml) was added lithium aluminum hydride (1.45 g). The reaction mixture was stirred at room temperature and diluted with 1 N aqueous sodium hydroxide. The precipitate was WO 98/38156 PCT/JP98/00780

removed by filtration and the filtrate was concentrated. The residue was purified by alumina column chromatography (eluent; hexane: ethyl acetate =10:1) and converted into its hydrochloride, which was recrystallized from methanol-diisopropyl ether to obtain the titled compound (5.4 g).

127

m.p.: $144-145^{\circ}$ C. [α]_n²⁰=+61.5° (c= 1.000 in methanol)

10 Reference Example 72

5

25

30

(-)-2-[2-(N,N-Diethylamino)ethyl]-6methoxytetralin hydrochloride

The titled compound was obtained by the similar procedure as in Reference Example 71.

m.p.: 144-145°C (recrystallizing solvent: methanol-diisopropyl ether).

$$[\alpha]_{p}^{20} = -60.8^{\circ}$$
 (c= 0.055 in methanol).

Reference Example 73

20 (+)-2-[2-(N,N-Diethylamino)ethyl]-6hydroxytetralin

(+)-2-[2-(N,N-Diethylamino)ethyl]-6methoxytetralin hydrochloride (5.2 g) was added to 48%
hydrobromic acid (10 ml) and the reaction mixture was
heated under reflux for 4 hr and cooled. The reaction
mixture was neutralized with 1 N aqueous sodium
hydroxide followed by addition of 10% aqueous potassium
carbonate and extracted with the combined solvent of
ethyl acetate and THF (1:1). The organic layer was
washed with saturated aqueous sodium chloride, dried,
and concentrated. The residue was recrystallized from
methanol-diisopropyl ether to obtain the titled
compound (4.5 g).

35
$$\left[\alpha\right]_{D}^{20}=+73.8^{\circ} (c=0.226 \text{ in methanol}).$$

Reference Example 74

(-)-2-[2-(N,N-Diethylamino)ethyl]-6hydroxytetralin

The titled compound was synthesized from Reference Example 72, using similar method as in Reference Example 73.

m.p.: 103-104°C (recrystallizing solvent; methanol-diisopropyl ether).

 $[\alpha]_{p}^{20} = -73.4^{\circ} (c = 1.001 \text{ in methanol}).$

Reference Example 75

[6-(4-Biphenylyl)methoxy-2-tetralin]-N-[2-(N,N-dimethylamino)ethyl]-N-methylacetamide hydrochloride

To a solution of [6-(4-biphenylyl)methoxy-2tetralin]acetic acid (999 mg, Reference Example 29) in THF (15 ml) was added oxalyl chloride (0.28 ml) at 0°C. Two drops of DMF was added and the reaction mixture was stirred at room temperature for 2 hr. The reaction mixture was concentrated and the residue was dissolved in acetonitrile (30 ml) and THF (10 ml) and a solution of N,N,N'-trimethylethylenediamine (309mg) and triethylamine (0.56 ml) in acetonitrile (5 ml) were added to the reaction mixture at 0°C. The reaction mixture was stirred at room temperature for one hr, diluted with water, and extracted with ethyl acetate. The organic layer was washed with water and saturated aqueous sodium chloride, dried, and concentrated. residue was purified by alumina column chromatography (eluent: ethyl acetate : hexane =1 : 2) and converted into its hydrochloride, which was then recrystallized from methanol-diisopropyl ether to obtain the titled compound (1.159 g).

m.p.: 190-194°C.

5

10

15

20

25

30

Reference Example 76

5

10

15

20

25

30

35

[6-(4-Biphenylyl)methoxy-2-tetralin]-N-[2-(N,N-diethylamino)ethyl]-N-methylacetamide hydrochloride

To a solution of [6-(4-biphenylyl)methoxy-2tetralin]acetic acid (501 mg, Reference Example 29) in THF (15 ml) was added oxalyl chloride (0.13 ml) at 0°C. Two drops of DMF was added and the reaction mixture was stirred at room temperature for 40 min. The reaction mixture was concentrated and the residue was dissolved in acetonitrile (20 ml) and a solution of N,N-diethyl-N'-methylethylenediamine (216 mg) and triethylamine (0.28 ml) in acetonitrile (10 ml) was added at 0°C. The reaction mixture was stirred at room temperature for 45 min, diluted with water, and extracted with ethyl acetate. The organic layer was washed with water and saturated aqueous sodium chloride, dried, and concentrated. The residue was purified by alumina column chromatography (eluent: ethyl acetate: hexane =1 : 2) and converted into its hydrochloride, which was then recrystallized from ethanol-diisopropyl ether to obtain the titled compound (603 mg).

m.p.: 148-151°C.

Reference Example 77

 $\label{lem:condition} \hbox{\tt [6-(4-Biphenylyl)methoxy-2-tetralin]-N-} \\ \\ \hbox{\tt methylacetamide}$

A mixture of [6-(4-biphenylyl)methoxy-2-tetralin]acetic acid (1.180 g, Reference Example 29), methylamine hydrochloride (0.496 g), 1-

hydroxybenzotriazole (0.509 g), WSC (0.719 g), and triethylamine (1.4 ml) in THF (30 ml) and acetonitrile (30 ml) was stirred at room temperature for 10 days. The reaction mixture was diluted with 10% aqueous citric acid and extracted with ethyl acetate. The organic layer was washed with water, saturated aqueous sodium bicarbonate, and saturated aqueous sodium

chloride, dried and concentrated. The crude crystals were washed with disopropyl ether to obtain the titled compound (0.947 g).

m.p.: 156-159°C.

5

25

30

35

Reference Example 78

 $\label{eq:continuous} \hbox{\tt [6-(4-Biphenylyl)methoxy-2-tetralin]-N-} \\ ethylacetamide$

A mixture of [6-(4-biphenylyl)methoxy-2tetralin]acetic acid (4.051 g, Reference Example 29), 10 ethylamine hydrochloride (1.143 g), 1hydroxybenzotriazole (1.647 g), WSC (2.536 g), and triethylamine (4.5 ml) in THF (80 ml) and acetonitrile (80 ml) was stirred at room temperature for one day. The reaction mixture was diluted with 10% aqueous 15 citric acid and extracted with ethyl acetate. The organic layer was washed with water, saturated aqueous sodium bicarbonate, and saturated aqueous sodium chloride, dried and concentrated. The crude crystals 20 were washed with diisopropyl ether to obtain the titled compound (4.216 g).

m.p.: 168-172°C.

Reference Example 79

2-(4-Benzylpiperazin-1-yl)methyl-6-methoxytetralin dihydrochloride

2-Iodomethyl-6-methoxytetralin (1.209 g, Reference Example 8), 1-benzylpiperazine (0.852 g), and potassium carbonate (0.853 g) were added to DMF (15 ml). The reaction mixture was stirred at room temperature for 18 hr, diluted with water, and extracted with ethyl acetate. The organic layer was washed with water and saturated aqueous sodium chloride, dried, and concentrated. The residue was purified by silica gel column chromatography (eluent: ethyl acetate) and converted into its dihydrochloride, which was further

WO 98/38156 PCT/JP98/00780

131

washed with diethyl ether to obtain the titled compound (1.217 g).

m.p.: 227-230°C (decomposed).

5 Reference Example 80

2-(4-Benzylpiperazin-1-yl)methyl-6-hydroxytetralin dihydrochloride

2-(4-Benzylpiperazin-1-yl)methyl-6-methoxytetralin dihydrochloride (0.849 g) was added to conc.

hydrochloric acid (20 ml) and the reaction mixture was heated under reflux for 6 hr and cooled. The resulting precipitate was collected and washed with ethanol, methanol, and diethyl ether to obtain the titled compound (0.523 g).

m.p.: 230-236°C (decomposed).

Reference Example 81

Dimethyl (4-methoxy-2-nitrophenyl)methylidenemalonate

A mixture of 4-methoxy-2-nitrobenzaldehyde (21.3 g, Org. Synth., Vol. V, p-139, 1973), dimethyl malonate (16.5 g), piperidine (2.5 ml), and acetic acid (0.25 ml) in methanol (125 ml) was heated under reflux for 24 hr. The reaction mixture was concentrated, diluted with 1 N aqueous hydrochloric acid, and extracted with ethyl acetate. The organic layer was washed with 10% aqueous potassium carbonate and saturated aqueous sodium chloride, dried, and concentrated. The residue was purified by silica gel column chromatography (eluent: ethyl acetate: hexane =1 : 2) to obtain the titled compound (25 g).

¹H NMR δ: 3.67 (3H, s), 3.88 (3H, s), 3.92 (3H, s), 7.16 (1H, dd, J=8.8, 2.6 Hz), 7.36 (1H, d, J=8.8 Hz), 7.70 (1H, d, J=2.6 Hz), 8.14 (1H, s).

35

Reference Example 82

WO 98/38156

Dimethyl (4-methoxy-2-nitrobenzyl)malonate
To a solution of dimethyl (4-methoxy-2nitrophenyl)methylidenemalonate (25 g) in methanol
(200 ml) was added sodium borohydride (3.36 g) in an
ice bath. After stirring at room temperature for 1 hr,
the reaction mixture was neutralized by adding 1 N
aqueous hydrochloric acid. The reaction mixture was
concentrated and extracted with ethyl acetate. The
organic layer was washed with water, saturated aqueous
sodium bicarbonate, and saturated aqueous sodium
chloride, dried and concentrated. The residue was
purified by silica gel column chromatography (eluent:
ethyl acetate: hexane =1 : 4) to obtain the titled
compound (19 g).

¹H NMR δ: 3.44 (2H, d, J=7.2 Hz), 3.71 (6H, s), 3.86 (3H, s), 3.80-4.00 (1H, m), 7.08 (1H, dd, J=10.8, 2.4 Hz), 7.28 (1H, d, J=10.8 Hz), 7.52 (1H, d, J=2.4 Hz).

20

25

30

35

5

10

15

Reference Example 83

1,2,3,4-Tetrahydro-7-methoxy-2-oxo-3-quinolinecarboxylic acid

A solution of dimethyl (4-methoxy-2-nitrobenzyl)malonate (19 g) in ethanol (200 ml) was hydrogenated in the presence of 10% palladium-C (2.0 g) at room temperature under one atmosphere of hydrogen for 24 hr. The reaction mixture was further stirred at 80°C for 24 hr and the catalyst was removed by filtration. The filtrate was concentrated. The residue was dissolved in the combined solvent of THF (250 ml) and methanol (250 ml) and 1 N aqueous sodium hydroxide (126 ml) was added in an ice bath. The reaction mixture was stirred at room temperature for 72 hr and concentrated. The residue was made acidic by

10

15

20

25

30

35

adding 1 N aqueous hydrochloric acid and the precipitate was collected by filtration. The crude crystals were washed with acetone to obtain the titled compound (11.7 g).

m.p.: 145-146°C (decomposed).

Reference Example 84

 $\label{eq:condition} 1\mbox{,2,3,4-Tetrahydro-7-methoxy-N,N-dimethyl-2-oxo-3-quinolinecarboxamide}$

To a solution of 1,2,3,4-tetrahydro-7-methoxy-2-oxo-3-quinolinecarboxylic acid (3.74 g), dimethylamine hydrochloride (3.44 g), 1-hydroxybenzotriazole (2.85 g), and triethylamine (8.5 g) in acetonitrile (400 ml) was added WSC (6.5 g). The reaction mixture was stirred at room temperature for 24 hr and concentrated. The residue was diluted with ethyl acetate and the organic layer was washed with 1 N aqueous hydrochloric acid, 10% aqueous potassium carbonate, and saturated aqueous sodium chloride, dried, and concentrated. The resulting crude crystals were recrystallized from ethyl acetate-hexane to obtain the titled compound (1.63 g).

m.p.: 209-210°C.

Reference Example 85

3-(N,N-Dimethylamino)methyl-1,2,3,4-tetrahydro-7-methoxyquinoline dihydrochloride

To a solution of 1,2,3,4-tetrahydro-7-methoxy-N,N-dimethyl-2-oxo-3-quinolinecarboxamide (1.63 g) in THF (100 ml) was added 1M borane-THF complex (60 ml). The reaction mixture was heated under reflux for 24 hr. The reaction mixture was concentrated and the residue was heated under reflux with 6 N aqueous hydrochloric acid (30 ml) for 4 hr. The reaction mixture was made basic by adding 6 N aqueous sodium hydroxide and extracted with ethyl acetate. The organic layer was washed with 10% aqueous potassium carbonate, saturated

aqueous sodium chloride, dried, and concentrated. The residue was converted into its dihydrochloride, which was then recrystallized from methanol-diisopropyl ether to obtain the titled compound (1.27 g).

m.p.: 150-151°C.

5

10

15

20

25

30

Reference Example 86

3-(N,N-Dimethylamino)methyl-1,2,3,4-tetrahydro-7quinolinol

A solution of 3-(N,N-dimethylamino)methyl-1,2,3,4tetrahydro-7-methoxyquinoline dihydrochloride (1.0 g) 48% hydrobromic acid (10 ml) was heated under reflux for 4 hr. The reaction mixture was poured into 10% aqueous potassium carbonate and extracted with ethyl acetate. The organic layer was dried and concentrated. The resulting crude crystals were recrystallized from ethyl acetate-hexane to obtain the titled compound (0.81 g). The melting point of its dihydrochloride was 151-152°C. (recrystallizing solvent; methanoldiisopropyl ether).

Reference Example 87

Methyl 2,3,4,5-tetrahydro-8-methoxy-2-oxo-1H-1benzazepine-4-carboxylate

Methyl 4-hydroxyimino-6-methoxytetralin-2carboxylate (2.909 g, Journal of Medicinal Chemistry, 21, 1105-1110, 1978) was heated with polyphosphoric acid (30.22 g) at 100°C for 1.5 hr and cooled. Icewater was added to the reaction mixture, which was extracted with ethyl acetate. The organic layer was washed with water and saturated aqueous sodium chloride, dried, and concentrated. The resulting crude crystals were recrystallized from ethyl acetate-hexane to obtain the titled compound (2.125 g).

35 m.p.: 114-116°C. Reference Example 88

2,3,4,5-Tetrahydro-8-methoxy-2-oxo-1*H*-1-benzazepine-4-carboxylic acid

To a solution of methyl 2,3,4,5-tetrahydro-8-methoxy-2-oxo-1H-1-benzazepine-4-carboxylate (5.035 g) in methanol (60 ml) was added 1 N aqueous sodium hydroxide (40 ml). The reaction mixture was stirred at room temperature for 6.5 hr, made acidic by adding 1 N aqueous hydrochloric acid, and extracted with ethyl acetate. The organic layer was washed with water and saturated aqueous sodium chloride, dried, and concentrated. The resulting crude crystals were washed with diethyl ether to obtain the titled compound (4.253 g).

m.p.: 202-204°C.

Reference Example 89

Methyl (1,2,3,4-tetrahydro-7-hydroxy-2-oxo-3-quinoline)acetate

2,3,4,5-Tetrahydro-8-methoxy-2-oxo-1H-1benzazepine-4-carboxylic acid (4.013 g) was heated with
48% hydrobromic acid (40 ml) for 14 hr and cooled. The
reaction mixture was diluted with water and extracted
with ethyl acetate. The organic layer was washed with
water and saturated aqueous sodium chloride, dried, and
concentrated. The residue was dissolved in methanol
(100 ml) and thionyl chloride (1.3 ml) was added to
the solution at 0°C. After stirring for 3 hr, the
reaction mixture was diluted with water and extracted
with ethyl acetate. The organic layer was washed with
water and saturated aqueous sodium chloride, dried, and
concentrated. The crude crystals were washed with
diethyl ether to obtain the titled compound (3.239 g).

m.p.: 174-177°C.

35

5

10

20

25

30

Methyl [7-(4-biphenylyl)methoxy-1,2,3,4tetrahydro-2-oxo-3-quinoline]acetate

A mixture of methyl [1,2,3,4-tetrahydro-7-hydroxy-2-oxo-3-quinqline]acetate (3.025 g), 4chloromethylbiphenyl (2.864 g), and potassium carbonate (2.137 g) in DMF (80 ml) was stirred at room temperature for 5 days. The reaction mixture was diluted with water and extracted with a combined solvent of ethyl acetate and THF. The organic layer was washed with water and saturated aqueous sodium chloride, dried, and concentrated. The resulting crude crystals were washed with ethyl acetate-hexane to obtain the titled compound (4.540 g).

m.p.: 174-178°C.

15

20

25

30

35

10

5

Reference Example 91

[7-(4-Biphenylyl)methoxy-1,2,3,4-tetrahydro-2-oxo-3-quinoline]acetic acid

To a solution of methyl [7-(4-biphenylyl)methoxy-1,2,3,4-tetrahydro-2-oxo-3-quinoline]acetate (2.475 g) in THF (60 ml) were added methanol (30 ml) and 1 N aqueous sodium hydroxide (12 ml). After stirring at room temperature for 2 days, the reaction mixture was made acidic by adding 1 N aqueous hydrochloric acid and extracted with combined solvent of ethyl acetate and THF. The organic layer was washed with water and saturated aqueous sodium chloride, dried, and concentrated. The resulting crystals were washed with diisopropyl ether to obtain the titled compound (1.895 g).

m.p.: 193-206°C (decomposed).

Reference Example 92

[7-(4-Biphenylyl)methoxy-1,2,3,4-tetrahydro-2-oxo-3-quinoline]-N,N-dimethylacetamide

A mixture of [7-(4-biphenylyl)methoxy-1,2,3,4-

10

20

25

30

tetrahydro-2-oxo-3-quinoline]acetic acid (1.616 g), dimethylamine hydrochloride (0.674 g), 1-hydroxybenzotriazole (0.648 g), WSC (0.980 g), and N-methylmorpholine (2.0 ml) in THF (50 ml) and acetonitrile (50 ml) was stirred at room temperature for 2 days. The reaction mixture was diluted with 10% aqueous citric acid and extracted with ethyl acetate. The organic layer was washed with water, saturated aqueous sodium bicarbonate, and saturated aqueous sodium chloride and dried, and concentrated. The crude crystals were washed with diisopropyl ether to obtain the titled compound (1.557 g).

m.p.: 199-202°C.

15 Reference Example 93

N,N-Dimethyl-(6-hydroxy-1-oxo-2-tetralin)acetamide A mixture of (6-hydroxy-1-oxo-2-tetralin)acetic acid (1.672 g, EP140684), dimethylamine hydrochloride (0.754 g), 1-hydroxybenzotriazole (1.468 g), and WSC (2.255 g), and triethylamine (3.1 ml) in THF (30 ml) and acetonitrile (30 ml) was stirred at room temperature for 36 hr. The reaction mixture was diluted with 10% aqueous citric acid and extracted with ethyl acetate. The organic layer was washed with water, saturated aqueous sodium bicarbonate, and saturated aqueous sodium chloride, dried, and concentrated. The crude crystals were recrystallized from methanoldisopropyl ether to obtain the titled compound (0.744 g).

m.p.: 181-186°C.

Reference Example 94

 $\hbox{\tt [6-(4-Biphenylyl)methoxy-1-oxo-2-tetralin]-N,N-dimethylacetamide}$

To a solution of N,N-dimethyl-(6-hydroxy-1-oxo-2-tetralin)acetamide (0.313 g), 4-chloromethylbiphenyl

10

15

20

25

30

(0.300g) in DMF (5 ml) was added sodium hydride (60% in oil, 80 mg) and the reaction mixture was stirred at room temperature for 15 hr. The reaction mixture was diluted with water and extracted with ethyl acetate. The organic layer was washed with water and saturated aqueous sodium chloride, dried, and concentrated. The residue was purified by silica gel column chromatography (eluent; hexane : ethyl acetate =2 : 1). The resulting crystals were washed with diisopropyl ether to obtain the titled compound (0.200 g).

m.p.: 131-135°C.

Reference Example 95

[6-(4-Biphenylyl)methoxy-2-(3,4-

dihydronaphthalene)]-N,N-dimethylacetamide

To a solution of [6-(4-biphenylyl)methoxy-1-oxo-2tetralin]-N,N-dimethylacetamide (0.954 g) in ethyl acetate (20 ml) and methanol (20 ml) was added sodium borohydride (0.175 g) at room temperature. After stirring at room temperature for 30 min, the reaction mixture was diluted with water and extracted with ethyl acetate. The organic layer was washed with water and saturated aqueous sodium chloride, dried, and concentrated. The residue was dissolved in toluene (30 ml) and heated under reflux in the presence of pyridinium p-toluenesulfonate (0.030 g) for 1.5 hr. After cooling, the reaction mixture was diluted with water and extracted with ethyl acetate. The organic layer was washed with water, saturated aqueous sodium bicarbonate, and saturated aqueous sodium chloride, dried, and concentrated. The resulting crystals were recrystallized from ethyl acetate-hexane to obtain the titled compound (0.779 g).

m.p.: 125-130°C.

35

10

15

20

25

30

35

6-(4-Biphenylyl)methoxy-2-[2-(imidazol-1-yl)ethyl]tetralin

The titled compound was synthesized using similar method as in Example 38.

m.p.: 145-146°C (recrystallizing solvent; ethyl
acetate-hexane).

Reference Example 97

2-[6-(4-Biphenylyl)methoxy-2-tetralin]ethyl-N,N-dimethylamine oxide m-chlorobenzoate

6-(4-Biphenylyl)methoxy-2-[2-(N,N-dimethylamino)ethyl]tetralin hydrochloride (1.269 g) was converted into its free form and dissolved in acetone (15 ml). 70% m-Chloroperbenzoic acid (0.777 g) was added to the solution at 0°C. The reaction mixture was stirred at 0°C for 25 min and precipitated crystals were collected by filtration. The crystals were washed with ethyl acetate and diethyl ether successively and recrystallized from THF-ethyl acetate to obtain the titled compound (0.811 g).

m.p.: 125-128°C.

Reference Example 98

2-[6-(4-Biphenylyl)methoxy-2-tetralin]ethyl-N,N-diethylamine oxide

6-(4-Biphenylyl)methoxy-2-[2-(N,N-diethylamino)ethyl]tetralin hydrochloride (134 mg) was converted into its free form and dissolved in acetone (5 ml). 70% m-Chloroperbenzoic acid (83 mg) was added to the solution at 0°C. The reaction mixture was stirred at 0°C for one hr and diluted with 1 N aqueous sodium hydroxide and extracted with ethyl acetate. The organic layer was washed with water and saturated aqueous sodium chloride, dried, and concentrated. The crude product was recrystallized from ethyl acetatehexane to obtain the titled compound (120 mg).

m.p.: 99-104°C.

Reference Example 99

5

10

15

20

25

30

(+)-6-(2-Bromopyridin-5-yl)methoxy-2-[2-(N,Ndimethylamino)ethyl]tetralin dihydrochloride

To a solution of (+)-2-[2-(N,Ndimethylamino)ethyl]-6-hydroxytetralin (0.220 g) in DMF (5 ml) was added sodium hydride (60% in oil, 0.049 g) at room temperature. The reaction mixture was stirred at 50°C for 30 min. To the reaction mixture, cooled at 0°C, was added a solution of 2-bromo-5pyridylmethylbromide (0.462g) in THF (5 ml). After stirring at 0°C for 2 hr, the reaction mixture was diluted with water and extracted with ethyl acetate. The organic layer was washed with water and saturated aqueous sodium chloride, dried, and concentrated. The residue was purified by alumina column chromatography (eluent: ethyl acetate : hexane =1 : 4) and converted

into its dihydrochloride, which was recrystallized from

ethanol-ethyl acetate to obtain the titled compound

m.p.: 171-181°C (decomposed). $[\alpha]_{D}^{20} = +41.2^{\circ}$ (c=0.500 in methanol).

Reference Example 100

(295 mg).

N-[2-(N,N-Dimethylamino)methyl-6-tetralinyl]-4biphenylcarboxamide hydrochloride

6-Amino-2-(N,N-dimethylamino)methyltetralin (0.216 g; obtained in Reference Example 32) was dissolved in pyridine (10 ml), to which was added 4-biphenylcarbonyl chloride (0.311 g). The reaction mixture was stirred at room temperature for 12 hours, pyridine was evaporated out under reduced pressure, and water was added to the resulting residue, which was then extracted with ethyl acetate. The organic layer was

35

washed with water and a saturated aqueous sodium chloride solution, then dried, and concentrated. The residue was purified by alumina column chromatography (eluent: ethyl acetate/hexane = 1/1), and then processed with 4 N hydrochloric acid-ethyl acetate to form a hydrochloride. The thus-formed salt was recrystallized from methanol-ethyl acetate to obtain the entitled compound (0.224 g).

m.p.: >250°C.

IR (KBr): 3028, 2910, 2640, 1658, 1538, 1417, 746, 701 cm⁻¹.

Example 1

6-(4-Biphenylyl)methoxy-2-(N,N-dimethylamino)methyltetralin hydrochloride

20

5

25

30

35

2-(N,N-Dimethylamino)methyl-6-hydroxytetralin (0.151 g, free base of the compound obtained in Reference Example 16) was dissolved in DMF (5 ml), to which was added 60% oily sodium hydride (92 mg) at 0°C. The reaction mixture was warmed to room temperature, and then stirred for 30 minutes. This was again cooled to 0°C, to which was added 4-(chloromethyl)biphenyl (0.183 g) and stirred at room temperature for 3 hours. Water was added to the reaction mixture, which was then extracted with ethyl acetate. The organic layer was

10

15

20

25

30

35

washed with water and a saturated aqueous sodium chloride solution, then dried, and concentrated. The residue was purified by silica gel column chromatography (eluent: ethyl acetate/hexane = 1/1 to ethyl acetate/methanol = 10/1), and then processed with 4 N hydrochloric acid-ethyl acetate to form a hydrochloride. The thus-formed salt was recrystallized from methanol-diethyl ether to obtain the entitled compound (0.210 g).

m.p.: 229-233°C.

Compounds of the following Examples 2 to 11 were obtained in the same manner as in Example 1. Example 2

2-(N,N-Dimethylamino)methyl-6-(2-naphthyl)methoxytetralin hydrochloride

m.p.: 228-229°C.

Solvent for recrystallization: methanol-ethyl acetate

Example 3

6-(2'-Cyanobiphenyl-4-yl)methoxy-2-(N,N-dimethylamino)methyltetralin hydrochloride

m.p.: 202-203°C.

20

Solvent for recrystallization: ethanol-ethyl acetate

Example 4

7-(4-Biphenylyl)methoxy-2-(N,N-

5 dimethylamino)methyltetralin hydrochloride

m.p.: 232-233°C.

15 Solvent for recrystallization: ethanol-ethyl acetate

Example 5

2-(N,N-Dimethylamino)methyl-7-(2-naphthyl)methoxytetralin hydrochloride

N CH 3

25 •HC1

m.p.: 201-202°C.

Solvent for recrystallization: ethanol-ethyl acetate

30 Example 6

6-(4-Biphenylyl)methoxy-2-(N-methylamino)methyltetralin hydrochloride

m.p.: 189-190°C.

Solvent for recrystallization: ethanol-ethyl

10 acetate

Example 7

6-(2-Naphthyl)methoxy-2-piperidinomethyltetralin hydrochloride

m.p.: 215-218°C (decomposed).

20 Solvent for recrystallization: methanol-diethyl ether

Example 8

25

30

 $2-[N-Benzyl-N-(3,3-diphenylpropyl)amino] methyl-6- \\ (2-naphthyl) methoxytetralin hydrochloride$

This was amorphous powder.

 1 H NMR δ: 1.12-1.36(1H,m), 1.70-2.05(2H,m), 2.13-35 2.48(7H,m), 2.61-2.89(3H,m), 3.55(2H,d,J=2Hz),

3.98(1H,t,J=8Hz), 5.18(2H,s), 6.69-6.81(2H,m),

6.96(1H,d,J=8Hz), 7.04-7.34(15H,m), 7.41-7.56(3H,m),

7.78-7.90(4H,m).

IR (KBr): 3058, 3028, 2925, 2578, 1602, 1500, 1452,

1270, 1232, 747, 701 cm⁻¹.

Example 9

6-(4-Biphenylyl)methoxy-2-(N,N-

dipropylamino)methyltetralin hydrochloride

15

10

5

m.p.: 164-166°C.

Solvent for recrystallization: methanol-

diisopropyl ether

Example 10

20 6-[N-Acetyl-N-(4-biphenylyl)methyl]amino-2-(N,N-

dimethylamino)methyltetralin hydrochloride

25

30

Solvent for recrystallization: methanol-ethyl

acetate

m.p.: 179-182°C.

Example 11

6-[N-Acetyl-N-(2-naphthyl)methyl]amino-2-(N,N-

dimethylamino)methyltetralin hydrochloride

This was amorphous powder.

¹H NMR δ : 1,20-1.45(1H,m), 1.76-2.00(2H,m),

1.93(3H,s), 2.08-2.44(3H,m), 2.24(6H,s), 2.64-

2.76(2H,m), 2.82-2.96(1H,m), 5.02(2H,s), 6.64-

6.76(2H,m), 6.98(1H,d,J=8Hz), 7.36-7.50(3H,m),

7.61(1H, br, s), 7.70-7.86(3H, m).

IR (KBr): 3394, 2929, 2669, 1648, 1500, 1401, 1295, 821, 757 cm⁻¹.

15

10

5

Example 12

6-(4-Biphenylyl)methoxy-2-[2-(N,Ndimethylamino)ethyl]tetralin hydrochloride

20

25

30

[6-(4-Biphenylyl)methoxy-2-tetralin]-N,Ndimethylacetamide (1.497 g; obtained in Reference Example 30) was dissolved in anhydrous THF (20 ml), to which was added lithium aluminum hydride (0.222 g). The reaction mixture was stirred at room temperature for 40 minutes, and then heated under reflux for 40 minutes. This was left cooled, and water was added thereto, from which were removed insoluble substances through filtration. The filtrate was concentrated.

The residue was purified by silica gel column 35

10

15

20

25

30

35

chromatography (eluent: ethyl acetate/hexane = 1/1 to ethyl acetate alone to ethyl acetate/methanol = 10/1), and then processed with 4 N hydrochloric acid-ethyl acetate to form a hydrochloride. The thus-formed salt was recrystallized from methanol-diisopropyl ether to obtain the entitled compound (1.022 g).

m.p.: 223-226°C (decomposed).

Example 13

2-[2-(N,N-Dipropylamino)ethyl]-6-(2-naphthyl)methoxytetralin hydrochloride

2-(2-Iodoethyl)-6-(2-naphthyl)methoxytetralin (0.193 g; obtained in Reference Example 27) was dissolved in DMF (5 ml), to which were added N,Ndipropylamine (0.09 ml) and anhydrous potassium carbonate (0.135 g). The reaction mixture was stirred at room temperature for 5 hours, and water was added thereto, which was then extracted with ethyl acetate. The organic layer was washed with water and a saturated agueous sodium chloride solution, then dried, and concentrated. The residue was purified by silica gel column chromatography (eluent: ethyl acetate/hexane = 1/1 to ethyl acetate/methanol = 10/1), and the processed with 4 N hydrochloric acid-ethyl acetate to form a hydrochloride. The thus-formed salt was recrystallized from ethyl acetate-diisopropyl ether to obtain the entitled compound (0.105 g).

m.p.: 146-148°C.

Example 14

6-(2-Naphthyl)methoxy-2-[2-(4-phenylpiperidino)ethyl]tetralin hydrochloride

5

10

15

20

The entitled compound was obtained in the same manner as in Example 13.

m.p.: 229-234°C (decomposed).

Solvent for recrystallization: methanol-diisopropyl ether

Example 15

6-(4-Biphenylyl)methoxy-2-[2-(N,N-dimethylamino)ethyl]-3,4-dihydronaphthalene

25

30

35

To a solution of [6-(4-biphenylyl)methoxy-2-(3,4-dihydronaphthalene)]-N,N-dimethylacetamide (205 mg) in THF (10 ml) was added lithium aluminum hydride (20 mg) at 0°C. The reaction mixture was diluted with water and the precipitate was removed by filtration. The filtrate was concentrated and the residue was purified by alumina column chromatography (eluent: ethyl acetate: hexane =1:4). The crude crystals were recrystallized from ethyl acetate-hexane to obtain the

15

25

30

35

titled compound (46 mg). m.p.: 123-126°C.

Example 16

N-[2-(N,N-Dimethylamino) methyltetralin-6-y1]-2-naphthalenesulfonamide hydrochloride

The entitled compound was obtained in the same manner as in Reference Example 100. This was amorphous powder.

¹H NMR δ: 1.16-1.40(1H,m), 1.72-1.97(2H,m), 2.08-2.38(3H,m), 2.21(6H,s), 2.60-2.90(3H,m), 6.74-6.84(2H,m), 6.90(1H,d,J=8Hz), 7.52-7.68(2H,m), 7.72(1H,dd,J=9Hz,2Hz), 7.82-7.94(3H,m), 8.36(1H,br,s).

IR (KBr): 3394, 2927, 2698, 1614, 1504, 1320, 1156, 962, 821, 751, 657 cm⁻¹.

Example 17

6-[N-(4-Biphenylyl)methyl]amino-2-(N,N-dimethylamino)methyltetralin

1 M Borane-THF complex (2 ml) was added to a THF solution (3 ml) of N-[2-(N,N-dimethylamino)methyl-6-tetralinyl]-4-biphenylcarboxamide (0.172 g; free base

of the compound of Reference Example 100), and the reaction mixture was heated under reflux for 1 hour. Water was added to this, and then 6 N hydrochloric acid was added thereto, and stirred at room temperature for 1 hour. Then, the reaction mixture was made basic with an aqueous solution of 1 N sodium hydroxide added thereto, and thereafter extracted with ethyl acetate. The organic layer was washed with water and a saturated aqueous sodium chloride solution, then dried, and concentrated. The concentrate was purified by alumina column chromatography (eluent: ethyl acetate/hexane = 1/4), and then recrystallized from ethyl acetate-hexane to obtain the entitled compound (0.060 g).

m.p.: 106-108°C.

15

10

5

Example 18

2-(N,N-Dimethylamino)methyl-6-(4'-methoxybiphenyl-4-yl)methoxytetralin hydrochloride

20

25

30

35

6-(4-Bromobenzyl)oxy-2-(N,N-

dimethylamino)methyltetralin (374 mg; obtained in Reference Example 33) and tetrakis-(triphenylphosphine) palladium (35 mg) were dissolved in toluene (8 ml), to which were added an ethanol solution (1 ml) of 4-methoxyphenylboric acid (198 mg) and an aqueous 2 M sodium carbonate solution (1 ml). The reaction mixture was heated under reflux for 6 hours in an argon atmosphere. A saturated aqueous sodium chloride solution was added to this, which was then extracted with ethyl acetate. The organic layer was dried, and

then concentrated. The residue was purified by alumina column chromatography (eluent: ethyl acetate/hexane = 1/10), and then processed with 4 N hydrochloric acidethyl acetate to form a hydrochloride. The thus-formed salt was recrystallized from ethanol-ethyl acetate to obtain the entitled compound (0.290 g).

m.p.: 210-211°C.

Compounds of the following Examples 19 to 35 were obtained in the same manner as in Example 18.

Example 19

2-(N,N-Dimethylamino)methyl-6-(4'-methylbiphenyl-4-yl)methoxytetralin hydrochloride

m.p.: 226-228°C.

Solvent for recrystallization: ethanol-ethyl acetate

25 Example 20

2-(N,N-Dimethylamino)methyl-6-(4'-formylbiphenyl-4-yl)methoxytetralin hydrochloride

35 m.p.: 234-235°C.

Solvent for recrystallization: ethanol-ethyl

acetate

Example 21

2-(N,N-Dimethylamino)methyl-6-(4'-

methylthiobiphenyl-4-yl)methoxytetralin hydrochloride

5

10

m.p.: 235-237°C.

Solvent for recrystallization: ethanol-ethyl acetate

15 Example 22

2-(N,N-Dimethylamino)methyl-6-(4'-fluorobiphenyl-4-yl)methoxytetralin hydrochloride

20

25

35

m.p.: 223-234°C.

Solvent for recrystallization: ethanol-ethyl $% \left\{ \left\{ 1\right\} \right\} =\left\{ 1\right\}$

acetate

Example 23

2-(N,N-Dimethylamino)methyl-6-(3'-nitrobiphenyl-4-

30 yl)methoxytetralin hydrochloride

m.p.: 223-234°C.

Solvent for recrystallization: ethanol-ethyl acetate

5 Example 24

2-(N,N-Dimethylamino)methyl-6-(3'-methoxybiphenyl-4-yl)methoxytetralin hydrochloride

m.p.: 207-208°C.

Solvent for recrystallization: ethanol-ethyl

acetate

Example 25

2-(N,N-Dimethylamino)methyl-6-(2'-methoxybiphenyl-

20 4-yl)methoxytetralin hydrochloride

m.p.: 140-141°C.

Solvent for recrystallization: ethanol-ethyl $% \frac{1}{2}\left(\frac{1}{2}\right) =\frac{1}{2}\left(\frac{1}{2}\right) +\frac{1}{2}\left(\frac{1}{2}\right) +\frac{$

30 acetate

25

Example 26

2-(N,N-Dimethylamino)methyl-6-[3',5'-

bis(trifluoromethyl)biphenyl-4-yl]methoxytetralin

hydrochloride

$$F_3C$$

$$CF_3$$

$$F_3C$$

m.p.: 196-197°C.

Solvent for recrystallization: ethanol-ethyl

10 acetate

Example 27

2-(N,N-Dimethylamino)methyl-6-[4-(3-thienyl)benzyl]oxytetralin hydrochloride

20

15

5

m.p.: 222-223°C.

Solvent for recrystallization: ethanol-ethyl acetate.

Example 28

25

2-(N,N-Dimethylamino)methyl-6-[4-(2-thienyl)benzyl]oxytetralin hydrochloride

30

m.p.: 227-228°C.

35 Solvent for recrystallization: methanoldisopropyl ether Example 29

2-(N,N-Dimethylamino)methyl-6-[4-(3-pyridyl)benzyl]oxytetralin dihydrochloride

10

5

m.p.: 212-213°C.

Solvent for recrystallization: methanol-diisopropyl ether

Example 30

15 6-(3-Biphenylyl)methoxy-2-(N,N-dimethylamino)methyltetralin hydrochloride

20

m.p.: 186-190°C.

Solvent for recrystallization: ethanol-ethyl

25 acetate

Example 31

2-(N,N-Dimethylamino)methyl-6-(4'-methoxybiphenyl-3-yl)methoxytetralin hydrochloride

35

m.p.: 182-183°C.

Solvent for recrystallization: ethanol-ethyl

acetate

Example 32

2-(N,N-Dimethylamino)methyl-6-(4'-fluorobiphenyl-3-yl)methoxytetralin hydrochloride

5

10

m.p.: 171-172°C.

Solvent for recrystallization: ethanol-ethyl acetate

Example 33

15

6-(2-Biphenyly1)methoxy-2-(N,N-dimethylamino)methyltetralin hydrochloride

·HC1

20

m.p.: 173-174°C.

25

Solvent for recrystallization: ethanol-ethyl acetate

Example 34

2-(N,N-Dimethylamino)methyl-6-(4'-methoxybiphenyl-2-yl)methoxytetralin hydrochloride

30

35

10

25

m.p.: 170-171°C.

Solvent for recrystallization: ethanol-ethyl acetate

Example 35

2-(N,N-Dimethylamino)methyl-6-(4'-fluorobiphenyl-2-yl)methoxytetralin hydrochloride

m.p.: 172-174°C.

Solvent for recrystallization: ethanol-ethyl acetate

Example 36

20 6-(4-Biphenylyl)methoxy-2-(N-ethylamino)methyltetralin hydrochloride

N-[6-(4-Biphenylyl)methoxy-2-

tetralinyl)]methylacetamide (500 mg; obtained in Reference Example 23) was dissolved in THF (10 ml), to which was added lithium aluminum hydride (50 mg), and stirred at room temperature for 1 hour. An aqueous solution of sodium potassium tartrate was added to the reaction mixture with cooling with ice, from which were removed insoluble substances through filtration, and

the filtrate was concentrated. The residue was processed with 4 N hydrochloric acid-ethyl acetate, and then recrystallized from ethanol-diisopropyl ether to obtain the entitled compound (0.138 g).

m.p.: 229-230°C.

Example 37

2-(N,N-Dimethylamino)methyl-6-(4'-ethylbiphenyl-4-yl)methoxytetralin hydrochloride

10

5

15

20

25

30

35

2-(N,N-Dimethylamino)methyl-6-hydroxytetralin (300 mg; obtained in Reference Example 16), (4'ethylbiphenyl-4-yl)methanol (372 mg) and triphenylphosphine (460 mg) were dissolved in THF (5 ml), to which was dropwise added diethyl azodicarboxylate (305 mg) with cooling with ice. The reaction mixture was stirred at room temperature for 4 hours, and then the solvent was evaporated out. Water was added to the residue, which was then extracted with ethyl acetate. The organic layer was washed with a saturated aqueous sodium bicarbonate solution and a saturated aqueous sodium chloride solution, then dried, and concentrated. The residue was purified by alumina column chromatography (eluent: ethyl acetate/hexane = 1/10), and then processed with a solution of 4 N hydrochloric acid-ethyl acetate to form a hydrochloride. The thus-formed salt was recrystallized from ethanoldiisopropyl ether to obtain the entitled compound (310 mg).

m.p.: 229-230°C.

Example 38

6-(4-Biphenylyl)methoxy-2-[2-(N,N-diethylamino)ethyl]tetralin hydrochloride

5

10

15

20

6-(4-Biphenylyl)-2-(2-iodoethyl)methoxytetralin (2.50 g), diethylamine (1.03 g) and potassium carbonate (1.95 g) were added to DMF (20 ml). The reaction mixture was stirred at room temperature for 24 hours, to which water was added. The crystals thus formed were taken out through filtration, then washed with ethyl acetate, and recrystallized from ethanoldiisopropyl ether. The crystals were processed with 4 N hydrochloric acid-ethyl acetate to form a hydrochloride. The thus-formed salt was recrystallized from ethanol-diisopropyl ether to obtain the entitled compound (1.53 g).

25

30

m.p.: 141-143°C.

Compounds of the following Examples 39 to 42 were obtained in the same manner as in Example 38. Example 39

6-(4-Biphenyly1)methoxy-2-[2-(pyrrolidin-1-y1)ethy1]tetralin hydrochloride

m.p.: 197-199°C.

Solvent for recrystallization: methanol-disopropyl ether

5 Example 40

6-(4-Biphenyly1)methoxy-2-(2-

piperidinoethyl)tetralin hydrochloride

10 ·HC1

m.p.: 196-198°C.

Solvent for recrystallization: methanol-

diisopropyl ether

Example 41

25

6-(4-Biphenylyl)methoxy-2-[2-(4-

20 piperidinopiperidino)ethyl]tetralin dihydrochloride

m.p.: 288-291°C.

30 Solvent for recrystallization: methanol-

diisopropyl ether

Example 42

6-(4-Biphenylyl)methoxy-2-[2-(4,4-

dihydroxypiperidino)ethyl]tetralin hydrochloride

10

15

20

25

30

35

m.p.: 155-156°C.

Solvent for recrystallization: methanol-disopropyl ether

Example 43

6-(3'-Aminobiphenyl-4-yl)methoxy-2-[2-(N,N-dimethylamino)ethyl]tetralin hydrochloride

An ethanol solution (10 ml) of 3-aminophenylboric acid (1.3 g) and an aqueous 2M sodium carbonate solution (10 ml) were added to a toluene solution (80 ml) of 6-(4-bromobenzyl)oxy-2-[2-(N,N-dimethylamino)ethyl]tetralin (3.00 g) and tetrakis-(triphenylphosphine) palladium (0.45 g). The reaction mixture was heated under reflux for 12 hours in an argon atmosphere. A saturated aqueous sodium chloride solution was added to this, which was then extracted with ethyl acetate. The organic layer was dried, and then concentrated. The residue was purified by alumina column chromatography (eluent: ethyl acetate/hexane =

15

25

30

1/2), and then processed with 4 N hydrochloric acidethyl acetate to form a hydrochloride. The thus-formed salt was recrystallized from methanol-diisopropyl ether to obtain the entitled compound (0.78 g).

m.p.: 205-206°C.

Example 44

2-[2-(N,N-Dimethylamino)ethyl]-6-[(4'-methoxybiphenyl-4-yl)methoxy]tetralin hydrochloride

N CE

The entitled compound was obtained in the same manner as in Example 43.

m.p.: 182-185°C.

20 Solvent for recrystallization: methanoldisopropyl ether

Example 45

6-(4-Biphenylyl)methoxy-2-[3-(N,N-

dimethylamino)propyl]tetralin hydrochloride

60% Oily sodium hydride (0.258 g) was added to a DMF solution (20 ml) of 2-[3-(N,N- $\,$

35 dimethylamino)propyl]-6- hydroxytetralin (1.00 g) at

10

15

20

25

o°C. The reaction mixture was warmed to room temperature, and stirred for 30 minutes. This was again cooled to 0°C, and 4-(chloromethyl)biphenyl (1.04 g) as added thereto, and then stirred at room temperature for 4 hours. Water was added to the reaction mixture, which was then extracted with ethyl acetate. The organic layer was washed with water and a saturated aqueous sodium chloride solution, then dried, and concentrated. The residue was purified by alumina column chromatography (eluent: toluene alone to toluene/ethyl acetate =1/1), and then processed with 4 N hydrochloric acid-ethyl acetate to form a hydrochloride. The thus-formed salt was recrystallized from methanol-diisopropyl ether to obtain the entitled compound (1.30 g).

m.p.: 161-163°C.

Example 46

6-(4-Biphenylyl)methoxy-2-[4-(N,N-

dimethylamino)butyl]tetralin hydrochloride

The entitled compound was obtained in the same manner as in Example 45.

30 m.p.: 175-177°C.

Solvent for recrystallization: methanol-disopropyl ether

Example 47

35 (+)-6-(4-Biphenylyl)methoxy-2-[2-(N,N-

10

15

20

25

30

dimethylamino)ethyl]tetralin hydrochloride

(+)-2-[2-(N,N-dimethylamino)ethyl]-6-

hydroxytetralin hydrochloride (0.424 g) was converted into its free form, and then dissolved in DMF (10 ml), to which was added 60% oily sodium hydroxide (0.106 mg) at room temperature, and stirred for 45 minutes. The reaction mixture was heated up to 50°C, and stirred for 45 minutes. This was then cooled to 0°C, to which was added a DMF solution (5 ml) of 4-(chloromethyl)biphenyl (0.367 g), and stirred at room temperature for 2 hours. Water was added to the reaction mixture, which was then extracted with ethyl acetate. The organic layer was washed with water and a saturated aqueous sodium chloride solution, then dried, and concentrated. The residue was purified by alumina column chromatography (eluent: ethyl acetate/hexane = 1/10 to 1/4), and then processed with 4 N hydrochloric acid-ethyl acetate to form a hydrochloride. The thus-formed salt was recrystallized from methanol-diisopropyl ether to obtain the entitled compound (0.484 g).

m.p.: 220-226°C (decomposed).

 $[\alpha]_{p}^{20} = +46.0^{\circ} \text{ (c = 0.54, methanol)}$

Optical purity: not lower than 99% e.e.

Example 48

(-)-6-(4-Biphenyly1)methoxy-2-[2-(N,N-dimethylamino)ethyl]tetralin hydrochloride

(-)-2-(N,N-dimethylamino)ethyl-6-hydroxytetralin hydrochloride (0.437 g) was converted into its free form, and then dissolved in DMF (10 ml), to which was 10 added 60% oily sodium hydroxide (0.122 mg) at room temperature. The reaction mixture was heated up to 50°C, and stirred for 1 hour. This was then cooled to 0°C , to which was added a DMF solution (5 ml) of 4-(chloromethyl)biphenyl (0.344 g), and stirred at room 15 temperature for 2 hours. Water was added to the reaction mixture, which was then extracted with ethyl acetate. The organic layer was washed with water and a saturated aqueous sodium chloride solution, then dried, and concentrated. The residue was purified by alumina 20 column chromatography (eluent: ethyl acetate/hexane = 1/10 to 1/4), and then processed with 4 N hydrochloric acid-ethyl acetate to form a hydrochloride. The thusformed salt was recrystallized from methanoldiisopropyl ether to obtain the entitled compound 25 (0.471 g).

m.p.: 219-225°C (decomposed).

 $[\alpha]_{p}^{20} = -45.2^{\circ}$ (c = 0.52, methanol)

Optical purity: not lower than 99% e.e.

Example 49

30

(+)-6-(4-Biphenylyl)methoxy-2-[2-(N,N-dimethylamino)ethyl]tetralin hydrochloride monohydrate

10

(+)-6-(4-Biphenylyl) methoxy-2-[2-(N,N-dimethylamino)ethyl]tetralin hydrochloride (150 g) was recrystallized from ethanol (2000 ml)-water (60 ml) to obtain the titled compound (127 g).

m.p.: 215-217°C (decomposed). $[\alpha]_{D}^{20} = +42.4^{\circ} \text{ (c=1.00 in methanol)}.$

15 Example 50

(+)-6-(4-Biphenylyl) methoxy-2-[2-(N,N-dimethylamino)ethyl]tetralin

(+)-6-(4-Biphenylyl)methoxy-2-[2-(N,Ndimethylamino)ethyl]tetralin hydrochloride (4.50 g) was
partitioned between ethyl acetate and 10% aqueous
potassium carbonate and extracted. The organic layer
was washed with saturated aqueous sodium chloride,
dried, and concentrated. The residue was
recrystallized from ethanol to obtain the titled
compound (3.60 g).

m.p.: 83.5-84.5°C.

 $\left[\alpha\right]_{\scriptscriptstyle D}^{\scriptscriptstyle \ 20}\text{=+51.7°}$ (c=1.00 in methanol).

35

Example 51

(-)-6-(4-Biphenylyl)methoxy-2-[2-(N,N-dimethylamino)ethyl]tetralin

10

15

20

(-)-6-(4-Biphenylyl)methoxy-2-[2-(N,N-dimethylamino)ethyl]tetralin hydrochloride (3.00 g) was partitioned between ethyl acetate and 10% aqueous potassium carbonate and extracted. The organic layer was washed with saturated aqueous sodium chloride, dried, and concentrated. The residue was recrystallized from ethanol to obtain the titled compound (2.20 g).

m.p.: 84.2-85.2°C.

 $[\alpha]_{p}^{20} = -50.1^{\circ}$ (c=0.50 in methanol).

Example 52

(-)-6-(4-Biphenyly1)methoxy-2-[2-(N,N-dimethylamino)ethyl]tetralin fumarate

25

30

35

To a solution of (-)-6-(4-biphenylyl)methoxy-2-[2-(N,N-dimethylamino)ethyl]tetralin (1.3 g) in methanol (10 ml) was added a solution of fumaric acid (0.39 g) in methanol (10 ml) and concentrated. The resulting

salt was recrystallized from methanol to obtain the titled compound (0.7 g).

m.p.: 212-213°C (decomposed).

 $[\alpha]_{D}^{20} = -40.4^{\circ}$ (c=0.5 in methanol).

5

Example 53

(-)-6-(4-Biphenylyl)methoxy-2-[2-(N,N-dimethylamino)ethyl]tetralin citrate

10

15

20

To a solution of (-)-6-(4-biphenyly1)methoxy-2-[2-(N,N-dimethylamino)ethyl]tetralin (1.3 g) in methanol (10 ml) was added a solution of citric acid (0.65 g) in methanol (10 ml) and the resulting precipitated salt was collected by filtration and washed with methanol, ethyl acetate, and diethyl ether to obtain the titled compound (1.9 g).

m.p.: 185-186°C (decomposed).

25 Example 54

(+)-2-[2-(N,N-Dimethylamino)ethyl]-6-(4'-methoxybiphenyl-4-yl)methoxytetralin hydrochloride

30

35

A mixture of (+)-6-(4-bromobenzyl)oxy-2-[2-(N,N-

10

15

20

25

dimethylamino)ethyl]tetralin hydrochloride (1 g), toluene (20 ml), ethanol (2.5 ml), and 2 M aqueous sodium carbonate (2.5 ml) was stirred at room temperature for 10 min. 4-Methoxybenzeneboric acid (465 mg) and tetrakis(triphenylphosphine) palladium (82 mg) were added and the reaction mixture was heated under reflux for 14 hr under argon. After cooling, the reaction mixture was diluted with water and extracted with ethyl acetate. The organic layer was washed with saturated aqueous sodium chloride, dried, and concentrated. The residue was purified by alumina column chromatography (eluent: ethyl acetate: hexane =1:50 to 1:4) and converted into its hydrochloride, which was then recrystallized from methanol-diisopropyl ether to obtain the titled compound (870 mg).

m.p.: 230-232°C (decomposed). $[\alpha]_{p}^{20}=+39.2^{\circ}$ (c=1.00 in methanol).

Example 55

(+)-2-[2-(N,N-Dimethylamino)ethyl]-6-(4'methylbiphenyl-4-yl)methoxytetralin hydrochloride

A mixture of (+)-6-(4-bromobenzyl)oxy-2-[2-(N,N-dimethylamino)ethyl]tetralin hydrochloride (1 g), toluene (20 ml), ethanol (2.5 ml), and 2 M aqueous sodium carbonate (2.5 ml) was stirred at room temperature for 10 min. 4-Methylbenzeneboric acid (416 mg) and tetrakis(triphenylphosphine) palladium (82 mg) were added and the reaction mixture was heated under

reflux for 5 hr under argon. After cooling, the reaction mixture was diluted with water and extracted with ethyl acetate. The organic layer was washed with saturated aqueous sodium chloride, dried, and concentrated. The residue was purified by alumina column chromatography (eluent: ethyl acetate : hexane=1 : 40 to 1 : 4) and converted into its hydrochloride, which was then recrystallized from methanol-diisopropyl ether to obtain the titled compound (660 mg).

m.p.: 225-227°C (decomposed). $[\alpha]_{p}^{20} = +44.0^{\circ}$ (c=1.00 in methanol).

Example 56

5

10

25

30

35

15 (+)-6-(3'-Aminobiphenyl-4-yl)methoxy-2-[2-(N,Ndimethylamino)ethyl]tetralin dihydrochloride

A mixture of (+)-6-(4-bromobenzy1)oxy-2-[2-(N,Ndimethylamino)ethyl]tetralin hydrochloride (1 g), toluene (20 ml), ethanol (2.5 ml), and 2 M aqueous sodium carbonate (2.5 ml) was stirred at room temperature for 10 min. 3-Aminobenzeneboric acid (474 mq) and tetrakis(triphenylphosphine) palladium (82 mg) were added and the reaction mixture was heated under reflux for 14 hr under argon. After cooling, the reaction mixture was diluted with water and extracted with ethyl acetate. The organic layer was washed with saturated agueous sodium chloride, dried, and concentrated. The residue was purified by alumina

column chromatography (eluent: ethyl acetate: hexane=1:20 to 1:2) and converted into its dihydrochloride, which was then recrystallized from methanol-diisopropyl ether to obtain the titled compound (830 mg).

m.p.: 210-211°C (decomposed). $[\alpha]_{p}^{20} = +38.3^{\circ} \text{ (c=1.00 in methanol)}.$

Example 57

5

10

20

25

30

35

(+)-2-[2-(N,N-Dimethylamino)ethyl]-6-(3'-formylbiphenyl-4-yl)methoxytetralin hydrochloride

A mixture of (+)-6-(4-bromobenzyl)oxy-2-[2-(N,Ndimethylamino)ethyl]tetralin hydrochloride (1 g), toluene (20 ml), ethanol (2.5 ml), and 2 M aqueous sodium carbonate (2.5 ml) was stirred at room temperature for 10 min. 3-Formylbenzeneboric acid (460 mq) and tetrakis(triphenylphosphine) palladium (82 mg) were added and the reaction mixture was heated under reflux for 14 hr under argon. After cooling, the reaction mixture was diluted with water and extracted with ethyl acetate. The organic layer was washed with saturated aqueous sodium chloride, dried, and concentrated. The residue was purified by alumina column chromatography (eluent: ethyl acetate : hexane =1: 20 to 1: 2) and converted into its hydrochloride, which was then recrystallized from methanol-diisopropyl ether to obtain the titled compound (590 mg).

m.p.: 194-196°C (decomposed).

 $[\alpha]_{D}^{20} = +44.0^{\circ}$ (c=1.00 in methanol).

Example 58

(+)-6-(3'-Acetamidobiphenyl-4-yl)methoxy-2-[2-(N,N-dimethylamino)ethyl]tetralin hydrochloride

A mixture of (+)-6-(4-bromobenzyl)oxy-2-[2-(N,Ndimethylamino)ethyl]tetralin hydrochloride (1 g), 15 toluene (20 ml), ethanol (2.5 ml), and 2 M aqueous sodium carbonate (2.5 ml) was stirred at room temperature for 10 min. 3-Acetamidobenzeneboric acid (559 mg) and tetrakis(triphenylphosphine) palladium (82 mg) were added and the reaction mixture was heated 20 under reflux for 6 hr under argon. After cooling, the reaction mixture was diluted with water and extracted with ethyl acetate. The organic layer was washed with saturated aqueous sodium chloride, dried, and concentrated. The resultant crude crystals were washed 25 with ethyl acetate and diisopropyl ether, purified by alumina column chromatography (eluent: ethyl acetate) and converted into its hydrochloride, which was then recrystallized from methanol-diisopropyl ether to obtain the titled compound (610 mg).

m.p.: 198-200°C (decomposed). $[\alpha]_{D}^{20} = +41.0^{\circ} \text{ (c=0.50 in methanol)}.$

Example 59

30

35

(+)-6-(2',4'-Dimethoxybiphenyl-4-yl)methoxy-2-[2-(N,N-dimethylamino)ethyl]tetralin hydrochloride

15

20

25

30

35

A mixture of (+)-6-(4-bromobenzy1)oxy-2-[2-(N,Ndimethylamino)ethyl]tetralin hydrochloride (1 g), toluene (20 ml), ethanol (2.5 ml), and 2 M aqueous sodium carbonate (2.5 ml) was stirred at room temperature for 10 min. 2.4-Dimethoxybenzeneboric acid (557 mg) and tetrakis(triphenylphosphine) palladium (82 mg) were added and the reaction mixture was heated under reflux for 14 hr under argon. After cooling, the reaction mixture was diluted with water and extracted with ethyl acetate. The organic layer was washed with saturated aqueous sodium chloride, dried, and concentrated. The residue was purified by alumina column chromatography (eluent: ethyl acetate : hexane =1: 20 to 1: 5) and converted into its hydrochloride, which was then recrystallized from methanol-diisopropyl ether to obtain the titled compound (740 mg).

m.p.: 159-161°C.

 $[\alpha]_{n}^{20} = +42.2^{\circ}$ (c=0.50 in methanol).

Example 60

(+)-6-(3',4'-Dimethoxybiphenyl-4-yl)methoxy-2-[2-(N,N-dimethylamino)ethyl]tetralin hydrochloride

A mixture of (+)-6-(4-bromobenzyl)oxy-2-[2-(N,N-dimethylamino)ethyl]tetralin hydrochloride (1 g), toluene (20 ml), ethanol (2.5 ml), and 2 M aqueous sodium carbonate (2.5 ml) was stirred at room temperature for 10 min. 3.4-Dimethoxybenzeneboric acid (557 mg) and tetrakis(triphenylphosphine) palladium (82 mg) were added and the reaction mixture was heated under reflux for 5 hr under argon. After cooling, the reaction mixture was diluted with water and extracted with ethyl acetate. The organic layer was washed with saturated aqueous sodium chloride, dried, and concentrated. The residue was purified by alumina column chromatography (eluent: ethyl acetate : hexane =1: 20 to 1: 5) and converted into its hydrochloride, which was then recrystallized from methanol-diisopropyl ether to obtain the titled compound (840 mg).

m.p.: 228-230°C (decomposed).

 $[\alpha]_{D}^{20} = +42.2^{\circ}$ (c=0.50 in methanol).

20

5

10

15

Example 61

(+)-6-[4-(1,3-Benzodioxol-5-yl)phenyl]methoxy-2-[2-(N,N-dimethylamino)ethyl]tetralin hydrochloride

25

30

A mixture of (+)-6-(4-bromobenzyl)oxy-2-[2-(N, N-dimethylamino) ethyl]tetralin hydrochloride (1 g), toluene (20 ml), ethanol (2.5 ml), and 2 M aqueous sodium carbonate (2.5 ml) was stirred at room

10

15

20

25

temperature for 10 min. 3,4-Methylenedioxybenzeneboric acid (469 mg) and tetrakis(triphenylphosphine) palladium (82 mg) were added and the reaction mixture was heated under reflux for 14 hr under argon. After cooling, the reaction mixture was diluted with water and extracted with ethyl acetate. The organic layer was washed with saturated aqueous sodium chloride, dried, and concentrated. The residue was purified by alumina column chromatography (eluent: ethyl acetate: hexane =1: 20 to 1: 5) and converted into its hydrochloride, which was then recrystallized from methanol-diisopropyl ether to obtain the titled compound (830 mg).

m.p.: 222-224°C (decomposed). $[\alpha]_{p}^{20} = +39.9^{\circ}$ (c=0.40 in methanol).

Example 62

(+)-2-[2-(N,N-Dimethylamino)ethyl]-6-(2',3',4'-trimethoxy-6'-methylbiphenyl-4-yl)methoxytetralin hydrochloride

A mixture of (+)-6-(4-bromobenzyl)oxy-2-[2-(N,N-30 dimethylamino)ethyl]tetralin hydrochloride (1 g), toluene (20 ml), ethanol (2.5 ml), and 2 M aqueous sodium carbonate (2.5 ml) was stirred at room temperature for 10 min. To the reaction mixture were added 2,3,4-trimethoxy-6-methylbenzeneboric acid (692 mg) and tetrakis(triphenylphosphine) palladium (82 mg)

10

20

25

and the reaction mixture was heated under reflux for 14 hr under argon. After cooling, the reaction mixture was diluted with water and extracted with ethyl acetate. The organic layer was washed with saturated aqueous sodium chloride, dried, and concentrated. The residue was purified by alumina column chromatography (eluent: ethyl acetate: hexane =1:20 to 1:6) and converted into its hydrochloride, which was recrystallized from methanol-diisopropyl ether to obtain the titled compound (950 mg).

m.p.: 222-224°C (decomposed). $[\alpha]_{D}^{20} = +37.7^{\circ} \text{ (c=0.50 in methanol)}.$

Example 63

15 (+)-6-[4-(2-Benzofuranyl)phenyl]methoxy-2-[2-(N,N-dimethylamino)ethyl]tetralin hydrochloride

$$\begin{array}{c} \text{(+)} \\ \\ \text{0} \\ \\ \text{HC1} \end{array}$$

A mixture of (+)-6-(4-bromobenzyl)oxy-2-[2-(N,N-dimethylamino)ethyl]tetralin hydrochloride (1 g), toluene (20 ml), ethanol (2.5 ml) and 2 M aqueous sodium carbonate (2.5 ml) was stirred at room temperature for 10 min. 2-Benzofuranboric acid (496 mg) and tetrakis(triphenylphosphine) palladium (82 mg) were added and the reaction mixture was heated under reflux for 6 hr under argon. After cooling, the reaction mixture was diluted with water and extracted with ethyl acetate. The organic layer was washed with

saturated aqueous sodium chloride, dried, and concentrated. The crude crystals were washed with diisopropyl ether and further purified by alumina column chromatography (eluent: ethyl acetate) and converted into its hydrochloride, which was then recrystallized from methanol-diisopropyl ether to obtain the titled compound (730 mg).

m.p.: 235-237°C (decomposed). $[\alpha]_D^{20} = +42.2^{\circ} \text{ (c=0.40 in methanol).}$

Example 64

(+)-2-[2-(N,N-Dimethylamino)ethyl]-6-[4-(2-naphthyl)phenyl]methoxytetralin hydrochloride

20

25

30

35

5

10

15

A mixture of (+)-6-(4-bromobenzyl)oxy-2-[2-(N,N-dimethylamino)ethyl]tetralin hydrochloride (1 g), toluene (20 ml), ethanol (2.5 ml), and 2 M aqueous sodium carbonate (2.5 ml) was stirred at room temperature for 10 min. 2-Naphthaleneboric acid (526 mg) and tetrakis(triphenylphosphine) palladium (82 mg) were added and the reaction mixture was heated under reflux for 14 hr under argon. After cooling, the reaction mixture was diluted with water and extracted with ethyl acetate. The organic layer was washed with saturated aqueous sodium chloride, dried, and concentrated. The residue was purified by alumina column chromatography (eluent: ethyl acetate: hexane =1:20 to 1:7) and converted into its hydrochloride, which was then recrystallized from methanol-diisopropyl

ether to obtain the titled compound (850 mg).

m.p.: 233-235°C (decomposed).

 $[\alpha]_{D}^{20} = +40.6^{\circ}$ (c=0.40 in methanol).

5 Example 65

10

25

2-[2-(N,N-Dimethylamino)ethyl]-6-[(4'-methylbiphenyl-4-yl)methoxy]tetralin hydrochloride

The titled compound was synthesized by the similar manner as in Example 43.

m.p.: 208-209°C.

Recrystallizing solvent: ethanol.

20 Example 66

6-(4-Biphenylyl)methoxy-2-[2-(3-ethoxycarbonylpiperidino)ethyl]tetralin

The titled compound was synthesized by the similar manner as in Example 38.

m.p.: 97-98°C.

Recrystallizing solvent: ethyl acetate - hexane.

35 Example 67

20

25

30

35

6-(4-Biphenylyl)methoxy-2-[(3-aza-4-ethoxycarbonyl-3-methyl)butyl]tetralin hydrochloride

The titled compound was synthesized by the similar manner as in Example 38.

m.p.: 126-128°C.

Recrystallizing solvent: ethanol.

15 Example 68

6-(4-Biphenylyl)-2-(2-aminoethyl)tetralin hydrochloride

To a solution of 6-(4-biphenylyl)methoxy-2-(2-iodoethyl)tetralin (0.4 g) in DMF (10 ml) was added potasium phthalimide (0.4 g) and stirring was continued at room temperature for 2 days. The reaction mixture was diluted with water and the precipitate was collected by filtration. The precipitate was dissolved in ethanol (40 ml) and hydrazine monohydrate (5 ml) was added to the solution. After stirring at 50°C for 3 hr, the reaction mixture was concentrated. The residue was dissolved in ethyl acetate, which was washed with water, dried, and concentrated. The residue was dissolved in ethanol (20 ml) and 4 N hydrochloric acid/ethyl acetate (2 ml) was added and the solvent was

removed by concentration. The residue was recrystallized from methanol-ethyl acetate to obtain the titled compound (0.37 g).

m.p.: -262-265°C.

5

Example 69

2-(N,N-Dimethylamino)methyl-6-(2-quinolyl)methoxytetralin dihydrochloride

10

15

20

25

To a solution of 2-(N,N-dimethylamino)methyl-6-hydroxytetralin (153 mg, a free form of Reference Example 16) and 2-chloromethylquinoline hydrochloride (189 mg) in DMF (5 ml) was added potassium carbonate (260 mg) and the reaction mixture was stirred at room temperature for 26hr. The reaction mixture was diluted with water and extracted with ethyl acetate. The organic layer was washed with water and saturated aqueous sodium chloride, dried, and concentrated. The residue was purified by alumina column chromatography (eluent: ethyl acetate: hexane =1 : 2) and then converted into its dihydrochloride, which was further recrystallized from methanol-ethyl acetate to obtain the titled compound (191 mg).

m.p.: 187-190°C (decomposed).

30 Example 70

2-(N,N-Dimethylamino) methyl-6-(5-phenyl-1,3,4-oxadiazol-2-yl) methoxytetral in

To a solution of 2-(N,N-dimethylamino)methyl-6-hydroxytetralin (206 mg, a free form of Reference

Example 16) and 2-chloromethyl-5-phenyl-1,3,4-oxadiazole (231 mg) in DMF (5 ml) was added potassium carbonate (215 mg) and the reaction mixture was stirred at room temperature for 15 hr. The reaction mixture was diluted with water and extracted with ethyl acetate.

The organic layer was washed with water and saturated aqueous sodium chloride, dried, and concentrated. The residue was purified by alumina column chromatography (eluent: ethyl acetate: hexane =1 : 2) to obtain the titled compound (307 mg).

20 Example 71

6-(5-Phenyl-1,3,4-oxadiazol-2-yl)methoxy-2-piperidinomethyltetralin hydrochloride

25 To a solution of 6-hydroxy-2piperidinomethyltetralin (141 mg, free form of
Reference Example 19) and 2-chloromethyl-5-phenyl1,3,4-oxadiazole (148 mg) in DMF (3 ml) was added
potassium carbonate (143 mg) and the reaction mixture

WO 98/38156 PCT/JP98/00780

was stirred at room temperature for 24 hr. The reaction mixture was diluted with water and extracted with ethyl acetate. The organic layer was washed with water and saturated aqueous sodium chloride, dried, and concentrated. The residue was purified by silica gel column chromatography (eluent: ethyl acetate: methanol =10:1) and alumina column chromatography (eluent: ethyl acetate: hexane =1:4), and then converted into its hydrochloride, which was further recrystallized from methanol-diethyl ether to obtain the titled compound (175 mg).

m.p.: 217-219°C (decomposed).

Example 72

5

10

15

6-(2-Benzothiazoly1)methoxy-2piperidinomethyltetralin hydrochloride

To a solution of 6-hydroxy-2piperidinomethyltetralin hydrochloride (205 mg, 20 Reference Example 19) and 2-chloromethylbenzothiazole (183 mg) in DMF (10 ml) was added potassium carbonate (327 mg) and the reaction mixture was stirred at room temperature for 4 days and further at 60°C for 7 hr. The reaction mixture was diluted with water and 25 extracted with ethyl acetate. The organic layer was washed with water and saturated aqueous sodium chloride, dried, and concentrated. The residue was purified by silica gel column chromatography (eluent: ethyl 30 acetate : methanol =10 : 1), alumina column chromatography (eluent: ethyl acetate : hexane =1 : 4) hydrochloride, which was and converted into its

recrystallized from methanol-ethyl acetate to obtain the titled compound (158 mg).

m.p.: 229-232°C.

5 Example 73

6-(2'-Cyanobiphenyl-4-yl)methoxy-2-[2-(N,N-dimethylamino)ethyl]tetralin hydrochloride

15 To a solution of 2-[2-(N,N-dimethylamino)ethyl]-6hydroxytetralin (72 mg, Reference Example 20) and 4bromomethyl-2'-cyanobiphenyl (106 mg) in DMF (3 ml) was added sodium hydride (60% in oil, 36 mg) at 0°C and the reaction mixture was stirred at 0°C for 40 min. reaction mixture was diluted with water and extracted 20 with ethyl acetate. The organic layer was washed with water and saturated aqueous sodium chloride, dried, and concentrated. The residue was purified by alumina column chromatography (eluent: ethyl acetate : hexane 25 =1 : 4) and converted into its hydrochloride, which was further recrystallized from methanol-diisopropyl ether to obtain the titled compound (75 mg).

m.p.: 201-206°C.

30 Example 74

6-(4-Biphenylyl)methoxy-2-[[[N-[2-(N,N-dimethylamino)ethyl]-N-methyl]amino]ethyl]tetralin dihydrochloride

10

15

20

$$\begin{array}{c} CH_3 \\ N \\ CH_3 \\ CH_3 \end{array}$$

To a solution of [6-(4-biphenylyl)methoxy-2-tetralin]-N-[2-(N,N-dimethylamino)ethyl]-N-methylacetamide (495 mg) in THF (20 ml) was added lithium aluminum hydride (94 mg) at 0°C. The reaction mixture was stirred at room temperature for 50 min and heated under reflux for 2 hr. After cooling, the reaction mixture was poured into water and the precipitate was removed by filtration. The filtrate was concentrated and the residue was converted into its dihydrochloride, which was then recrystallized from methanol-ethyl acetate to obtain the titled compound (346 mg).

m.p.: 248-258°C (decomposed).

Example 75

6-(4-Biphenylyl)methoxy-2-[[[N-[2-(N,N-diethylamino)ethyl]-N-methyl]amino]ethyl]tetralin dihydrochloride

$$\begin{array}{c|c} & C_2H_3 \\ & N \\ \hline \\ & C_2H_5 \\ \end{array}$$

 $\label{lem:condition} \begin{tabular}{ll} $\{6-(4-Biphenyly1)$ methoxy-2-tetralin $]-N-[2-(N,N-diethylamino)] = N-methylacetamide hydrochloride \\ \end{tabular}$

(320 mg) was converted into its free form and dissolved in THF (20 ml). Lithium aluminum hydride (68 mg) was added to the solution at 0°C. After stirring at room temperature for 4.5 hr, the reaction mixture was heated under reflux for 30 min. After cooling, the reaction mixture was diluted with water and the precipitate was removed by filtration. The filtrate was concentrated. The residue was converted into its dihydrochloride, which was washed with ethyl acetate and diisopropyl ether and settled out from methanol-diisopropyl ether to obtain the titled compound (281 mg) as an amorphous powder.

IR(KBr): 3314, 2926, 2635, 1611, 1505, 1267, 1235, 1163, 1011, 774 $\,\mathrm{cm}^{-1}$.

15

10

5

Example 76

6-(4-Biphenyly1)methoxy-2-[2-(N-methylamino)ethyl]tetralin

20

25

30

35

To a solution of [6-(4-biphenylyl)methoxy-2-tetralin]-N-methylacetamide (3.958 g) in THF (50 ml) was added 1M borane-THF complex (35 ml) at room temperature. The reaction mixture was heated under reflux for one hr. After cooling, the reaction mixture was diluted with water and 6 N aqueous hydrochloric acid (20 ml) at 0°C and stirred at room temperature for 3 hr. The reaction mixture was made basic by adding 1 N aqueous sodium hydroxide and extracted with ethyl acetate. The organic layer was washed with water and saturated aqueous sodium chloride, dried, and

concentrated. The residue was purified by alumina column chromatography (eluent: ethyl acetate: hexane =1:1) and then by recrystallization from ethyl acetate-hexane to obtain the titled compound (343 mg).

m.p.: 75-76°C.

Example 77

6-(4-Biphenyly1)methoxy-2-[2-(N-methylamino)ethyl]tetralin hydrochloride

10

15

35

5

To a solution of [6-(4-biphenylyl)methoxy-2tetralin]-N-methylacetamide (580 mg) in THF (15 ml) was 20 added 1M borane-THF complex (5 ml) at room temperature. After stirring at room temperature for 2.5 hr, the reaction mixture was heated under reflux for 2.5 hr and cooled. The reaction mixture was diluted with water and 6 N aqueous hydrochloric acid (10 ml) at 0°C and 25 stirred at room temperature for 8 hr. The reaction mixture was made basic by adding 1 N aqueous sodium hydroxide and extracted with ethyl acetate. The organic layer was washed with water and saturated 30 aqueous sodium chloride, dried, and concentrated. The residue was purified by alumina column chromatography (eluent: ethyl acetate : hexane =1 : 1) and then converted into its hydrochloride, which was washed with

ethyl acetate to obtain the titled compound (167 mg).

m.p.: 233-237°C (decomposed).

Example 78

6-(4-Biphenylyl)methoxy-2-[2-(N-ethylamino)ethyl]tetralin

5

$$\mathsf{N} <_{\mathsf{H}}^{\mathsf{C}_2\mathsf{H}_5}$$

10

15

[6-(4-Biphenyly1)methoxy-2-tetralin]-N-ethylacetamide (4.009 g) was added to 1M borane-THF complex (20 ml) at room temperature. The reaction mixture was heated under reflux for 5 hr and cooled. Water and 6 N aqueous hydrochloric acid (10 ml) were added at 0°C and the reaction mixture was stirred at room temperature for 63 hr. The reaction mixture was made basic by adding 1 N aqueous sodium hydroxide and extracted with ethyl acetate. The organic layer was washed with water and saturated aqueous sodium chloride, dried, and concentrated. The crude product was recrystallized from ethyl acetate-hexane to obtain the titled compound (2.851 g).

25

20

m.p.: 83-85°C.

Example 79

6-(4-Biphenylyl)methoxy-2-[2-(N-ethylamino)ethyl]tetralin hydrochloride

30

6-(4-Biphenylyl)methoxy-2-[2-(N-10 ethylamino)ethyl]tetralin (1.009 g) was converted into its hydrochloride. The hydrochloride was washed with methanol, ethyl acetate, and diethyl ether to obtain the titled compound (810 mg).

m.p.: 244-249°C (decomposed).

15

Example 80

2-(4-Benzylpiperazin-1-yl)methyl-6-(2-naphthyl)methoxytetralin dihydrochloride

20

25

30

To a solution of 2-(4-benzylpiperazin-1-yl)methyl-6-hydroxytetralin (250 mg) in DMF (20 ml) was added sodium hydride (60% in oil, 30 mg) and the solution was stirred at room temperature for 30 min. A solution of 2-naphthylmethylbromide (162 mg) in DMF (10 ml) was added and the reaction mixture was stirred at room temperature for one hr, diluted with water, and extracted with ethyl acetate. The organic layer was washed with saturated aqueous sodium chloride, dried, and concentrated. The residue was purified by silica gel column chromatography (eluent: ethyl acetate: hexane =1:1) and converted into its dihydrochloride,

which was then recrystallized from methanol-ethyl acetate to obtain the titled compound (240 mg).

m.p.: 210-212°C.

5 Example 81

7-(4-Biphenyly1)methoxy-3-(N,N-dimethylamino)methyl-1,2,3,4-tetrahydroquinoline hydrochloride

15

20

25

30

35

To a solution of 3-(dimethylamino)methyl-1,2,3,4tetrahydro-7-quinolinol (344 mg), 4-biphenylylmethanol (368 mg), and triphenylphosphine (525 mg) in THF (20 ml) was added diethyl azodicarboxylate (348 mg). After stirring at room temperature for one hr, the reaction mixture was poured into 1 N aqueous hydrochloric acid and washed with ethyl acetate. The water layer was neutralized by 1 N aqueous sodium hydroxide, diluted with saturated aqueous sodium bicarbonate, and extracted with ethyl acetate. The organic layer was washed with saturated aqueous sodium chloride, dried, and concentrated. The residue was purified by alumina column chromatography (eluent: ethyl acetate: hexane =1: 4) and converted into its hydrochloride, which was further recrystallized from ethanol-diisopropyl ether to obtain the titled compound (214 mg).

m.p.: 183-184°C.

Example 82

(+)-6-(4-Biphenyly1)methoxy-2-[2-(N,N-diethylamino)ethyl]tetralin hydrochloride

$$\begin{array}{c} \text{(+)} \\ \text{N} \\ \text{C}_{2} \text{H}_{5} \\ \text{HC1} \end{array}$$

To a solution of (+)-2-[2-(N,Ndiethylamino)ethyl]-6-hydroxytetralin (4.5 g) in DMF 10 (60 ml) was added sodium hydride (60 % in oil, 1.46 g) at 0°C. The reaction mixture was stirred at room temperature for 30 min and a solution of 4chloromethylbiphenyl (4.08 g) in DMF (40 ml) was added. After stirring at room temperature for 2 hr, the 15 reaction mixture was poured into water, neutralized with 1 N aqueous hydrochloric acid. Saturated aqueous sodium bicarbonate (50 ml) was added and the reaction mixture was extracted with combined solvent of ethyl acetate and THF (1:1). The organic layer was dried 20 and concentrated. The residue was purified by silica gel column chromatography (eluent: ethyl acetate to ethyl acetate: triethylamine =4:1) and converted into its hydrochloride, which was recrystallized from ethanol-diisopropyl ether to obtain the titled compound (6 g).25

m.p.: 151-153°C.

 $\left[\alpha\right]_{\scriptscriptstyle D}^{\scriptscriptstyle \ 20} = +42.1^{\circ}$ (c=0.504 in methanol).

Optical purity: 97.6% e.e. (by HPLC analysis).

30 Example 83

(-)-6-(4-Biphenyly1)methoxy-2-[2-(N,N-diethylamino)ethyl]tetralin hydrochloride

$$\begin{array}{c} \text{(-)} \\ \text{N} \\ \text{C}_{2} \text{H}_{5} \\ \text{IIC1} \end{array}$$

The titled compound was synthesized by the similar manner as in Example 82.

10 Recrystallizing solvent; ethanol-diisopropyl ether

m.p.: 151-153°C.

 $[\alpha]_{D}^{20} = -40.6^{\circ}$ (c=0.500 in methanol).

Optical purity: 98.9% e.e. (by HPLC analysis)

15 Example 84

6-(4-Biphenylyl)methoxy-2-[2-(N,N-dimethylamino)ethyl]-3,4-dihydronaphthalene hydrochloride

25

30

6-(4-Biphenylyl)methoxy-2-[2-(N-dimethylamino)ethyl]-3,4-dihydronaphthalene (44 mg) was converted into its hydrochloride, which was crystallized from methanol-diisopropyl ether to obtain the titled compound (43 mg).

m.p.: 233-243°C (decomposed).

Example 85

35 7-(4-Biphenylyl)methoxy-3-[2-(N,N-

dimethylamino)ethyl]-1,2,3,4-tetrahydroquinoline dihydrochloride

[7-(4-Biphenylyl)methoxy-1,2,3,4-tetrahydro-2-oxo-10 3-quinoline]-N,N-dimethylacetamide (1.407 g) was added to 1M borane-THF complex (15 ml) at room temperature. After stirring at room temperature for 15 hr and cooled. The reaction mixture was diluted with water and 15 extracted with ethyl acetate. The organic layer was washed with saturated aqueous sodium chloride, dried, and concentrated. The residue was dissolved in THF (50 ml) and methanol (20 ml) and 1 N aqueous sodium hydroxide (20 ml) was added to the solution. The 20 reaction mixture was heated under reflux for 5 days and cooled. The reaction mixture was diluted with water and extracted with ethyl acetate. The organic layer was washed with water and saturated aqueous sodium chloride, dried, and concentrated. The residue was 25 purified by alumina column chromatography (eluent: ethyl acetate : hexane =1 : 4) and converted into its dihydrochloride, which was recrystallized from ethanol to obtain the titled compound (647 mg).

m.p.: 185-192°C (decomposed).

Example 86

30

1-Acetyl-7-(4-biphenylyl)methoxy-3-[2-(N,N-dimethylamino)ethyl]-1,2,3,4-tetrahydroquinoline

WO 98/38156

To a solution of 7-(4-biphenylyl)methoxy-3-[2-(N,N-dimethylamino)ethyl]-1,2,3,4-tetrahydroquinoline (250 mg) in THF (17 ml) was added triethylamine (0.33 10 ml) followed by addition of acetyl chloride (0.09 ml) at 0°C. After stirring in an ice bath for one hr, the reaction mixture was further stirred at room temperature for one hr. The reaction mixture was 15 diluted with water and extracted with ethyl acetate. The organic layer was washed with saturated aqueous sodium chloride, dried, and concentrated. The residue was purified by alumina column chromatography (eluent: ethyl acetate: hexane =1:20 to 1:6) and the 20 resulting precipitated crystals were washed with diisopropyl ether to obtain the titled compound (210 mg).

m.p.: 62.0-63.5°C

25 Example 87

7-(4-Biphenylyl)methoxy-3-[2-(N,N-dimethylamino)ethyl]-1-ethyl-1,2,3,4-tetrahydroquinoline dihydrochloride

To a solution of 1-acetyl-7-(4-biphenylyl)methoxy-3-[2-(N, N-dimethylamino)ethyl]-1,2,3,4tetrahydroguinoline (120 mg) in THF (1.5 ml) was added 1M borane-THF complex (0.9 ml) in an ice bath. After stirring at room temperature for 15 min, The reaction mixture was heated under reflux for 15 min and cooled. A small portion of water was added, followed by addition of 12 N aqueous sodium hydroxide (1.5 ml) and the reaction mixture was heated under reflux for 16 hr and cooled. The reaction mixture was diluted with water and extracted with diethyl ether. The organic layer was washed with saturated aqueous sodium chloride, dried, and concentrated. The residue was purified by alumina column chromatography (eluent: ethyl acetate : hexane =1: 20 to 1: 7) and converted into its dihydrochloride, which was recrystallized from methanol-diisopropyl ether to obtain the titled compound (101 mg).

m.p.: 173-175°C (decomposed).

20

5

10

15

Example 88

(+)-2-[2-(N,N-Dimethylamino)ethyl]-6-(6-phenyl-3-pyridyl) methoxytetral in dihydrochloride

25

30

To a solution of (+)-2-[2-(N,N-dimethylamino)ethyl]-6-hydroxytetralin (0.221 g) in DMF (5 ml) was added sodium hydride (60% in oil, 0.053 g) at room temperature. After stirring at 50°C for one hr, the reaction mixture was cooled to 0°C and a solution

10

15

of 6-phenyl-3-pyridylmethyl bromide (76%, 0.366 g) in THF (5 ml) was added. The reaction mixture was stirred at 0°C for one hr, diluted with water, and extracted with ethyl acetate. The organic layer was washed with water and saturated aqueous sodium chloride, dried, and concentrated. The residue was purified by alumina column chromatography (eluent: ethyl acetate: hexane =1 : 4) and converted into its dihydrochloride, which was recrystallized from ethanol-ethyl acetate to obtain the titled compound (265 mg).

m.p.:
$$218-220^{\circ}$$
 C. [α]_D²⁰=+43.5° (c=0.504 in methanol).

Example 89

(+)-2-[2-(N,N-Dimethylamino)ethyl]-6-[6-(methoxyphenyl)-3-pyridyl]methoxytetralin dihydrochloride

$$\begin{array}{c} \text{(+)} \\ \\ \text{H}_3\text{C0} \end{array} \\ \begin{array}{c} \text{CH}_3 \\ \\ \text{CH}_3 \end{array}$$

20

25

30

A mixture of (+)-6-(2-bromopyridin-5-yl)methoxy-2-[2-(N,N-dimethylamino)ethyl]tetralin dihydrochloride (0.2 g), toluene (8 ml), ethanol (1 ml), 2M aqueous sodium carbonate (1 ml) was stirred at room temperature for 10 min. 4-methoxyphenylboric acid (89 mg), and tetrakis(triphenylphosphine)palladium (27 mg) was added and the reaction mixture was heated under reflux under argon for 15 hr and cooled. The reaction mixture was diluted with water and extracted with ethyl acetate.

The organic layer was washed with water and saturated

aqueous sodium chloride, dried, and concentrated. The residue was purified by alumina column chromatography (eluent: ethyl acetate: hexane =1:4) and then converted into its dihydrochloride, which was recrystallized from ethanol-ethyl acetate to obtain the titled compound (176 mg).

m.p.: 223-231°C (decomposed). $[\alpha]_n^{20} = +41.1^{\circ} (c=0.494 \text{ in methanol}).$

10 Example 90

7-(4-Biphenylyl)methoxy-3-[2-(N,N-dimethylamino)ethyl]-1,2,3,4-tetrahydro-1-methylsulfonylquinoline hydrochloride

$$0 = \stackrel{\circ}{\stackrel{\circ}{\stackrel{\circ}{=}}} 0$$

$$0 = \stackrel{\circ}{\stackrel{\circ}{\stackrel{\circ}{=}}} 0$$

$$CH_3$$

$$CH_3$$

15

20

25

5

To a solution of 7-(4-biphenylyl)methoxy-3-[2-(N,N-dimethylamino)ethyl]-1,2,3,4-tetrahydroquinoline (110 mg) in pyridine (5 ml) was added methanesulfonyl chloride (0.03 ml) in an ice bath. The reaction mixture was stirred at room temperature for 3 hr. The reaction mixture was diluted with water and extracted with ethyl acetate. The organic layer was washed with saturated aqueous sodium chloride, dried, and concentrated. The residue was purified by alumina column chromatography (eluent: ethyl acetate: hexane =1:2) and converted into its hydrochloride, which was then recrystallized from ethanol-ethyl acetate to obtain the titled compound (88 mg).

m.p.: 236-240°C (decomposed).

Example 91

(+)-6-(2-Benzofuranyl)methoxy-2-[2-(N,N-dimethylamino)ethyl]tetralin

5

10

15

To a solution of (+)-2-[2-(N,N-dimethylamino)ethyl]-6-hydroxytetralin (0.217 g) in DMF (5 ml) was added sodium hydride (60% in oil, 0.052 g) at room temperature. The reaction mixture was stirred at 50°C for one hr and cooled to 0°C. A solution of 2-chloromethylbenzofuran (0.187 g) in THF (5 ml) was added to the solution. The reaction mixture was stirred at 0°C for one hr, diluted with water, and extracted with ethyl acetate. The organic layer was washed with water and saturated aqueous sodium chloride, dried, and concentrated. The residue was purified by alumina column chromatography (eluent: ethyl acetate: hexane =1 : 4) and recrystallized from ethyl acetate-hexane to obtain the titled compound (17 mg).

20 m.p.: 75-77°C.

 $[\alpha]_{D}^{20} = +56.8^{\circ}$ (c=0.523 in methanol).

Formulation Example 1

	(1)	Compound of Example 12	50	mg
25	(2)	Lactose	34	mg
	(3)	Corn Starch	10.6	mg
	(4)	Corn Starch (pasty)	5	mg
-	(5)	Magnesium Stearate	0.4	mg
	(6)	Carboxymethyl Cellulose Calcium	20	mg
30		Total	120	mg

These components (1) to (6) were mixed in an

ordinary manner, and tabletted, using a tabletting machine, to obtain tablets.

Experimental Example 1

Compounds of the present invention were tested for effect of inhibiting amyloid- β protein production in human neuroblastoma IMR-32 cells. Herein referred to were references, Science, <u>264</u>, 1336 (1994) and Biochemistry, <u>34</u>, 10272 (1995), etc.

10 (Methods)

5

15

20

25

a) Materials Used

Human neuroblastoma IMR-32 cells: purchased from American Type Culture Center

Dulbecco's modified Eagle's medium (hereinafter referred to as DMEM): purchased from Nippon Pharmaceutical Co.

Fetal calf serum (hereinafter referred to as FCS), and a mixture of penicillin (5000 U/ml)/streptomycin (5 mg/ml): both purchased from Bio Whittaker Co.

Phosphate buffered saline (hereinafter referred to as PBS): purchased from Flow Laboratories Co.

Block Ace (trade name): purchased from Dai-Nippon Pharmaceutical Co.

Bovine serum albumin (hereinafter referred to as BSA): purchased from Sigma Co.

Cultivation flask: manufactured by Falcon Co. 48-well Plate: manufactured by Coaster Co.

Standard $A\beta_{\text{1-40}}$ and $A\beta_{\text{1-42}}$: purchased from Bachem Co.

The other reagents used were commercially-

- 30 available ones of special grade.
 - b) Test Method
 - (1) Cultivation of IMR-32 Cells

IMR-32 cells were cultivated in a flask (Falcon, 750 ml) containing 10% FCS/DMEM medium, in an

atmosphere of $10\% CO_2/90\%$ air, at 37% C to be in

10

15

20

25

30

35

confluence. The cultivated cells were seeded into a 48-well plate in a density of 2.5×10^5 cells/well, and incubated therein for 3 days under the same condition as above. Then, the culture medium was removed through suction.

A dimethylformamide (DMF) solution containing a test compound was dissolved in 0.5 ml of 0.5% BSA/DMEM, and added to the plate, and the cells were incubated for further 24 hours. As the control, the same volume of DMF but not containing the test compound was dissolved in 0.5 ml of 0.5% BSA/DMEM, and added to the plate.

The supernatant was collected from the plate, and stored at -20°C or lower until the measurement of its $A\beta$ content.

(2) Enzyme Immunoassay (EIA) for $A\beta$

BAN-50 antibody or BNT-77 antibody was used as the primary antibody. To determine the $A\beta_{1-40}$ of each sample, used was BA-27 antibody as the secondary antibody. To determine the $A\beta_{1-42}$ of each sample, used was BC-05 antibody as the secondary antibody.

BAN-50 antibody or BNT-77 antibody as dissolved in 0.1 M carbonic acid buffer (pH 9.6) in a concentration of 15 μ g/ml was added to a polyethylene microtiter plate in an amount of 100 μ l/well, and kept at 4°C overnight. The surface of the plate was washed three times with PBS, and 200 μ l of a blocking solution (25% Block Ace/0.1% sodium azide/PBS) was added to the plate. Under this condition, the plate was kept at 4°C before the addition thereto of the supernatant prepared in (1).

Just before the addition of the supernatant, the surface of the plate was washed three times with PBS, and 50 µl of a buffer for primary reaction (20 mM phosphate buffer, pH 7.0; 400 mM NaCl; 2 mM EDTA; 10% Block Ace; 0.2% BSA; 0.05% sodium azide) was added to

10

15

20

25

30

the plate. Next, 100 μ l of the supernatant and 100 μ l of standard $A\beta_{1-40}$ or $A\beta_{1-42}$ as diluted in the buffer for primary reaction (to have a varying concentration of 1000, 200, 40 or 8 pg/ml) were added to the plate, and then kept overnight at 4°C.

The plate was washed three times with PBS, and 100 µl of an HRP-labeled secondary antibody (BA-27 antibody or BC-05 antibody labeled with HRP, horseradish peroxidase) as dissolved in a buffer for secondary reaction (20 mM phosphate buffer, pH 7.0; 400 mM NaCl; 2 mM EDTA; 1 % BSA) was added thereto. After having been left at room temperature for 6 hours, the plate was washed seven times with PBS, and 100 μl of a coloring reagent (TMB Peroxidase Substrate, trade name, manufactured by Kirkegaard & Perry Lab.) was added thereto. This was left at room temperature for 8 to 10 minutes, and 100 µl of 1 M phosphoric acid solution was added to the plate to stop the reaction. Then, using a plate reader (MTP-32 Microplate Reader, by Corona Co.), the sample on the plate was subjected to colorimetric determination (at 450 nm). (Results)

Four wells were used for one dose of the test compound.

The effect of the test compound (10 μ M) to inhibit the production and/or secretion of A β_{1-40} and A β_{1-42} was obtained in terms of the percentage (%) relative to the control. The data obtained are shown in Table 1.

[Table 1]

Test Compound (Ex. No.)	Aβ1-40 (%)	Aβ1-42 (%)
Example 12	74	7 5

The above data verify that compound (I) of the present invention and compound (I') have the effect of inhibiting amyloid- β protein production and/or secretion.

5

10

15

20

25

30

INDUSTRIAL APPLICABILITY

Compound (I) of the present invention has both an excellent inhibitory effect on amyloid- β protein production and/or secretion and an excellent stimulating effect on secreted form of amyloid precursor protein (sAPP) secretion, while having low toxicity, and has excellent mobility into the brain.

Compound (I') also has the inhibitory effect on amyloid- β protein production and/or secretion and stimulating effect on sAPP secretion.

Therefor, compounds (I) and (I') are useful as safe medicines for preventing and/or treating neurodegenerative disorders (e.g., Alzheimer's disease, Down's syndrome, senile dementia, Parkinson's disease, Creutzfeldt-Jacob disease, amyotrophic sclerosis on lateral fasciculus of spinal, diabetic neuropathy, Huntington's disease, multiple sclerosis, etc.), amyloid angiopathy, neurological disorders caused by cerebrovascular disorders (e.g., cerebral infarction, encephalorrhagia, etc.), a head injury or an injury of spinal cord, as well as ameliorating derangements (for example, depression, anxiety, compulsive neurosis, sleep disorders, etc.) caused by neurodegenerative disorders or neurological disorders, especially for neurodegenerative disorders caused by amyloid-β protein (e.g., Alzheimer's disease, Down's syndrome, etc.).

CLAIMS

1. A compound of the formula:

$$Ar-X$$
 $Ar-X$
 $Ar-X$

wherein Ar represents an aromatic ring assembly group
which may be substituted or a fused aromatic group
which may be substituted;
X represents (i) a bond, (ii) -S-, -SO- or -SO₂-, (iii)
a C₁₋₆ alkylene, C₂₋₆ alkenylene or C₂₋₆ alkynylene
group, each of which may be substituted by 1 to 3
substituents selected from the group consisting of oxo
and C₁₋₆ alkyl, (iv) -CO-O- or (v) a group of the
formula: -(CH₂)p-X¹-, -(CH₂)p-X¹-(CH₂)q-,
-(CH₂)r-CO-X¹-, -SO₂-NR⁸- or -(CH₂)r-SO₂-NR⁸wherein X¹ represents O or NR⁸,

- 15 R⁸ represents a hydrogen atom, a hydrocarbon group which may be substituted or an acyl, p represents an integer of 0 to 5, q represents an integer of 1 to 5, p+q is an integer of 1 to 5, and r represents an integer of 1 to 4;
- Y represents a divalent C_{1-6} aliphatic hydrocarbon group which may contain an oxygen atom or a sulfur atom and may be substituted;
 - ${\bf R}^1$ and ${\bf R}^2$ each represents a hydrogen atom or a lower alkyl which may be substituted, or
- R^1 and R^2 form, taken together with the adjacent nitrogen atom, a nitrogen-containing heterocyclic ring which may be substituted;

Ring A represents a benzene ring which may be further substituted apart from the group of the formula: -X-Ar

wherein each symbol is as defined above; and
Ring B represents a 4- to 8-membered ring which may be

15

20

further substituted apart from the group of the formula: $-Y-NR^1R^2$ wherein each symbol is as defined above:

provided that, when the fused ring to be formed by Ring A and Ring B is an indole ring, the group of the formula: -X-Ar wherein each symbol is as defined above is substituted on 4-, 6- or 7-position of the indole ring,

or a salt thereof.

10 2. A compound of claim 1, wherein

Ar is (i) an aromatic ring assembly group which is composed of two or three rings selected from the class consisting of a C_{6-14} aromatic hydrocarbon, a C_{6-14} quinone and a 5- to 14-membered aromatic heterocyclic ring containing 1 to 4 hetero atoms selected from the group consisting of nitrogen, sulfur and oxygen atoms in addition to carbon atoms, which rings are directly bonded to each other via a single bond, and which assembly group may be substituted by 1 to 5

- substituents selected from the group consisting of halogen atoms, C_{1-3} alkylenedioxy, nitro, cyano, optionally halogenated C_{1-6} alkyl, optionally halogenated C_{3-6} cycloalkyl, optionally halogenated C_{1-6} alkoxy, optionally halogenated C_{1-6} alkylthio,
- 25 hydroxy, amino, mono- C_{1-6} alkylamino, di- C_{1-6} alkylamino, 5- to 7-membered saturated cyclic amino, formyl, carboxy, carbamoyl, C_{1-6} alkyl-carbonyl, C_{1-6} alkoxy-carbonyl, C_{6-10} aryl-carbonyl, C_{6-10} aryloxy-carbonyl, C_{7-16} aralkyloxy-carbonyl, 5- or 6-membered
- heterocycle carbonyl, mono- C_{1-6} alkyl-carbamoyl, di- C_{1-6} alkyl-carbamoyl, C_{6-10} aryl-carbamoyl, 5- or 6-membered heterocycle carbamoyl, C_{1-6} alkylsulfonyl, C_{6-10} arylsulfonyl, formylamino, C_{1-6} alkyl-

carboxamido, C_{6-10} aryl-carboxamido, C_{1-6} alkoxycarboxamido, C_{1-6} alkylsulfonylamino, C_{1-6} alkylcarbonyloxy, C_{6-10} aryl-carbonyloxy, C_{1-6} alkoxycarbonyloxy, mono- C_{1-6} alkyl-carbamoyloxy, di- C_{1-6} 5 alkyl-carbamoyloxy, C_{6-10} aryl-carbamoyloxy, nicotinoyloxy and C_{6-10} aryloxy, or (ii) a fused bi- or tri-cyclic C_{10-14} aryl or 9- to 14membered aromatic heterocyclic group containing 1 to 4 hetero atoms selected from the group consisting of 10 nitrogen, oxygen and sulfur atoms in addition to carbon atoms, which group may be substituted by 1 to 5 substituents selected from the group consisting of halogen atoms, C_{1-3} alkylenedioxy, nitro, cyano, optionally halogenated C₁₋₆ alkyl, optionally halogenated C_{3-6} cycloalkyl, optionally halogenated C_{1-} 15 $_{6}$ alkoxy, optionally halogenated C_{1-6} alkylthio, hydroxy, amino, mono- C_{1-6} alkylamino, di- C_{1-6} alkylamino, 5- to 7-membered saturated cyclic amino, formyl, carboxy, carbamoyl, C_{1-6} alkyl-carbonyl, C_{1-6} alkoxy-carbonyl, C_{6-10} aryl-carbonyl, C_{6-10} aryloxy-20 carbonyl, C_{7-16} aralkyloxy-carbonyl, 5- or 6-membered heterocycle carbonyl, mono-C₁₋₆ alkyl-carbamoyl, di-C₁₋ $_{6}$ alkyl-carbamoyl, C_{6-10} aryl-carbamoyl, 5- or 6membered heterocycle carbamoyl, C_{1-6} alkylsulfonyl, C_{6-} 10 arylsulfonyl, formylamino, C₁₋₆ alkyl-carboxamido, 25 C_{6-10} aryl-carboxamido, C_{1-6} alkoxy-carboxamido, C_{1-6} alkylsulfonylamino, C_{1-6} alkyl-carbonyloxy, C_{6-10} arylcarbonyloxy, C₁₋₆ alkoxy-carbonyloxy, mono-C₁₋₆ alkylcarbamoyloxy, $di-C_{1-6}$ alkyl-carbamoyloxy, C_{6-10} aryl-30 carbamoyloxy, nicotinoyloxy and C_{6-10} aryloxy;

 R^8 is (a) a hydrogen atom, (b) a C_{1-6} alkyl, C_{2-6} alkenyl, C_{2-6} alkynyl, C_{3-6} cycloalkyl being optionally condensed with one benzene ring, C_{6-14} aryl or C_{7-19} aralkyl group which may be substituted by 1 to 5 substituents selected form the 5 group consisting of (1) halogen atoms, (2) C_{1-3} alkylenedioxy, (3) nitro, (4) cyano, (5) optionally halogenated C_{1-6} alkyl, (6) optionally halogenated C_{3-6} cycloalkyl, (7) optionally halogenated C_{1-6} alkoxy, (8) optionally halogenated C_{1-6} alkylthio, (9) hydroxy, 10 (10) amino, (11) mono- C_{1-6} alkylamino, (12) di- C_{1-6} alkylamino, (13) formyl, carboxy, carbamoyl, C_{1-6} alkyl-carbonyl, C_{1-6} alkoxy-carbonyl, C_{6-10} arylcarbonyl, C₆₋₁₀ aryloxy-carbonyl, C₇₋₁₆ aralkyloxycarbonyl, 5- or 6-membered heterocycle carbonyl, mono-15 C_{1-6} alkyl-carbamoyl, di- C_{1-6} alkyl-carbamoyl, C_{6-10} aryl-carbamoyl, 5- or 6-membered heterocycle carbamoyl, C_{1-6} alkylsulfonyl or C_{6-10} arylsulfonyl, (14) formylamino, C_{1-6} alkyl-carboxamido, C_{6-10} arylcarboxamido, C_{1-6} alkoxy-carboxamido or C_{1-6} 20 alkylsulfonylamino, (15) C_{1-6} alkyl-carbonyloxy, C_{6-10} aryl-carbonyloxy, C_{1-6} alkoxy-carbonyloxy, mono- C_{1-6} alkyl-carbamoyloxy, di-C₁₋₆ alkyl-carbamoyloxy, C₆₋₁₀ aryl-carbamoyloxy or nicotinoyloxy, (16) 5- to 7membered saturated cyclic amino, (17) sulfo, (18) a 25 phenyl or 5- or 6-membered aromatic heterocyclic group containing 1 to 4 hetero atoms selected from the group consisting of nitrogen, oxygen and sulfur atoms in addition to carbon atoms, each of which may be 30 substituted by 1 to 5 substituents selected from the group consisting of halogen atoms, C_{1-3} alkylenedioxy,

nitro, cyano, optionally halogenated C₁₋₆ alkyl, optionally halogenated C_{3-6} cycloalkyl, optionally halogenated C_{1-6} alkoxy, optionally halogenated C_{1-6} alkylthio, hydroxy, amino, mono- C_{1-6} alkylamino, di- C_{1-6} 5 6 alkylamino, 5- to 7-membered saturated cyclic amino, formyl, carboxy, carbamoyl, C_{1-6} alkyl-carbonyl, C_{1-6} alkoxy-carbonyl, C_{6-10} aryl-carbonyl, C_{6-10} aryloxycarbonyl, C7-16 aralkyloxy-carbonyl, 5- or 6-membered heterocycle carbonyl, mono-C₁₋₆ alkyl-carbamoyl, di-C₁₋ $_{6}$ alkyl-carbamoyl, C_{6-10} aryl-carbamoyl, 5- or 6-10 membered heterocycle carbamoyl, C_{1-6} alkylsulfonyl, C_{6-} 10 arylsulfonyl, formylamino, C₁₋₆ alkyl-carboxamido, C_{6-10} aryl-carboxamido, C_{1-6} alkoxy-carboxamido, C_{1-6} alkylsulfonylamino, C_{1-6} alkyl-carbonyloxy, C_{6-10} aryl-15 carbonyloxy, C_{1-6} alkoxy-carbonyloxy, mono- C_{1-6} alkylcarbamoyloxy, $di-C_{1-6}$ alkyl-carbamoyloxy, C_{6-10} arylcarbamoyloxy, nicotinoyloxy and C_{6-10} aryloxy, (19) an aromatic ring assembly group which is composed of two or three rings selected from the class consisting of a 20 C_{6-14} aromatic hydrocarbon, a C_{6-14} quinone and a 5- to 14-membered aromatic heterocyclic ring containing 1 to 4 hetero atoms selected from the group consisting of nitrogen, sulfur and oxygen atoms in addition to carbon atoms, are directly bonded to each other via a single 25 bond, and which group may be substituted by 1 to 5 substituents selected from the group consisting of halogen atoms, C_{1-3} alkylenedioxy, nitro, cyano, optionally halogenated C_{1-6} alkyl, optionally halogenated C_{3-6} cycloalkyl, optionally halogenated C_{1-} 6 alkoxy, optionally halogenated C₁₋₆ alkylthio, 30 hydroxy, amino, mono- C_{1-6} alkylamino, di- C_{1-6}

alkylamino, 5- to 7-membered saturated cyclic amino, formyl, carboxy, carbamoyl, C_{1-6} alkyl-carbonyl, C_{1-6} alkoxy-carbonyl, C_{6-10} aryl-carbonyl, C_{6-10} aryloxycarbonyl, C_{7-16} aralkyloxy-carbonyl, 5- or 6-membered heterocycle carbonyl, mono- C_{1-6} alkyl-carbamoyl, di- C_{1-6} 5 $_{6}$ alkyl-carbamoyl, C_{6-10} aryl-carbamoyl, 5- or 6membered heterocycle carbamoyl, C_{1-6} alkylsulfonyl, C_{6-} $_{10}$ arylsulfonyl, formylamino, C_{1-6} alkyl-carboxamido, C_{6-10} aryl-carboxamido, C_{1-6} alkoxy-carboxamido, C_{1-6} alkylsulfonylamino, C_{1-6} alkyl-carbonyloxy, C_{6-10} aryl-10 carbonyloxy, C₁₋₆ alkoxy-carbonyloxy, mono-C₁₋₆ alkylcarbamoyloxy, $di-C_{1-6}$ alkyl-carbamoyloxy, C_{6-10} arylcarbamoyloxy, nicotinoyloxy and C_{6-10} aryloxy, and (20) a fused bi- or tri-cyclic C_{10-14} aryl or 9- to 14-15 membered aromatic heterocyclic group containing 1 to 4 hetero atoms selected from the group consisting of nitrogen, oxygen and sulfur atoms in addition to carbon atoms, which group may be substituted by 1 to 5 substituents selected from the group consisting of 20 halogen atoms, C₁₋₃ alkylenedioxy, nitro, cyano, optionally halogenated C₁₋₆ alkyl, optionally halogenated C_{3-6} cycloalkyl, optionally halogenated C_{1-} $_{6}$ alkoxy, optionally halogenated C_{1-6} alkylthio, hydroxy, amino, mono- C_{1-6} alkylamino, di- C_{1-6} 25 alkylamino, 5- to 7-membered saturated cyclic amino, formyl, carboxy, carbamoyl, C_{1-6} alkyl-carbonyl, C_{1-6} alkoxy-carbonyl, C_{6-10} aryl-carbonyl, C_{6-10} aryloxycarbonyl, C7-16 aralkyloxy-carbonyl, 5- or 6-membered heterocycle carbonyl, mono- C_{1-6} alkyl-carbamoyl, di- C_{1-6} $_{6}$ alkyl-carbamoyl, C_{6-10} aryl-carbamoyl, 5- or 6-30

membered heterocycle carbamoyl, C_{1-6} alkylsulfonyl, C_{6-} $_{10}$ arylsulfonyl, formylamino, C_{1-6} alkyl-carboxamido, C_{6-10} aryl-carboxamido, C_{1-6} alkoxy-carboxamido, C_{1-6} alkylsulfonylamino, C_{1-6} alkyl-carbonyloxy, C_{6-10} aryl-5 carbonyloxy, C_{1-6} alkoxy-carbonyloxy, mono- C_{1-6} alkylcarbamoyloxy, $di-C_{1-6}$ alkyl-carbamoyloxy, C_{6-10} arylcarbamoyloxy, nicotinoyloxy and C_{6-10} aryloxy, or (c) formyl, carboxy, carbamoyl, C₁₋₆ alkyl-carbonyl, C_{1-6} alkoxy-carbonyl, C_{6-10} aryl-carbonyl, C_{6-10} aryloxy-carbonyl, C₇₋₁₆ aralkyloxy-carbonyl, 5- or 6-10 membered heterocycle carbonyl, mono-C₁₋₆ alkylcarbamoyl, $di-C_{1-6}$ alkyl-carbamoyl, C_{6-10} arylcarbamoyl, 5- or 6-membered heterocycle carbamoyl, C_{1-6} alkylsulfonyl or C_{6-10} arylsulfonyl;

Y is a C_{1-6} alkylene, a C_{2-6} alkenylene, a C_{2-6} alkynylene or a group of the formula: $-(CH_2)m-Y^1-(CH_2)n- \text{ wherein } -Y^1- \text{ is } -O-, -S-, -SO- \text{ or } -SO_2-,$

m is an integer of 0 to 4,

n is an integer of 1 to 5, and m+n is an integer of 1 to 5;

25

30

 ${
m R}^1$ and ${
m R}^2$ each is a hydrogen atom or a ${
m C}_{1-6}$ alkyl which may be substituted by 1 to 5 substituents selected from the group consisting of halogen atoms, ${
m C}_{1-3}$ alkylenedioxy, nitro, cyano, optionally halogenated ${
m C}_{1-6}$ alkyl, optionally halogenated ${
m C}_{3-6}$ cycloalkyl, optionally halogenated ${
m C}_{1-6}$ alkoxy, optionally halogenated ${
m C}_{1-6}$ alkylthio, hydroxy, amino, mono- ${
m C}_{1-6}$ alkylamino, di- ${
m C}_{1-6}$ alkylamino, 5- to 7-membered saturated cyclic amino, formyl, carboxy,

carbamoyl, C_{1-6} alkyl-carbonyl, C_{1-6} alkoxy-carbonyl, C_{6-10} aryl-carbonyl, C_{6-10} aryloxy-carbonyl, C_{7-16} aralkyloxy-carbonyl, 5- or 6-membered heterocycle carbonyl, mono- C_{1-6} alkyl-carbamoyl, di- C_{1-6} alkyl-carbamoyl, C_{6-10} aryl-carbamoyl, 5- or 6-membered heterocycle carbamoyl, C_{1-6} alkylsulfonyl, C_{6-10} arylsulfonyl, formylamino, C_{1-6} alkyl-carboxamido, C_{1-6} alkylsulfonylamino, C_{1-6} alkoxy-carboxamido, C_{1-6} alkylsulfonylamino, C_{1-6} alkyl-carbonyloxy, C_{6-10} aryl-carbamoyloxy, C_{1-6} alkoxy-carbonyloxy, mono- C_{1-6} alkyl-carbamoyloxy, C_{6-10} aryl-carbamoyloxy, nicotinoyloxy, C_{6-10} aryloxy and C_{6-10} aryl or

 ${\tt R}^1$ and ${\tt R}^2$ form, taken together with the adjacent nitrogen atom, a 3- to 8-membered nitrogen-containing 15 heterocyclic ring having one nitrogen atom and optionally having 1 to 3 hetero atoms selected from the group consisting of nitrogen, oxygen and sulfur atoms in addition to carbon atoms, which ring may be 20 substituted by 1 to 5 substituents selected from the group consisting of (1) halogen atoms, (2) C_{1-3} alkylenedioxy, (3) nitro, (4) cyano, (5) optionally halogenated C_{1-6} alkyl, (6) optionally halogenated C_{3-6} cycloalkyl, (7) optionally halogenated C_{1-6} alkoxy, (8) 25 optionally halogenated C₁₋₆ alkylthio, (9) hydroxy, (10) amino, (11) mono- C_{1-6} alkylamino, (12) di- C_{1-6} alkylamino, (13) formyl, carboxy, carbamoyl, C₁₋₆ alkyl-carbonyl, C₁₋₆ alkoxy-carbonyl, C₆₋₁₀ arylcarbonyl, C₆₋₁₀ aryloxy-carbonyl, C₇₋₁₆ aralkyloxycarbonyl, 5- or 6-membered heterocycle carbonyl, mono-30 C_{1-6} alkyl-carbamoyl, $di-C_{1-6}$ alkyl-carbamoyl, C_{6-10}

alkyl-carbamoyloxy, C₆₋₁₀

PCT/JP98/00780 WO 98/38156

210

aryl-carbamoyl, 5- or 6-membered heterocycle carbamoyl, C_{1-6} alkylsulfonyl or C_{6-10} arylsulfonyl, (14) formylamino, C_{1-6} alkyl-carboxamido, C_{6-10} arylcarboxamido, C_{1-6} alkoxy-carboxamido or C_{1-6} 5 alkylsulfonylamino, (15) C_{1-6} alkyl-carbonyloxy, C_{6-10} aryl-carbonyloxy, C₁₋₆ alkoxy-carbonyloxy, mono-C₁₋₆ alkyl-carbamoyloxy, $di-C_{1-6}$ alkyl-carbamoyloxy, C_{6-10} aryl-carbamoyloxy or nicotinoyloxy, (16) 5- to 7membered saturated cyclic amino, (17) sulfo, (18) a 10 phenyl or 5- or 6-membered aromatic heterocyclic group containing 1 to 4 hetero atoms selected from the group consisting of nitrogen, oxygen and sulfur atoms in addition to carbon atoms, each of which may be substituted by 1 to 5 substituents selected from the 15 group consisting of halogen atoms, C_{1-3} alkylenedioxy, nitro, cyano, optionally halogenated C₁₋₆ alkyl, optionally halogenated C_{3-6} cycloalkyl, optionally halogenated C_{1-6} alkoxy, optionally halogenated C_{1-6} alkylthio, hydroxy, amino, mono- C_{1-6} alkylamino, di- C_{1-6} 6 alkylamino, 5- to 7-membered saturated cyclic amino, 20 formyl, carboxy, carbamoyl, C_{1-6} alkyl-carbonyl, C_{1-6} alkoxy-carbonyl, C_{6-10} aryl-carbonyl, C_{6-10} aryloxycarbonyl, C7-16 aralkyloxy-carbonyl, 5- or 6-membered heterocycle carbonyl, mono-C₁₋₆ alkyl-carbamoyl, di-C₁₋ 25 $_{6}$ alkyl-carbamoyl, C_{6-10} aryl-carbamoyl, 5- or 6membered heterocycle carbamoyl, C_{1-6} alkylsulfonyl, C_{6-} 10 arylsulfonyl, formylamino, C₁₋₆ alkyl-carboxamido, C_{6-10} aryl-carboxamido, C_{1-6} alkoxy-carboxamido, C_{1-6} alkylsulfonylamino, C_{1-6} alkyl-carbonyloxy, C_{6-10} arylcarbonyloxy, C₁₋₆ alkoxy-carbonyloxy, mono-C₁₋₆ alkyl-30 carbamoyloxy, di-C₁₋₆

aryl-carbamoyloxy, nicotinoyloxy and C_{6-10} aryloxy, (19) an aromatic ring assembly group which is composed of two or three rings selected from the class consisting of a C_{6-14} aromatic hydrocarbon, a C_{6-14} 5 quinone and a 5- to 14-membered aromatic heterocyclic ring containing 1 to 4 hetero atoms selected from the group consisting of nitrogen, sulfur and oxygen atoms in addition to carbon atoms, are directly bonded to each other via a single bond, and which group may be 10 substituted by 1 to 5 substituents selected from the group consisting of halogen atoms, C_{1-3} alkylenedioxy, nitro, cyano, optionally halogenated C_{1-6} alkyl, optionally halogenated C_{3-6} cycloalkyl, optionally halogenated C_{1-6} alkoxy, optionally halogenated C_{1-6} 15 alkylthio, hydroxy, amino, mono- C_{1-6} alkylamino, di- C_{1-6} 6 alkylamino, 5- to 7-membered saturated cyclic amino, formyl, carboxy, carbamoyl, C₁₋₆ alkyl-carbonyl, C₁₋₆ alkoxy-carbonyl, C_{6-10} aryl-carbonyl, C_{6-10} aryloxycarbonyl, C₇₋₁₆ aralkyloxy-carbonyl, 5- or 6-membered 20 heterocycle carbonyl, mono-C₁₋₆ alkyl-carbamoyl, di-C₁₋ $_{6}$ alkyl-carbamoyl, C_{6-10} aryl-carbamoyl, 5- or 6membered heterocycle carbamoyl, C_{1-6} alkylsulfonyl, C_{6-1} $_{10}$ arylsulfonyl, formylamino, C_{1-6} alkyl-carboxamido, C_{6-10} aryl-carboxamido, C_{1-6} alkoxy-carboxamido, C_{1-6} alkylsulfonylamino, C_{1-6} alkyl-carbonyloxy, C_{6-10} aryl-25 carbonyloxy, C₁₋₆ alkoxy-carbonyloxy, mono-C₁₋₆ alkylcarbamoyloxy, di-C₁₋₆ alkyl-carbamoyloxy, C₆₋₁₀ arylcarbamoyloxy, nicotinoyloxy and C_{6-10} aryloxy, (20) a fused bi- or tri-cyclic C_{10-14} aryl or 9- to 14membered aromatic heterocyclic group containing 1 to 4 30 hetero atoms selected from the group consisting of

30

nitrogen, oxygen and sulfur atoms in addition to carbon atoms, which group may be substituted by 1 to 5 substituents selected from the group consisting of halogen atoms, C_{1-3} alkylenedioxy, nitro, cyano, optionally halogenated C_{1-6} alkyl, optionally 5 halogenated C_{3-6} cycloalkyl, optionally halogenated C_{1-} $_{6}$ alkoxy, optionally halogenated $\mathrm{C}_{\mathrm{1-6}}$ alkylthio, hydroxy, amino, mono- C_{1-6} alkylamino, di- C_{1-6} alkylamino, 5- to 7-membered saturated cyclic amino, 10 formyl, carboxy, carbamoyl, C_{1-6} alkyl-carbonyl, C_{1-6} alkoxy-carbonyl, C_{6-10} aryl-carbonyl, C_{6-10} aryloxycarbonyl, C₇₋₁₆ aralkyloxy-carbonyl, 5- or 6-membered heterocycle carbonyl, mono- C_{1-6} alkyl-carbamoyl, di- C_{1-6} 6 alkyl-carbamoyl, C₆₋₁₀ aryl-carbamoyl, 5- or 6-15 membered heterocycle carbamoyl, C_{1-6} alkylsulfonyl, C_{6-} 10 arylsulfonyl, formylamino, C₁₋₆ alkyl-carboxamido, C_{6-10} aryl-carboxamido, C_{1-6} alkoxy-carboxamido, C_{1-6} alkylsulfonylamino, C_{1-6} alkyl-carbonyloxy, C_{6-10} arylcarbonyloxy, C_{1-6} alkoxy-carbonyloxy, mono- C_{1-6} alkylcarbamoyloxy, di-C₁₋₆ alkyl-carbamoyloxy, C₆₋₁₀ aryl-20 carbamoyloxy, nicotinoyloxy and C_{6-10} aryloxy, (21) an oxo and (22) C_{7-19} aralkyl;

Ring A is a benzene ring which may be further substituted by 1 to 3 substituents selected from the group consisting of halogen atoms, optionally halogenated C_{1-6} alkyl, optionally halogenated C_{1-6} alkoxy, hydroxy and amino, apart from the group of the formula: -X-Ar wherein each symbol is as defined above; and

Ring B is a 4- to 8-membered ring of the formula:

wherein --- is a single bond or a double bond, and Z is (i) a bond, (ii) a C_{1-4} alkylene, (iii) a C_{2-4} alkenylene, (iv) -O-CH₂-, (v) -O-CH₂-CH₂- or (vi) a group of the formula: $-NR^{8a}-CH_2-$ or $-NR^{8a}-CH_2-CH_2-$ 5 wherein R^{8a} is (a) a hydrogen atom, (b) a C_{1-6} alkyl, C_{2-6} alkenyl, C_{2-6} alkynyl, C_{3-6} cycloalkyl being optionally condensed with one benzene ring, C_{6-14} aryl or C_{7-19} aralkyl group which may be substituted by 1 to 5 substituents selected form the 10 group consisting of (1) halogen atoms, (2) C_{1-3} alkylenedioxy, (3) nitro, (4) cyano, (5) optionally halogenated C_{1-6} alkyl, (6) optionally halogenated C_{3-6} cycloalkyl, (7) optionally halogenated C_{1-6} alkoxy, (8) optionally halogenated C_{1-6} alkylthio, (9) hydroxy, 15 (10) amino, (11) mono- C_{1-6} alkylamino, (12) di- C_{1-6} alkylamino, (13) formyl, carboxy, carbamoyl, C₁₋₆ alkyl-carbonyl, C₁₋₆ alkoxy-carbonyl, C₆₋₁₀ arylcarbonyl, C_{6-10} aryloxy-carbonyl, C_{7-16} aralkyloxycarbonyl, 5- or 6-membered heterocycle carbonyl, mono-20 $\mathtt{C}_{1\text{-}6} \text{ alkyl-carbamoyl, di-C}_{1\text{-}6} \text{ alkyl-carbamoyl, C}_{6\text{-}10}$ aryl-carbamoyl, 5- or 6-membered heterocycle carbamoyl, C_{1-6} alkylsulfonyl or C_{6-10} arylsulfonyl, (14) formylamino, C₁₋₆ alkyl-carboxamido, C₆₋₁₀ arylcarboxamido, C_{1-6} alkoxy-carboxamido or C_{1-6} 25 alkylsulfonylamino, (15) C₁₋₆ alkyl-carbonyloxy, C₆₋₁₀ aryl-carbonyloxy, C_{1-6} alkoxy-carbonyloxy, mono- C_{1-6} alkyl-carbamoyloxy, di-C₁₋₆ alkyl-carbamoyloxy, C₆₋₁₀ aryl-carbamoyloxy or nicotinoyloxy, (16) 5- to 7-

membered saturated cyclic amino, (17) sulfo, (18) a phenyl or 5- or 6-membered aromatic heterocyclic group containing 1 to 4 hetero atoms selected from the group consisting of nitrogen, oxygen and sulfur atoms in addition to carbon atoms, each of which may be 5 substituted by 1 to 5 substituents selected from the group consisting of halogen atoms, C₁₋₃ alkylenedioxy, nitro, cyano, optionally halogenated C₁₋₆ alkyl, optionally halogenated C3-6 cycloalkyl, optionally halogenated C_{1-6} alkoxy, optionally halogenated C_{1-6} 10 alkylthio, hydroxy, amino, mono- C_{1-6} alkylamino, di- C_{1-6} 6 alkylamino, 5- to 7-membered saturated cyclic amino, formyl, carboxy, carbamoyl, C_{1-6} alkyl-carbonyl, C_{1-6} alkoxy-carbonyl, C_{6-10} aryl-carbonyl, C_{6-10} aryloxycarbonyl, C_{7-16} aralkyloxy-carbonyl, 5- or 6-membered 15 heterocycle carbonyl, mono-C₁₋₆ alkyl-carbamoyl, di-C₁₋ $_{6}$ alkyl-carbamoyl, C_{6-10} aryl-carbamoyl, 5- or 6membered heterocycle carbamoyl, C₁₋₆ alkylsulfonyl, C₆₋ $_{
m 10}$ arylsulfonyl, formylamino, ${\rm C}_{
m 1-6}$ alkyl-carboxamido, C_{6-10} aryl-carboxamido, C_{1-6} alkoxy-carboxamido, C_{1-6} 20 alkylsulfonylamino, C_{1-6} alkyl-carbonyloxy, C_{6-10} arylcarbonyloxy, C₁₋₆ alkoxy-carbonyloxy, mono-C₁₋₆ alkylcarbamoyloxy, di-C₁₋₆ alkyl-carbamoyloxy, C₆₋₁₀ arylcarbamoyloxy, nicotinoyloxy and C_{6-10} aryloxy, (19) an 25 aromatic ring assembly group which is composed of two or three rings selected from the class consisting of a C_{6-14} aromatic hydrocarbon, a C_{6-14} quinone and a 5- to 14-membered aromatic heterocyclic ring containing 1 to 4 hetero atoms selected from the group consisting of 30 nitrogen, sulfur and oxygen atoms in addition to carbon atoms, are directly bonded to each other via a single bond, and which group may be substituted by 1 to 5

substituents selected from the group consisting of halogen atoms, C₁₋₃ alkylenedioxy, nitro, cyano, optionally halogenated C_{1-6} alkyl, optionally halogenated $^{\rm C}_{\rm 3-6}$ cycloalkyl, optionally halogenated $^{\rm C}_{\rm 1-}$ 5 $_{6}$ alkoxy, optionally halogenated C_{1-6} alkylthio, hydroxy, amino, mono- C_{1-6} alkylamino, di- C_{1-6} alkylamino, 5- to 7-membered saturated cyclic amino, formyl, carboxy, carbamoyl, C_{1-6} alkyl-carbonyl, C_{1-6} alkoxy-carbonyl, C_{6-10} aryl-carbonyl, C_{6-10} aryloxycarbonyl, C₇₋₁₆ aralkyloxy-carbonyl, 5- or 6-membered 10 heterocycle carbonyl, mono- C_{1-6} alkyl-carbamoyl, di- C_{1-6} $_{6}$ alkyl-carbamoyl, C_{6-10} aryl-carbamoyl, 5- or 6membered heterocycle carbamoyl, C_{1-6} alkylsulfonyl, C_{6-6} $_{10}$ arylsulfonyl, formylamino, C_{1-6} alkyl-carboxamido, C_{6-10} aryl-carboxamido, C_{1-6} alkoxy-carboxamido, C_{1-6} 15 alkylsulfonylamino, C_{1-6} alkyl-carbonyloxy, C_{6-10} arylcarbonyloxy, C_{1-6} alkoxy-carbonyloxy, mono- C_{1-6} alkylcarbamoyloxy, $\operatorname{di-C}_{1-6}$ alkyl-carbamoyloxy, C_{6-10} arylcarbamoyloxy, nicotinoyloxy and C_{6-10} aryloxy, and (20) 20 a fused bi- or tri-cyclic C₁₀₋₁₄ aryl or 9- to 14membered aromatic heterocyclic group containing 1 to 4 hetero atoms selected from the group consisting of nitrogen, oxygen and sulfur atoms in addition to carbon atoms, which group may be substituted by 1 to 5 substituents selected from the group consisting of 25 halogen atoms, C_{1-3} alkylenedioxy, nitro, cyano, optionally halogenated C_{1-6} alkyl, optionally halogenated C_{3-6} cycloalkyl, optionally halogenated C_{1-} 6 alkoxy, optionally halogenated C₁₋₆ alkylthio, 30 hydroxy, amino, mono- C_{1-6} alkylamino, di- C_{1-6} alkylamino, 5- to 7membered saturated cyclic

amino, formyl, carboxy, carbamoyl, C_{1-6} alkyl-carbonyl, C_{1-6} alkoxy-carbonyl, C_{6-10} aryl-carbonyl, C_{6-10} aryloxy-carbonyl, C_{7-16} aralkyloxy-carbonyl, 5- or 6-membered heterocycle carbonyl, mono- C_{1-6} alkyl-

- carbamoyl, di- C_{1-6} alkyl-carbamoyl, C_{6-10} aryl-carbamoyl, 5- or 6-membered heterocycle carbamoyl, C_{1-6} alkylsulfonyl, C_{6-10} arylsulfonyl, formylamino, C_{1-6} alkyl-carboxamido, C_{6-10} aryl-carboxamido, C_{1-6} alkoxy-carboxamido, C_{1-6} alkylsulfonylamino, C_{1-6} alkyl-
- carbonyloxy, C_{6-10} aryl-carbonyloxy, C_{1-6} alkoxy-carbonyloxy, mono- C_{1-6} alkyl-carbamoyloxy, C_{6-10} aryl-carbamoyloxy, nicotinoyloxy and C_{6-10} aryloxy, or (c) formyl, carboxy, carbamoyl, C_{1-6} alkyl-carbonyl,
- 15 C_{1-6} alkoxy-carbonyl, C_{6-10} aryl-carbonyl, C_{6-10} aryloxy-carbonyl, C_{7-16} aralkyloxy-carbonyl, 5- or 6-membered heterocycle carbonyl, mono- C_{1-6} alkyl-carbamoyl, C_{6-10} aryl-carbamoyl, 5- or 6-membered heterocycle carbamoyl, C_{1-6}
- alkylsulfonyl or C_{6-10} arylsulfonyl, which ring may be further substituted by 1 to 3 substituents selected from the group consisting of oxo, C_{1-6} alkyl and hydroxy, apart from the group of the formula: -Y-NR 1 R 2 wherein each symbol is as defined above.
- 25 3. A compound of claim 1, wherein Ar is an aromatic ring assembly group which may be substituted.
 - 4. A compound of claim 3, wherein the aromatic rings of the aromatic ring assembly group are two or three aromatic rings selected from the group consisting of
- benzene, thiophene, pyridine, pyrimidine, 1,2,4-oxadiazole, 1,3,4-oxadiazole, naphthalene and

benzofuran.

- 5. A compound of claim 3, wherein the aromatic ring assembly group is 2-, 3- or 4-biphenylyl.
- 6. A compound of claim 1, wherein Ar is a 4-biphenylyl which may be substituted by 1 to 3 substituents selected from the group consisting of halogen atoms, C_{1-3} alkylenedioxy, nitro, cyano, optionally halogenated C_{1-6} alkyl, optionally halogenated C_{3-6} cycloalkyl, optionally halogenated C_{1-6}
- 15 carbonyl, C_{7-16} aralkyloxy-carbonyl, 5- or 6-membered heterocycle carbonyl, mono- C_{1-6} alkyl-carbamoyl, di- C_{1-6} alkyl-carbamoyl, C_{6-10} aryl-carbamoyl, 5- or 6-membered heterocycle carbamoyl, C_{1-6} alkylsulfonyl, C_{6-10} arylsulfonyl, formylamino, C_{1-6} alkyl-carboxamido,
- C₆₋₁₀ aryl-carboxamido, C_{1-6} alkoxy-carboxamido, C_{1-6} alkylsulfonylamino, C_{1-6} alkyl-carbonyloxy, C_{6-10} aryl-carbonyloxy, C_{1-6} alkoxy-carbonyloxy, mono- C_{1-6} alkyl-carbamoyloxy, C_{6-10} aryl-carbamoyloxy, nicotinoyloxy and C_{6-10} aryloxy.
- 7. A compound of claim 1, wherein X is a divalent C_{1-6} aliphatic hydrocarbon group which may contain an oxygen atom.
 - 8. A compound of claim 1, wherein X is a C_{1-6} alkylene.
- 30 9. A compound of claim 1, wherein X is a group of the formula: $-(CH_2)p-X^1-$ wherein each symbol has the same

meaning as in claim 1.

- 10. A compound of claim 9, wherein p is 1.
- 11. A compound of claim 10, wherein X^1 is 0.
- 12. A compound of claim 10, wherein X^1 is NR^{8b} wherein R^{8b} is hydrogen or C_{1-6} alkyl-carbonyl.
- 13. A compound of claim 1, wherein \mathbf{X}^1 is a group of the formula: $-\mathrm{SO}_2-\mathrm{NR}^8-$ wherein each symbol has the same meaning as in claim 1.
- 14. A compound of claim 13, wherein R^8 is hydrogen.
- 10 15. A compound of claim 1, wherein Y is a divalent C_{1-} 6 aliphatic hydrocarbon group.
 - 16. A compound of claim 1, wherein Y is C_{1-6} alkylene.
 - 17. A compound of claim 1, wherein \mathbb{R}^1 and \mathbb{R}^2 each is \mathbb{C}_{1-6} alkyl.
- 18. A compound of claim 1, wherein Ring A is a benzene ring substituted by the group of the formula: -X-Ar wherein each symbol has the same meaning as in claim 1.

 19. A compound of claim 1, wherein Ring B is a 4- to 8-membered ring of the formula:



20

- wherein Z is (i) a bond, (ii) a C_{1-4} alkylene, (iii) a C_{2-4} alkenylene, (iv) -O-CH₂-, (v) -O-CH₂-CH₂- or (vi) a group of the formula: -NR^{8a}-CH₂- or -NR^{8a}-CH₂-CH₂- wherein R^{8a} is (a) a hydrogen atom,
- 25 (b) a C_{1-6} alkyl, C_{2-6} alkenyl, C_{2-6} alkynyl, C_{3-6} cycloalkyl being optionally condensed with one benzene ring, C_{6-14} aryl or C_{7-19} aralkyl group which may be substituted by 1 to 5 substituents selected form the group consisting of (1) halogen atoms, (2) C_{1-3}

alkylenedioxy, (3) nitro, (4) cyano, (5) optionally halogenated C_{1-6} alkyl, (6) optionally halogenated C_{3-6} cycloalkyl, (7) optionally halogenated C_{1-6} alkoxy, (8) optionally halogenated C_{1-6} alkylthio, (9) hydroxy, (10) amino, (11) mono- C_{1-6} alkylamino, (12) di- C_{1-6} 5 alkylamino, (13) formyl, carboxy, carbamoyl, C₁₋₆ alkyl-carbonyl, C₁₋₆ alkoxy-carbonyl, C₆₋₁₀ arylcarbonyl, C₆₋₁₀ aryloxy-carbonyl, C₇₋₁₆ aralkyloxycarbonyl, 5- or 6-membered heterocycle carbonyl, mono- C_{1-6} alkyl-carbamoyl, di- C_{1-6} alkyl-carbamoyl, C_{6-10} 10 aryl-carbamoyl, 5- or 6-membered heterocycle carbamoyl, C_{1-6} alkylsulfonyl or C_{6-10} arylsulfonyl, (14) formylamino, C_{1-6} alkyl-carboxamido, C_{6-10} arylcarboxamido, C_{1-6} alkoxy-carboxamido or C_{1-6} alkylsulfonylamino, (15) C_{1-6} alkyl-carbonyloxy, C_{6-10} 15 aryl-carbonyloxy, C_{1-6} alkoxy-carbonyloxy, mono- C_{1-6} alkyl-carbamoyloxy, di-C₁₋₆ alkyl-carbamoyloxy, C₆₋₁₀ aryl-carbamoyloxy or nicotinoyloxy, (16) 5- to 7membered saturated cyclic amino, (17) sulfo, (18) a 20 phenyl or 5- or 6-membered aromatic heterocyclic group containing 1 to 4 hetero atoms selected from the group consisting of nitrogen, oxygen and sulfur atoms in addition to carbon atoms, each of which may be substituted by 1 to 5 substituents selected from the group consisting of halogen atoms, C_{1-3} alkylenedioxy, 25 nitro, cyano, optionally halogenated C₁₋₆ alkyl, optionally halogenated C3-6 cycloalkyl, optionally halogenated C_{1-6} alkoxy, optionally halogenated C_{1-6} alkylthio, hydroxy, amino, mono- C_{1-6} alkylamino, di- C_{1-6} 30 6 alkylamino, 5- to 7-membered saturated cyclic amino, formyl, carboxy, carbamoyl, C_{1-6} alkyl-carbonyl, C_{1-6}

alkoxy-carbonyl, C_{6-10} aryl-carbonyl, C_{6-10} aryloxycarbonyl, C₇₋₁₆ aralkyloxy-carbonyl, 5- or 6-membered heterocycle carbonyl, mono- C_{1-6} alkyl-carbamoyl, di- C_{1-6} $_{6}$ alkyl-carbamoyl, C_{6-10} aryl-carbamoyl, 5- or 6membered heterocycle carbamoyl, C_{1-6} alkylsulfonyl, C_{6-6} 5 10 arylsulfonyl, formylamino, C₁₋₆ alkyl-carboxamido, C_{6-10} aryl-carboxamido, C_{1-6} alkoxy-carboxamido, C_{1-6} alkylsulfonylamino, C_{1-6} alkyl-carbonyloxy, C_{6-10} arylcarbonyloxy, C_{1-6} alkoxy-carbonyloxy, mono- C_{1-6} alkylcarbamoyloxy, di-C₁₋₆ alkyl-carbamoyloxy, C₆₋₁₀ aryl-10 carbamoyloxy, nicotinoyloxy and C_{6-10} aryloxy, (19) an aromatic ring assembly group which is composed of two or three rings selected from the class consisting of a C_{6-14} aromatic hydrocarbon, a C_{6-14} quinone and a 5- to 14-membered aromatic heterocyclic ring containing 1 to 15 4 hetero atoms selected from the group consisting of nitrogen, sulfur and oxygen atoms in addition to carbon atoms, are directly bonded to each other via a single bond, and which group may be substituted by 1 to 5 20 substituents selected from the group consisting of halogen atoms, C_{1-3} alkylenedioxy, nitro, cyano, optionally halogenated C_{1-6} alkyl, optionally halogenated C_{3-6} cycloalkyl, optionally halogenated C_{1-} $_{6}$ alkoxy, optionally halogenated C_{1-6} alkylthio, 25 hydroxy, amino, mono-C₁₋₆ alkylamino, di-C₁₋₆ alkylamino, 5- to 7-membered saturated cyclic amino, formyl, carboxy, carbamoyl, C_{1-6} alkyl-carbonyl, C_{1-6} alkoxy-carbonyl, C_{6-10} aryl-carbonyl, C_{6-10} aryloxycarbonyl, C₇₋₁₆ aralkyloxy-carbonyl, 5- or 6-membered 30 heterocycle carbonyl, mono-C₁₋₆ alkyl-carbamoyl, di-C₁₋ 6 alkyl-carbamoyl, C₆₋₁₀ aryl-carbamoyl, 5- or 6-

membered heterocycle carbamoyl, C₁₋₆ alkylsulfonyl, C₆₋ $_{10}$ arylsulfonyl, formylamino, C_{1-6} alkyl-carboxamido, ${\it C}_{6-10}$ aryl-carboxamido, ${\it C}_{1-6}$ alkoxy-carboxamido, ${\it C}_{1-6}$ alkylsulfonylamino, C₁₋₆ alkyl-carbonyloxy, C₆₋₁₀ arylcarbonyloxy, C_{1-6} alkoxy-carbonyloxy, mono- C_{1-6} alkyl-5 carbamoyloxy, $di-C_{1-6}$ alkyl-carbamoyloxy, C_{6-10} arylcarbamoyloxy, nicotinoyloxy and C_{6-10} aryloxy, and (20) a fused bi- or tri-cyclic C_{10-14} aryl or 9- to 14membered aromatic heterocyclic group containing 1 to 4 hetero atoms selected from the group consisting of 10 nitrogen, oxygen and sulfur atoms in addition to carbon atoms, which group may be substituted by 1 to 5 substituents selected from the group consisting of halogen atoms, C_{1-3} alkylenedioxy, nitro, cyano, optionally halogenated C_{1-6} alkyl, optionally 15 halogenated C_{3-6} cycloalkyl, optionally halogenated C_{1-} $_{6}$ alkoxy, optionally halogenated C_{1-6} alkylthio, hydroxy, amino, mono-C₁₋₆ alkylamino, di-C₁₋₆ alkylamino, 5- to 7-membered saturated cyclic amino, 20 formyl, carboxy, carbamoyl, C₁₋₆ alkyl-carbonyl, C₁₋₆ alkoxy-carbonyl, C_{6-10} aryl-carbonyl, C_{6-10} aryloxycarbonyl, C₇₋₁₆ aralkyloxy-carbonyl, 5- or 6-membered heterocycle carbonyl, mono-C₁₋₆ alkyl-carbamoyl, di-C₁₋ 6 alkyl-carbamoyl, C₆₋₁₀ aryl-carbamoyl, 5- or 6-25 membered heterocycle carbamoyl, C₁₋₆ alkylsulfonyl, C₆₋ 10 arylsulfonyl, formylamino, C₁₋₆ alkyl-carboxamido, C_{6-10} aryl-carboxamido, C_{1-6} alkoxy-carboxamido, C_{1-6} alkylsulfonylamino, C₁₋₆ alkyl-carbonyloxy, C₆₋₁₀ arylcarbonyloxy, C_{1-6} alkoxy-carbonyloxy, mono- C_{1-6} alkylcarbamoyloxy, $di-C_{1-6}$ alkyl-carbamoyloxy, C_{6-10} aryl-30

10

25

carbamoyloxy, nicotinoyloxy and C_{6-10} aryloxy, or (c) formyl, carboxy, carbamoyl, C_{1-6} alkyl-carbonyl, C_{1-6} alkoxy-carbonyl, C_{6-10} aryl-carbonyl, C_{6-10} aryloxy-carbonyl, C_{7-16} aralkyloxy-carbonyl, 5- or 6-membered heterocycle carbonyl, mono- C_{1-6} alkyl-carbamoyl, C_{6-10} aryl-carbamoyl, 5- or 6-membered heterocycle carbamoyl, C_{6-10} aryl-carbamoyl, 5- or 6-membered heterocycle carbamoyl, C_{1-6} alkylsulfonyl or C_{6-10} arylsulfonyl,

which ring may be further substituted by 1 to 3 substituents selected from the group consisting of oxo, C_{1-6} alkyl and hydroxy, apart from the group of the formula: $-Y-NR^1R^2$ wherein each symbol has the same meaning as in claim 1.

20. A compound of claim 19, wherein R^{8a} is hydrogen,

optionally halogenated C₁₋₆ alkyl, C₁₋₆ alkyl-carbonyl,

C₁₋₆ alkoxy-carbonyl, C₆₋₁₀ aryl-carbonyl, C₆₋₁₀

aryloxy-carbonyl, C₇₋₁₆ aralkyloxy-carbonyl, 5- or 6
membered heterocycle carbonyl, mono-C₁₋₆ alkyl
carbamoyl, di-C₁₋₆ alkyl-carbamoyl, C₆₋₁₀ aryl
20 carbamoyl, 5- or 6-membered heterocycle carbamoyl, C₁₋₆

alkylsulfonyl or C_{6-10} arylsulfonyl.

- 21. A compound of claim 1, wherein Ring B is a 6-membered carbocyclic or heterocyclic ring substituted by a group of the formula: $-Y-NR^1R^2$ wherein each symbol has the same meaning as in claim 1.
- 22. A compound of claim 1, wherein Ring B is a ring of the formula:

$$Y-N < R^2$$

wherein Za is C_{1-3} alkylene or a group of the formula:

15

-NR 8c -CH $_2$ - wherein R 8c is hydrogen, optionally halogenated C $_{1-6}$ alkyl, C $_{1-6}$ alkyl-carbonyl, C $_{1-6}$ alkoxy-carbonyl, C $_{6-10}$ aryl-carbonyl, C $_{6-10}$ aryloxy-carbonyl, C $_{7-16}$ aralkyloxy-carbonyl, 5- or 6-membered heterocycle carbonyl, mono-C $_{1-6}$ alkyl-carbamoyl, di-C $_{1-6}$ alkyl-carbamoyl, C $_{6-10}$ aryl-carbamoyl, 5- or 6-membered heterocycle carbamoyl, C $_{1-6}$ alkylsulfonyl or C $_{6-10}$ arylsulfonyl.

23. A compound of claim 22, wherein Za is ethylene.

10 24. A compound of claim 1, wherein the fused ring to be formed by Ring A and Ring B is a ring of the formula:

25. A compound of claim 1, wherein

Ar is 2-, 3- or 4-biphenylyl which may be substituted by 1 to 3 substituents selected from the group consisting of halogen atoms, C_{1-3} alkylenedioxy,

- nitro, cyano, optionally halogenated C_{1-6} alkyl, optionally halogenated C_{1-6} alkoxy, optionally halogenated C_{1-6} alkylthio, hydroxy, amino, mono- C_{1-6} alkylamino, di- C_{1-6} alkylamino, formyl and C_{1-6} alkylamino;
- 25 X is C_{1-3} alkylene which may contain an oxygen

atom;

5

10

Y is C_{1-6} alkylene;

 \mathbb{R}^1 and \mathbb{R}^2 each is \mathbb{C}_{1-6} alkyl;

Ring A is a benzene ring substituted by the group of the formula: -X-Ar wherein each symbol has the same meaning as in claim 1; and

Ring B is a 6-membered carbocyclic or heterocyclic ring substituted by the group of the formula: $-Y-NR^1R^2$ wherein each symbol has the same meaning as in claim 1. 26. A compound of claim 1, which is a compound of the formula:

$$R^0$$
 CH_2-O CH_2-O R^{1a}

wherein R^0 is 1 to 3 substituents selected from the group consisting of halogen atoms, C_{1-3} alkylenedioxy, nitro, cyano, optionally halogenated C_{1-6} alkyl, optionally halogenated C_{1-6} alkoxy, optionally halogenated C_{1-6} alkylthio, hydroxy, amino, mono- C_{1-6} alkylamino, di- C_{1-6} alkylamino, formyl and C_{1-6} alkylamino; and

20 R^{1a} and R^{2a} each is C₁₋₆ alkyl, or a salt thereof.

27. A compound of claim 1, which is a compound of the formula:

$$\mathtt{Ar}^{a}\text{-}\mathtt{X'} - \{ \underbrace{ \qquad \qquad }_{\mathtt{Z'}} \mathtt{-}\mathtt{Y'}\text{-}\mathtt{N} \underbrace{ \stackrel{\mathtt{R}^{1'}}{\mathtt{R}^{2'}} }_{\mathtt{R}^{2'}} \}$$

wherein Ar^a is (i) 2, 3- or 4-biphenylyl which may be substituted by 1 to 3 substituents selected from the group consisting of halogen atoms, C_{1-3} alkylenedioxy, nitro, cyano, optionally halogenated C_{1-6} alkyl,

20

25

optionally halogenated C_{1-6} alkoxy, optionally halogenated C_{1-6} alkylthio, amino, formyl and C_{1-6} alkyl-carboxamido, (ii) 4-(2-thienyl)phenyl or 4-(3-thienyl)phenyl, (iii) 4-(3-pyridyl)phenyl, (iv) 6-phenyl-3-pyridyl which may be substituted by a C_{1-6} alkoxy, (v) 5-phenyl-1,3,4-oxadiazol-2-yl, (vi) 4-(2-naphthyl)phenyl, (vii) 4-(2-benzofuranyl)phenyl, (viii) 1- or 2-naphthyl, (ix) 2-quinolyl, (x) 2-benzothiazolyl or (xi) 2-benzofuranyl;

10 X' is $-CH_2-O-$, $-SO_2-NH-$ or a group of the formula: $-CH_2-NR^8'- \text{ wherein } R^8' \text{ is hydrogen or } C_{1-3} \text{ alkyl-carbonyl};$

Y' is C_{1-6} alkylene;

Z' is $-CH_2-CH_2-$ or a group of the formula:

15 -NR 8 ''-CH $_2$ - wherein R 8 '' is hydrogen, C $_{1-3}$ alkyl, C $_{1-3}$ alkyl-carbonyl or C $_{1-3}$ alkylsulfonyl; and

 ${
m R}^1'$ and ${
m R}^2'$ each is ${
m C}_{1-6}$ alkyl which may be substituted by 1 to 5 substituents selected from the group consisting of ${
m di-C}_{1-3}$ alkylamino, ${
m C}_{1-3}$ alkoxycarbonyl and phenyl, or

 R^1 ' and R^2 ' form, taken together with the adjacent nitrogen atom, a pyrrolidin-1-yl, piperidino or piperazin-1-yl which may be substituted by 1 to 3 substituents selected from the group consisting of

hydroxy, C_{1-3} alkoxy-carbonyl, piperidino, phenyl and benzyl, or a salt thereof.

28. A compound of claim 1 which is 6-(4-biphenyly1)methoxy-2-[2-(N,N-dimethylamino)ethyl]tetralin,

30 6-(4-biphenyly1)methoxy-2-(N,Ndimethylamino)methyltetralin,
2-(N,N-dimethylamino)methyl-6-(4'-methoxybiphenyl-4-

yl)methoxytetralin,

(+)-6-(4-biphenyly1)methoxy-2-[2-(N,N-dimethylamino)ethyl]tetralin,

(+)-6-(4-biphenylyl) methoxy-2-[2-(N,N-

5 diethylamino)ethyl]tetralin,

(+)-2-[2-(N,N-dimethylamino)ethyl]-6-(4'-math)

methylbiphenyl-4-yl)methoxytetralin,

(+)-2-[2-(N,N-dimethylamino)ethyl]-6-(4'-methoxybiphenyl-4-yl)methoxytetralin,

(+)-6-(2',4'-dimethoxybiphenyl-4-yl)methoxy-2-[2-(N,N-dimethylamino)ethyl]tetralin,

(+)-6-[4-(1,3-benzodioxol-5-yl)phenyl]methoxy-2-[2-

(N,N-dimethylamino)ethyl]tetralin, or

(+)-6-(3',4'-dimethoxybiphenyl-4-yl)methoxy-2-[2-(N,N-

dimethylamino)ethyl]tetralin, or a salt thereof.

29. A process for producing of a compound of claim 1, which comprises;

i) subjecting a compound of the formula:

$$H-Xa$$
 A
 B
 $Y-N < R^{1}$
 R^{2}

- wherein Xa represents an oxygen atom, a sulfur atom which may be oxidized or a group of the formula: NR⁸ wherein R⁸ represents a hydrogen atom, a hydrocarbon group which may be substituted or an acyl; and the other symbols have the same meanings as in claim 1, or a salt thereof, to alkylation or acylation and optionally followed by aryl-coupling of the resultant compound;
 - ii) subjecting a compound of the formula:

$$Ar-X \xrightarrow{A} \xrightarrow{B} Ya-C-N < R^{1}$$

wherein Ya represents a group to be formed by removing a methylene from Y; and the other symbols have the same meanings as in claim 1, or a salt thereof, to

reduction; or

iii) subjecting a compound of the formula:

wherein L represents a leaving group; and the other symbols have the same meanings as in claim 1, to amination.

30. An optical isomer of the compound of the formula:

$$\begin{array}{c} & \\ & \\ \text{HO} \end{array}$$

wherein R^{1b} and R^{2b} each represents methyl or ethyl, k represents 1 or 2, and * indicates the position of the asymmetric carbon, or a salt thereof.

- 31. A pharmaceutical composition which comprises a compound of claim 1.
- 32. A pharmaceutical composition of claim 31 which is an inhibitor for production and/or secretion of amyloid- β protein.
 - 33. A pharmaceutical composition of claim 31 which is for preventing and/or treating neurodegenerative diseases caused by amyloid- β protein.
- 34. A pharmaceutical composition of claim 32, wherein the neurodegenerative disease caused by amyloid- β protein is Alzheimer's disease.
 - 35. A method of inhibiting production and/or secretion of amyloid- β protein in mammal, which comprises
- administering to said mammal an effective amount of a compound of claim 1 or a pharmaceutically acceptable salt thereof with a pharmaceutically acceptable excipient, carrier or diluent.
- 36. Use of a compound of claim 1 or a salt thereof for30 manufacturing a pharmaceutical composition for

inhibiting production and/or secretion of amyloid- β protein.

37. An inhibitor for production and/or secretion of amyloid- β protein, which comprises a compound of the formula:

$$Ar'-X-AB-Y-N < R^{1}$$

wherein Ar' represents an aromatic group which may be substituted;

X represents (i) a bond, (ii) -S-, -SO- or -SO $_2$ -, (iii)

- 10 a C_{1-6} alkylene, C_{2-6} alkenylene or C_{2-6} alkynylene group, each of which may be substituted by 1 to 3 substituents selected from the group consisting of oxo and C_{1-6} alkyl, (iv) -CO-O- or (v) a group of the formula: $-(CH_2)p-X^1-, -(CH_2)p-X^1-(CH_2)q-,$
- 15 $-(CH_2)r-CO-X^1-$, $-SO_2-NR^8-$ or $-(CH_2)r-SO_2-NR^8-$ wherein X^1 represents O or NR^8 ,

R⁸ represents a hydrogen atom, a hydrocarbon group which may be substituted or an acyl, p represents an integer of 0 to 5, q represents an integer of 1 to 5,

p+q is an integer of 1 to 5, and r represents an integer of 1 to 4;

Y represents a divalent C_{1-6} aliphatic hydrocarbon group which may contain an oxygen atom or a sulfur atom and may be substituted;

 ${\rm R}^1$ and ${\rm R}^2$ each represents a hydrogen atom or a lower alkyl which may be substituted, or

 ${\tt R}^1$ and ${\tt R}^2$ form, taken together with the adjacent nitrogen atom, a nitrogen-containing heterocyclic ring which may be substituted;

Ring A represents a benzene ring which may be further substituted apart from the group of the formula: -X-Ar

10

15

wherein each symbol is as defined above; and Ring B represents a 4- to 8-membered ring which may be further substituted apart from the group of the formula: $-Y-NR^1R^2$ wherein each symbol is as defined above,

or a salt thereof.

38. A method of inhibiting production and/or secretion of amyloid- β protein in mammal, which comprises administering to said mammal an effective amount of a compound of the formula:

$$Ar'-X$$
 $Ar'-X$
 $Ar'-$

wherein Ar' represents an aromatic group which may be substituted;

X represents (i) a bond, (ii) -S-, -SO- or $-SO_2$ -, (iii) a C_{1-6} alkylene, C_{2-6} alkenylene or C_{2-6} alkynylene group, each of which may be substituted by 1 to 3 substituents selected from the group consisting of oxo and C_{1-6} alkyl, (iv) -CO-O- or (v) a group of the

formula: $-(CH_2)p-X^1-$, $-(CH_2)p-X^1-(CH_2)q-$,

-(CH₂)r-CO-X¹-, -SO₂-NR⁸- or -(CH₂)r-SO₂-NR⁸- wherein X¹ represents O or NR⁸,

 \mathbb{R}^8 represents a hydrogen atom, a hydrocarbon group which may be substituted or an acyl, p represents an integer of 0 to 5, q represents an integer of 1 to 5,

p+q is an integer of 1 to 5, and r represents an integer of 1 to 4;

Y represents a divalent ${\rm C}_{1-6}$ aliphatic hydrocarbon group which may contain an oxygen atom or a sulfur atom and may be substituted;

30 R^1 and R^2 each represents a hydrogen atom or a lower alkyl which may be substituted, or

10

20

 ${\tt R}^1$ and ${\tt R}^2$ form, taken together with the adjacent nitrogen atom, a nitrogen-containing heterocyclic ring which may be substituted;

Ring A represents a benzene ring which may be further substituted apart from the group of the formula: -X-Ar wherein each symbol is as defined above; and Ring B represents a 4- to 8-membered ring which may be further substituted apart from the group of the formula: -Y-NR¹R² wherein each symbol is as defined above, or a pharmaceutically acceptable salt thereof with a pharmaceutically acceptable excipient, carrier or diluent.

39. Use of a compound of the formula:

$$Ar'-X$$
 $Ar'-X$
 $Ar'-$

wherein Ar' represents an aromatic group which may be substituted;

X represents (i) a bond, (ii) -S-, -SO- or -SO₂-, (iii) a C_{1-6} alkylene, C_{2-6} alkenylene or C_{2-6} alkynylene group, each of which may be substituted by 1 to 3 substituents selected from the group consisting of oxo

substituents selected from the group consisting of oxo and C_{1-6} alkyl, (iv) -CO-O- or (v) a group of the

formula: $-(CH_2)p-X^1-$, $-(CH_2)p-X^1-(CH_2)q-$,

 $-(CH_2)r-CO-X^1-$, $-SO_2-NR^8-$ or $-(CH_2)r-SO_2-NR^8-$

wherein \mathbf{X}^{1} represents O or \mathbf{NR}^{8} ,

R⁸ represents a hydrogen atom, a hydrocarbon group which may be substituted or an acyl, p represents an integer of 0 to 5, q represents an integer of 1 to 5, p+q is an integer of 1 to 5, and r represents an integer of 1 to 4;

30 Y represents a divalent C_{1-6} aliphatic hydrocarbon group which may contain an oxygen atom or a sulfur atom

and may be substituted;

 ${\bf R}^1$ and ${\bf R}^2$ each represents a hydrogen atom or a lower alkyl which may be substituted, or

 \mathbb{R}^1 and \mathbb{R}^2 form, taken together with the adjacent nitrogen atom, a nitrogen-containing heterocyclic ring which may be substituted;

Ring A represents a benzene ring which may be further substituted apart from the group of the formula: -X-Ar wherein each symbol is as defined above; and

Ring B represents a 4- to 8-membered ring which may be further substituted apart from the group of the formula: -Y-NR¹R² wherein each symbol is as defined above, or a salt thereof for manufacturing a pharmaceutical composition for inhibiting production

and/or secretion of amyloid- β protein.

INTERNATIONAL SEARCH REPORT

Inter onal Application No PCT/JP 98/00780

			101701	98/00.	
	CO7C217/74 A61K31/135 C07C255 C07D211/26 C07C311/21 C07C211 C07D213/30 C07D211/44 C07C217 International Patent Classification (IPC) or to both national classific	/60 C07C323, 7/76 C07C233,	/19 (07D333,	/16
B. FIELDS S		Sation and IFC			
	cumentation searched (classification system followed by classification countries of the cou	ion symbols)	•••		-
Documentation	on searched other than minimum documentation to the extent that	such documents are include	ded in the fie	elds searched	
Electronic da	tta base consulted during the international search (name of data b	ase and, where practical,	search terms	s used)	
C. DOCUME	NTS CONSIDERED TO BE RELEVANT				
Category °	Citation of document, with indication, where appropriate, of the re-	levant passages			Relevant to claim No.
X	EP 0 754 455 A (CONSEJO SUPERIOR INVESTIGACION; UNIV BARCELONA AL (ES)) 22 January 1997 cited in the application see claims				1-39
x	EP 0 332 064 A (THOMAE GMBH DR K September 1989 see claims	() 13			1,3,9, 11, 15-25,31
A	WO 95 32967 A (SMITHKLINE BEECHAPETER (GB); GASTER LARAMIE MARY December 1995 cited in the application	M PLC ;HAM (GB);) 7			
Furth	er documents are listed in the continuation of box C.	X Patent family n	nembers are	listed in ann	ex.
"A" documer conside "E" earlier di filing da "L" documer which is citation "O" docume other m "P" documer later the	nt which may throw doubts on priority claim(s) or s cited to establish the publication date of another or other special reason (as specified) int referring to an oral disclosure, use, exhibition or neans nt published prior to the international filing date but an the priority date claimed	"T" later document public or priority date and offed to understand invention "X" document of particular cannot be conside involve an invention "Y" document of particular cannot be conside document is combinents, such combinin the art.	d not in confl d the princip ular relevance red to novel or re step when ular relevance red to involve ined with on ination being	ict with the apple or theory use; the claimed cannot be counted the document of the claimed ean inventive or more of the globylous to a	pplication but nderlying the dinvention insidered to not its taken alone dinvention estep when the ter such docuparson skilled
	actual completion of theinternational search	Date of mailing of the		nal search re 0 6. 98	port
	June 1998		1 407		
iname and m	nailing address of the ISA European Patent Office, P.B. 5818 Patentiaan 2 NL - 2280 HV Rijswijk Tel. (+31-70) 340-2040, Tx. 31 651 epo nl, Fax: (+31-70) 340-3016	Authorized officer Pauwels	, G		

INTERNATIONAL SEARCH REPORT

Inte. .onal Application No

				101/		
A. CLASSIF IPC 6	C07D307/80 C07D307/80 C07D277/64	C07D211/60 C07D215/20	C07C229/14 C07D215/00	C07D215/14 C07D215/58	CO7D271/10 CO7D213/28	
According to	International Patent Clas	sification (IPC) or to both	national classification an	d IPC		
B. FIELDS						
Minimum do	cumentation searched (cl	assification system follow	ved by classification symi	ools)		
Documentati	ion searched other than n	inimum documentation to	the extent that such do	uments are included in th	ne fields searched	
Electronic da	ata base consulted during	the international search	(name of data base and	where practical, search t	terms used)	
C. DOCUME	ENTS CONSIDERED TO	BE RELEVANT				
Category °	Citation of document, w	th indication, where appr	opriate, of the relevant p	assages	Relevant to claim No.	
	·					
Furth	ner documents are listed i	n the continuation of box	C. χ	Patent family members	s are listed in annex.	
"A" document defining the general state of the art which is not considered to be of particular relevance "E" earlier document but published on or after the international filling date "L" document which may throw doubts on priority claim(s) or which is cited to establish the publication date of another citation or other special reason (as specified) "O" document referring to an oral disclosure, use, exhibition or other means "P" document published prior to the international filing date but			al "X" di "Y" di ar at "&" d	"T" later document published after the international filing date or priority date and not in conflict with the application but cited to understand the principle or theory underlying the invention "X" document of particular relevance; the claimed invention cannot be considered novel or cannot be considered to involve an inventive step when the document is taken alone "Y" document of particular relevance; the claimed invention cannot be considered to involve an inventive step when the document is combined with one or more other such documents, such combination being obvious to a person skilled in the art. "&" document member of the same patent family Date of mailing of the international search report		
4	June 1998			1.2	2. 06. 98	
Name and r	NL - 2280 HV Rijsw	40, Tx. 31 651 epo nl,		uthorized officer Pauwels, G		

2

International application No. PCT/JP 98/00780

INTERNATIONAL SEARCH REPORT

Boxi	Observations where certain claims were found unsearchable (Continuation of item 1 of first sheet)
This Inter	rnational Search Report has not been established in respect of certain claims under Article 17(2)(a) for the following reasons:
1. χ	Claims Nos.: because they relate to subject matter not required to be searched by this Authority, namely: see FURTHER INFORMATION sheet PCT/ISA/210
2.	Claims Nos.: because they relate to parts of the International Application that do not comply with the prescribed requirements to such an extent that no meaningful International Search can be carried out, specifically:
3.	Claims Nos.: because they are dependent claims and are not drafted in accordance with the second and third sentences of Rule 6.4(a).
Box II	Observations where unity of invention is lacking (Continuation of Item 2 of first sheet)
This Inte	rnational Searching Authority found multiple inventions in this international application, as follows:
1.	As all required additional search fees were timely paid by the applicant, this International Search Report covers all searchable claims.
2.	As all searchable claims could be searched without effort justifying an additional fee, this Authority did not invite payment of any additional fee.
3.	As only some of the required additional search fees were timely paid by the applicant, this international Search Report covers only those claims for which fees were paid, specifically claims Nos.:
4.	No required additional search fees were timely paid by the applicant. Consequently, this International Search Report is restricted to the invention first mentioned in the claims; it is covered by claims Nos.:
Remark	The additional search fees were accompanied by the applicant's protest. No protest accompanied the payment of additional search fees.
l	

INTERNATIONAL SEARCH REPORT

International Application No. PCT/JP 98/00780

FURTHER INFORMATION CONTINUED FROM PCT/ISA/ 210

Although claims 35 and 38 are directed to a method of treatment of the human/animal body, the search has been carried out and based on the alleged effects of the compound/composition.

The scope of the claims is so broad that a complete search appears impossible. For determining the scope of the International Search due account has been taken of Rule 33.3. PCT; special emphasis was put on the subject-matter as illustrated by the examples.

INTERNATIONAL SEARCH REPORT

information on patent family members

Inter Shall Application No PCT/JP 98/00780

Patent document cited in search report		Publication date	Patent family member(s)		Publication date	
EP 0754455	A	22-01-1997	ES CA WO	2098186 A 2187460 A 9624349 A	16-04-1997 15-08-1996 15-08-1996	
EP 0332064	A*-	13-09-1989	DE AU DK FI JP PH	3807813 A 3118989 A 114189 A 891115 A 2004739 A 26473 A	21-09-1989 14-09-1989 11-09-1989 11-09-1989 09-01-1990 23-07-1992	
WO 9532967	Α	07-12-1995	AU EP JP ZA	2565595 A 0763034 A 10500960 T 9504330 A	21-12-1995 19-03-1997 27-01-1998 17-05-1996	